



FOCUS ON EXCAVATOR HYDRAULIC HOSES

专注于挖掘机液压软管



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广州市广森液压配件有限公司

GUANGZHOU SANSFON HYDRAULIC PARTS CO., LTD.

地址 (Add): 广州市天河区珠吉路汇和大厦 A 栋 105 号大丰机械

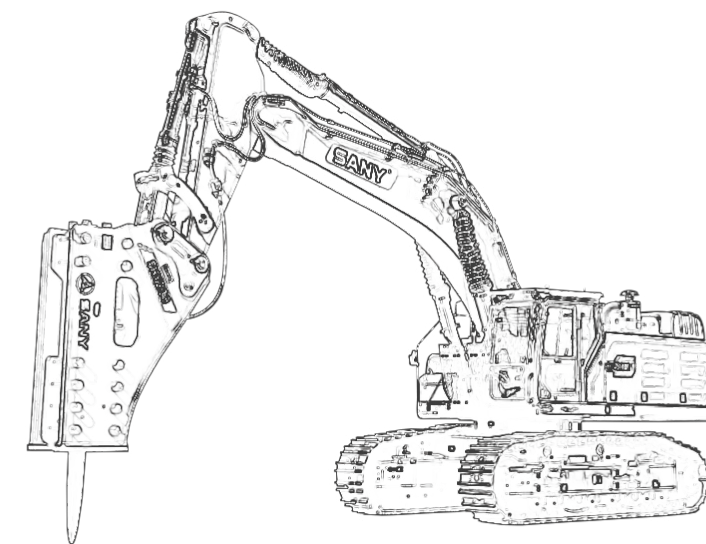
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SANSFON





COMPANY PROFILE 公司简介

广森液压配件 SANSFON HYDRAULIC PARTS

接头
FITTINGS

油管
HYDRAULIC HOSE

软管总成
HOSE ASSEMBLY

我们前进的方向：

广州市广森液压配件有限公司，简称广森（原广州大丰机械），位于全球大型挖掘机配给交易基地 - 羊城广州，地理位置优越；是一个专注于挖掘机软管产品的研发，加工销售一体的综合服务型单位。2011 年广森服务于工程机械配件这个行业，熟悉挖掘机整车配件。

2016 年广森开发了挖掘机全车软管这个产品路线，使得压管销售业务在配件领域占据了非常重要的部分。越来越多的县级地区的配件店和修理厂纷纷加入压管这个业务。广森带着整个销售团队，秉着一对一开展压管业务的售后服务精神，在此取得了不错的成绩。成功辅助新店，零基础零技术快速开展压管业务 1000 多家。合作的经销商更是遍布世界各地 40 多个国家！2020 年成为上海 UNIFLEX 合作经销商，陆续推出其旗下 HM325 HM375 S3 S6 等热门产品等到了客户的一致好评。

我们的使命：

我们努力成为优秀的压管培训专家，为客户提供技术扣压数据和高质量产品的批发商！

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不断创新产品，为客户提供更加有价值的压管辅助工具和材料。用上“SANSFON”产品创造更大成就。

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责任、协作、坚持、耐心、专注、效率。

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Guangzhou SANSFON Hydraulic Parts Co., LTD., referred to as SANSFON (formerly Guangzhou Dafeng Machinery), is located in the global large-scale excavator distribution trading base - Yangcheng Guangzhou, the geographical position is superior; Is a focus on the development of excavator hose products, processing and sales of integrated service units. 2011 SANSFON service in the construction machinery parts industry, familiar with excavator vehicle parts.

In 2016, SANSFON developed the product line of excavator complete hose, which made the pressure pipe sales business occupy a very important part in the field of accessories. More and more parts shops and repair shops in county-level areas have joined the pressure pipe business. With the whole sales team, SANSFON holds the after-sales service spirit of one-to-one pressure pipe business, and has achieved good results here. Successfully assisted new stores, zero base zero technology to quickly develop more than 1,000 pressure pipe business. Our distributors are in more than 40 countries all over the world! In 2020, it has become a cooperative dealer of Shanghai UNIFLEX, and has successively launched its popular products such as HM325 HM375 S3 S6 and so on to the praise of customers.

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We strive to be an excellent pressure pipe training expert, to provide customers with technical clamping data and high quality products wholesaler!

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Continue to innovate products to provide customers with more valuable pipe auxiliary tools and materials. Create greater achievements with SANSFON products.

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HM375\S6

进口设备 Imported equipment



一款来自德国本土生产的扣压设备，UNIFLEX 于 1972 年在美因河畔法兰克福成立。由于开创性的创新和卓越的质量产品，迅速发展成为全球领先的扣压设备供应商之一。现有国内经销商 - 广森液压配件有限公司，大力推出工程机械配件行业的领头扣压设备型号 HM375 和 S6。

HM375 作为大型扣压设备的代表性作品。在扣压 6 层超高压力的液压软管发挥出强大力扣压精准的特性，得到了广大配套厂商的青睐，据统计回购率是百分之一百。

S6 是工程机械配件行业的“网红”设备，最大扣压力度能进行 2 寸 6 层软管扣压。超高性价比的输出，一直是配件店的不二选择。

A locally produced clamping device from Germany, UNIFLEX was founded in Frankfurt am Main in 1972. Thanks to pioneering innovation and superior quality products, it has rapidly developed into one of the world's leading suppliers of clamping equipment. The existing domestic distributor - SANSFON Hydraulic Parts Co., LTD., vigorously launched the construction machinery parts industry's leading clamping equipment models HM375 and S6.

HM375 is a representative work of large-scale clamping equipment. In the clamping 6 layers of ultra-high pressure hydraulic hose play a powerful and accurate clamping characteristics, has been favored by the majority of supporting manufacturers, according to statistics, the repurchase rate is 100 percent.

S6 is a "network red" equipment in the construction machinery accessories industry, and the maximum clamping force can be used for 2-inch 6-layer hose clamping. Ultra-cost-effective output has always been the best choice for parts stores.

在追求经济效益的同时，我们也非常具有环保意识。UNIFLEX 带来了 UVC100 这款过滤设备，它能够有效的过滤生产胶管过程中产生的粉尘和味道。能够在比较封闭的环境下进行加工生产工作！

随着挖掘机的吨位级别越来越大，在软管保养方面带来了更大的挑战！EM120 是一款大型的切管设备，能够有效安全进行切割大口径液压胶管！在扣压大型挖掘机的液压软管时，有着非常出色的表现！

While pursuing economic benefits, we are also very environmentally conscious. UNIFLEX brings the UVC100 filter equipment, which can effectively filter the dust and smell generated during the production of hose. Able to process and produce in a relatively closed environment!

With the increasing tonnage class of excavators, there are greater challenges in hose maintenance! EM120 is a large pipe cutting equipment, can effectively and safely cut large caliber hydraulic hose! Excellent performance when clamping hydraulic hoses of large excavators!

PROFESSIONAL LARGE EXCAVATOR HYDRAULIC HOSE

专业大型挖掘机液压软管

Give me part numbers.



90T

120T

160T

200T



为什么选择我们?

我们专注于挖掘机液压软管配套生产，目前拥有多台大型 UNIFLEX 德国扣压设备，大大提升了软管的使用寿命，并且我们有非常丰富的挖掘机软管尺寸数据，给保养工作带来了非常多的便捷，提高挖掘机工作效率。

跟国内外多家大型维修厂和品牌售后服务点紧密合作！目前在售进口品牌机型有：卡特彼勒、日立、小松、神钢、住友、沃尔沃、加藤、现代、斗山；国内知名品牌有：三一、徐工、柳工、中联、山推、等大中型挖机型！我们大大提升了软管的使用寿命同时，给保养工作带来了非常多的便捷，提高挖掘机工作效率。

Why choose us?

We focus on the supporting production of excavator hydraulic hose, and currently have a number of large UNIFLEX German crimping equipment, which greatly improves the service life of the hose, and we have a very rich excavator hose size data, which brings a lot of convenience to the maintenance work and improves the excavator work efficiency.

Cooperate closely with many large repair factories and brand after-sales service points at home and abroad! Currently in the sale of imported brand models are: Caterpillar, Hitachi, Komatsu, Kobolco, Sumitomo, Volvo, Kato, Hyundai, Doosan; Domestic well-known brands are: Sany, Xugong, Liugong, Zhonglian, Shantui, and other large, medium and small excavator models! We have greatly improved the service life of the hose and brought a lot of convenience to the maintenance work, improving the work efficiency of the excavator.

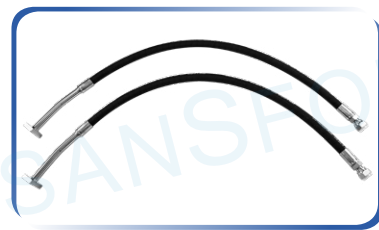


DESIGNED

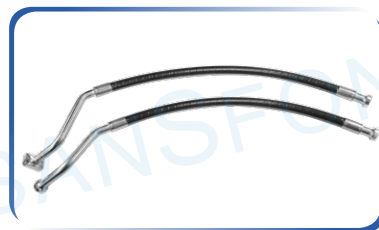




CAT313D2GC



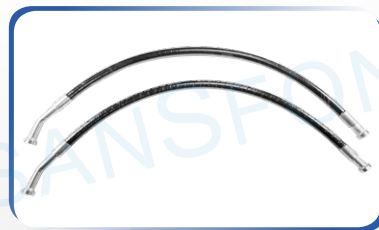
CAT320D



CAT320E



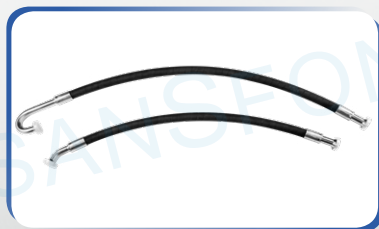
CAT323D



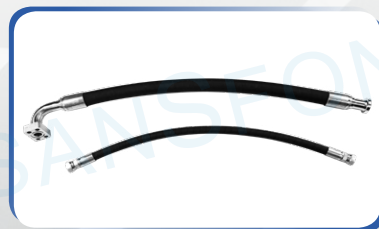
CAT330GC



CAT336D2



SH210-5



SK200-8



CAT336E



SK210-8



PC350-8



CAT349F



EC210B



CAT336D2 机油管



SK350-8



PC200-7



CAT395



CAT6020B



CAT336D2



CAT320D



CAT312B



CAT140H



ZAX330-1



ZAX270-3



ZAX200-3



ZAX200-1



PC1250



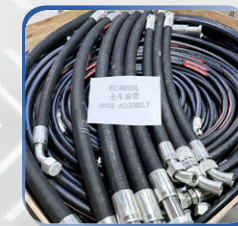
PC500-10MO



PC360-7



PC220-8MO



EC480DL



EC460B



EC360BLC



EC290BLC



SK460-8



SK350-8



SK250-8



SK200-8



XE370CA



XE335C



XE235C



XE215C



SY980H



SY750H



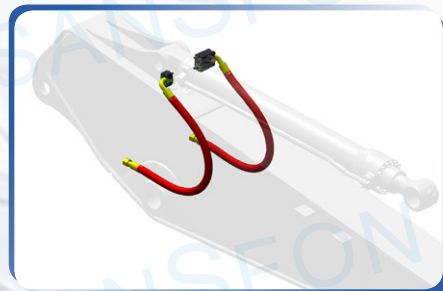
SY500H



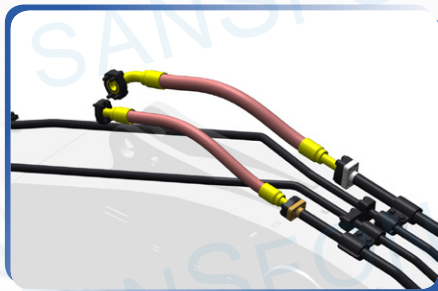
SY335C

POSITION INSTALLATION DIAGRAM

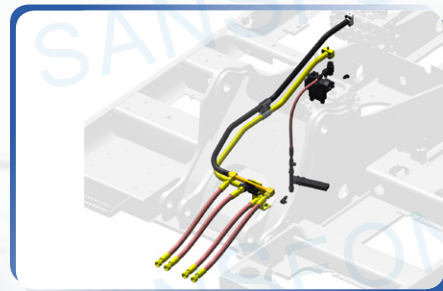
位置安装示意图



铲斗油缸软管
Bucket cylinder hose



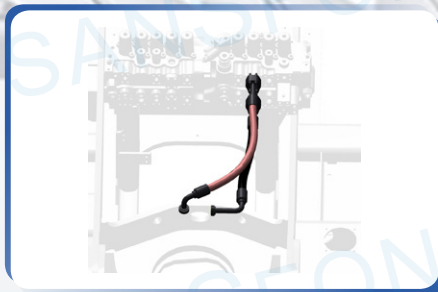
中臂油缸软管
Middle arm cylinder hose



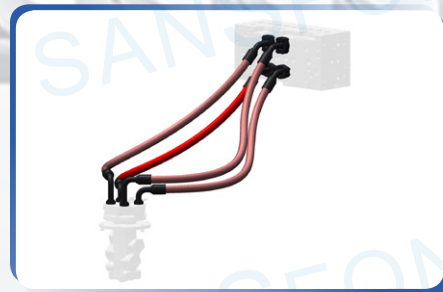
大臂油缸软管
Boom cylinder hose



大臂后接分配阀软管
The big arm is connected to the distribution valve hose



回转马达主管
Rotary motor main



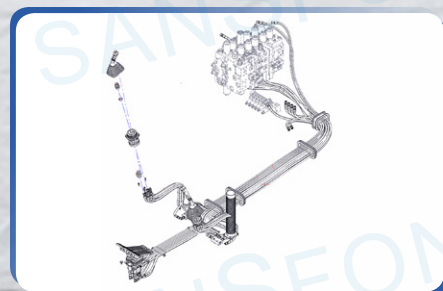
中心接头软管
Center hose



液压泵主管
Hydraulic pump supervisor



行走马达主管
Travelling motor main



手柄脚踏先导管
Handle foot pilot tube

WHOLE EXCAVATOR HYDRAULIC HOSE SALES POSITION

全车油管销售部位



Excavator HOSE ASSEMBLY			
NO.	Installation size/ 安装位置	Quantity/ 一台机	Purchase quantity/ 采购数量
1	BUCK-1/ 铲斗软管	1	
2	BUCK-2/ 铲斗软管	1	
3	ARM-1(small)/ 中臂油管小	1	
4	ARM-2(big) 中臂油管大	1	
5	BOOM-1 2 3 4/ 大臂油缸软管	4	
6	beside-CAB left-1/ 大臂后左 1	1	
7	beside-CAB left-2/ 大臂后左 2	1	
8	beside-CAB left-3/ 大臂后左 3	1	
9	beside-CAB left-4/ 大臂后左 4	1	
10	swing motor-1/ 回转马达主管 1	1	
11	swing motor-2/ 回转马达主管 1	1	
12	swivel joint-1/ 中心接头左上	1	
13	swivel joint-2/ 中心接头左下	1	
14	swivel joint-3/ 中心接头右上	1	
15	swivel joint-4/ 中心接头右下	1	
16	TRAVEL-1 BIG/ 行走马达大管 1	2	
17	TRAVEL-2 BIG// 行走马达大管 1	2	
18	TRAVEL-3/ 行走马达回油管	2	
19	TRAVEL-4 PILOT/ 行走马达先导管	2	
20	Hydraulic PUMP-1/ 液压泵主管 1	1	
21	Hydraulic PUMP-2/ 液压泵主管 1	1	
22	control-LEVER left/ 左手柄管 6 条	6pcs=1set	
23	control-LEVER right/ 右手柄管 6 条	6pcs=1set	
24	Travel PPC Valve/ 脚踏阀管 6 条	6pcs=1set	
25	control-LEVER-back end/ 手柄管后段 8 条	8pcs=1set	

一对一指导开展压管业务



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S140/S-32PRO

广州设备 Guangzhou equipment



设备开发与制造

在广森液压配件有限公司，以下简称广森。

每一台崭新的压管设备，都是经过广森多年自身数十万条的扣压使用经验，不断优化升，精心组装而成的高端产品。机器采用锻造式油缸，提高油缸硬度，从而提升油缸工作斜坡的耐磨性。使用德国力士乐电磁阀。让机器操作起来更加畅顺。匹配了模具底座，快速更换模具大大提高了我们的工作效率。微调控制扣压尺寸，精准度大小头控制在 20 个丝以内。扣压效果媲美同口径的进口设备！

S-140 是一款大型扣压设备，最大扣压能达到 4 寸。其扣压范围超出了远远超出普通扣压设备。扣压 6 层钢丝软管游刃有余。

S-32 是广州广森液压配件有限公司主要产品之一。广泛用于挖掘机修理厂和配件等领域，用于扣压液压油管，这款压机有着全球领先的技术和工艺，具有扣压精密高，速度快，操作简单等优点。同时我们还提供优质的售后服务，让您无后顾之忧。无论您在世界的哪个角落，我们的产品都能为您提供最可靠的服务。选择这款设备，为您的业务注入强大的动力！

Equipment development and manufacturing

In SANSFON hydraulic Parts Co., LTD. Hereinafter referred to as SANSFON.

Each new pressure pipe equipment is a high-end product carefully assembled through continuous optimization and upgrading of SANSFON hundreds of thousands of years of experience in the use of pressure. The machine adopts forged cylinder to improve the hardness of the cylinder and thus improve the wear resistance of the working slope of the cylinder. Use German Rexroth solenoid valve. Make the machine operate more smoothly. Matching the mold base, rapid mold replacement greatly improves our work efficiency. Fine-tune control of the size of the clamping, the accuracy of the size head is controlled within 20 wires. The clamping effect is comparable to imported equipment of the same caliber!

The S-140 is a large clamping device with a maximum clamping capacity of 4 inches. Its clamping range is far beyond the ordinary clamping equipment. Clamping 6-ply wire hose with ease.

S-32 is one of the main products of Guangzhou SANSFON Hydraulic Parts Co., LTD. Widely used in excavator repair shop and accessories and other fields, for clamping hydraulic tubing, this pipe press has the world's leading technology and process, with high precision clamping, fast speed, simple operation and other advantages. At the same time, we also provide high-quality after-sales service, so that you have no worries. No matter where you are in the world, our products can provide you with the most reliable service. Choose this device to give your business a powerful boost!

S-32

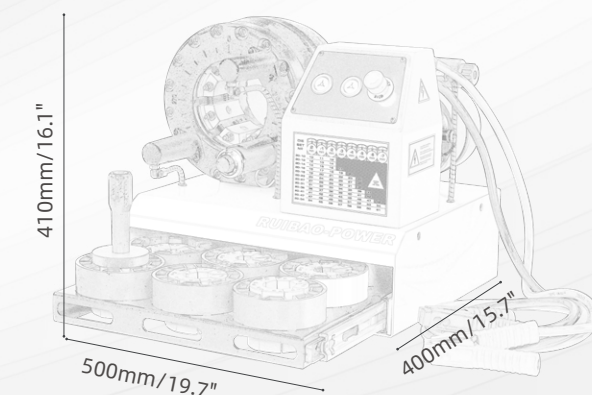


型号 Model	S-32
扣压范围 Crimping range(mm)1	10-87
扣压范围 (英寸)Crimping range (inches)1	0.39-3.42
锻力 Crimping force (kN)	2000
锻力 (吨)Crimping force (tonnage)	200
合模速度 Closing speed of master dies(sec)	12
最大软管尺寸 Max.hose size(inches)	2
模具型号 Die set 3	P32
随机模具 Random mold	14.16.19.22.26.30.34.39.45.51.57.63.69
最大开口尺寸 Maximum opening(mm)4	
主模具尺寸 Master die (D/Lmm)	99/80
主模具尺寸 Master die (D/L inches)	3.90/3.15
电机功率 Motor (kW)	4kW
电压 Voltage V/Current A/Fuse A	220V/380V/12.6A/16A
保护等级 Enclosureclass	Ip54
扣压数量 Number of crimps / hour 2	200/850 ₆
脚踏板 Foot pedal	X

CUSTOM COLOR OF HOSE CRIMPING MACHINE



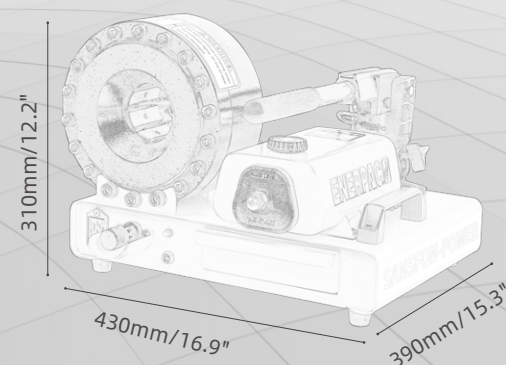
S20-DC12V HOSE CRIMPING MACHINE



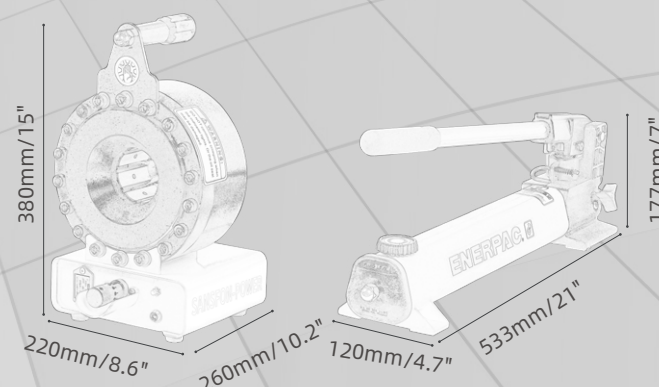
S18HP/S18HPZ HOSE CRIMPING MACHINE



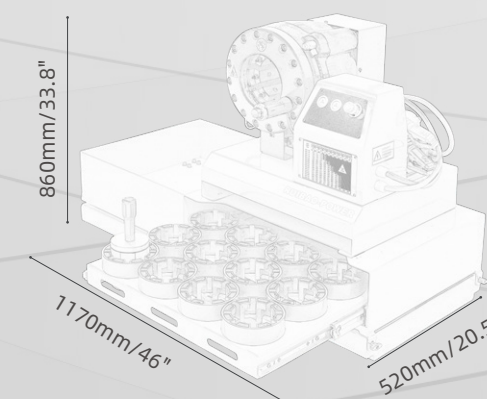
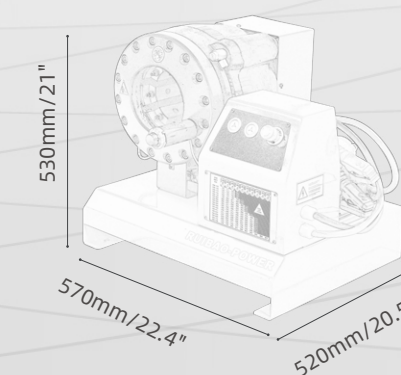
S18HP



S18HPZ



S32DC-24V HOSE CRIMPING MACHINE



CUT AND PEEL THE TUBES

切管削皮



SV 剥皮机
SV skiving machine



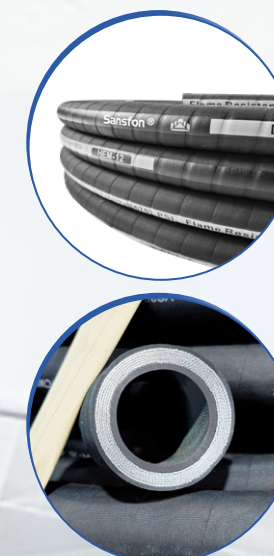
切管机
Pipe cutting machine

OIL PIPE

油管



Sansfon®



油管质量的销售定位:

广森制定了高于行业标准,开发了以“SANSFON”(世丰)品牌命名的优质胶管,大量用于工程机械液压系统,如挖掘机、装载机、矿车、旋挖等高压设备。目前在使用国家已达 40 多个。包括广森的挖掘机全车油管业务也是用此品牌胶管进行加工生产的。大量销往国内国外市场,并得到了广大客户的一致好评。油管有:一层钢丝、二层钢丝、四层钢丝、和超高压力的六层钢丝。

Sales positioning of tubing quality:

SANSFON has set higher standards than the industry and developed high-quality hose under the "SANSFON" (Shifeng) brand name, which is widely used in construction machinery hydraulic systems, such as excavators, loaders, mining cars, rotary mining and other high pressure equipment. Currently in use in more than 40 countries. The whole oil pipe business of excavator including SANSFON is also processed and produced with this brand of hose. A large number of sales to domestic and foreign markets, and by the majority of customers alike. Tubing has: a layer of steel wire, two layers of steel wire, four layers of steel wire, and ultra-high pressure of six layers of steel wire.

进口油管品牌图



德国马牌
German horse



日本优科豪马
Japanese Yokohama



日本住友
Sumitomo Japan



美国盖茨
Bill Gates



日本普利司通
Bridgestone Japan

Hydraulic Hose-1 层钢丝 -1SN

HBM



Hydraulic Hose-2 层钢丝 -2SN

HCM



Hydraulic Hose-4 层钢丝 -4SH

HEM



Hydraulic Hose-6 层钢丝 -6SH(R15)

HGM



Hydraulic hose-2 层钢丝 -2SC

HCSC



Pilot Hose- 先导管 -PLT

HBLT



OIL Hose- 机油管 -1SN

DR1SN



PRESSURE PIPE AUXILIARY TOOL

压管辅助工具



伸缩风枪管
Telescopic air gun barrel



接头架子
Joint rack



油管标签打印机
Tubing label printer



测试螺纹
Test thread



胶锤
Plastic hammer



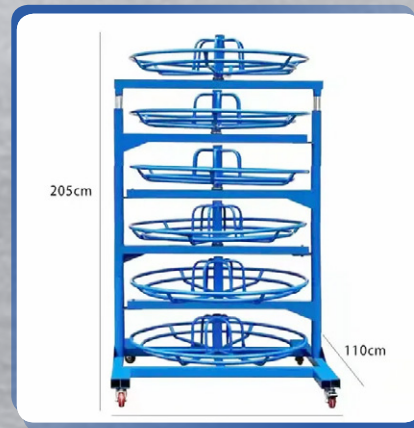
高精度测量卡尺
High precision measuring calipers



牙规尺
Thread gauge



固定钳
Fixation forceps



油管架子
Tubing rack



SV 套筒的诞生：2020 年广森为了统一扣压尺寸 简化压管操作 设计 SV 元素的套筒 S 代表广森 V 代表设计风格。它的出现是我们压管店一道美丽风景。油管出现渗油，很多原因是因为油管和套筒没有匹配好。由于各厂生产的套皮没有统一标准，导致扣压参数也不能统一起来。这样是给一线经销商（压管店）带来了不小的麻烦。有经验的老师傅可以调整扣压尺寸去弥补这个加工缺陷，新手却很难马上做出准确的数据判断。在这里告诉大家好消息，在广森液压数据测绘下得到了很好的解决。我们统一了套筒标准，自主研发了 SV 系列加强型套筒，同样规格的型号，套筒咬力更好，紧紧扣压在钢丝上。并在测试台定期检测，最终得到了很好的扣压匹配数据。解决了一大批经销商的扣压问题。我们更多好用的新产品持续开发中！相信以后会继续给大家带来惊喜。

The birth of SV sleeve: 2020 SANSFON in order to unify the compression size to simplify the operation of the compression tube design SV element sleeve S represents SANSFON V represents the design style. Its appearance is a beautiful scenery of our pipe shop. Oil seepage occurs in the tubing, many reasons are because the tubing and the sleeve are not well matched. Because there is no uniform standard for the sleeves produced by each factory, the clamping parameters can not be unified. This is to the first-line dealers (pressure pipe shop) brought no small trouble. Experienced masters can adjust the size of the buckle to make up for this processing defect, but it is difficult for beginners to make accurate data judgments immediately. Here to tell you the good news, SANSFON hydraulic data mapping has been a good solution. We have unified the sleeve standard, independently developed the SV series enhanced sleeve, the same specification model, the sleeve bite force is better, tightly pressed on the wire. And on the test bench regular testing, finally got a good clamping matching data. Solved a large number of dealer clamping problems. We are developing more useful new products! I believe it will continue to bring surprises to everyone in the future.



更多新款异形接头开发中 >>>>>>>
MORE NEW SHAPED JOINTS IN DEVELOPMENT

CONVENTIONAL JOINT

常规接头



常用的接头品种大类：
Common types of joints:

BSP

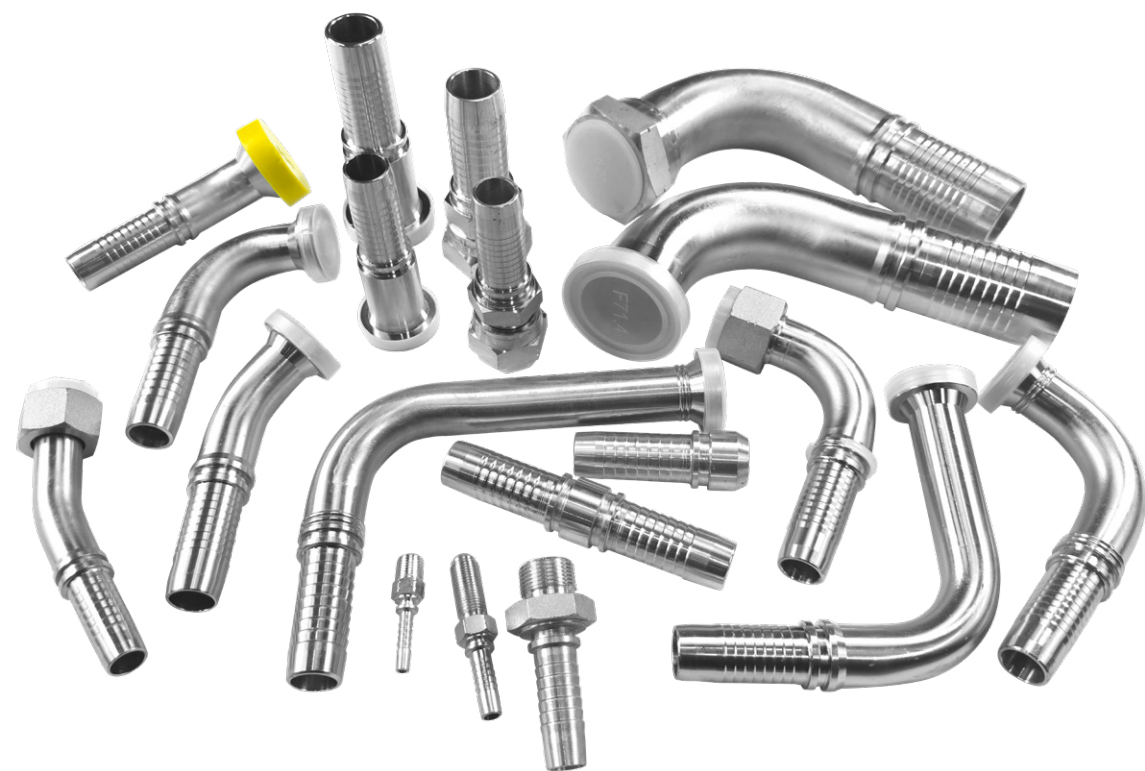
ORFS

JIC

Metric

Flange

Ferrule



JOINT INSIDE AND OUTSIDE DIAMETER PARAMETER TABLE

接头内外径参数表



接头内外径参数表 Joint inside and outside diameter parameter table

公制 Metric system				美制 American system				英制 British system			
规格 Specification		内径 Inside diameter	外径 Outside diameter	规格 Specification		内径 Inside diameter	外径 Outside diameter	规格 Specification		内径 Inside diameter	外径 Outside diameter
	M12*1.5	10.35	12	6MM	7/16*20	9.74	11.1C	4MM	1/8*28	8.57	9.23
	M12*1.25	10.63	12		1/2*20	11.33	12.7C	6MM	1/4*19	11.45	13.16
6MM	M14*1.5	12.35	14	6MM/8MM/10MM	9/16*18	12.76	14.28AC	8MM/10MM	3/8*19	14.95	16.66
8MM	M16*1.5	14.35	16		5/8*18	14.35	15.81SAE	13MM	1/2*14	18.63	20.96
10MM	M18*1.5	16.35	18	10MM	11/16*16	15.8	17.46A	16MM	5/8*14	20.59	22.91
	M20*1.5	18.35	20	13MM	3/4*16	17.33	19.05C	19MM	3/4*14	24.12	26.44
13MM	M22*1.5	20.35	22	13MM	13/16*16	18.92	20.6A		7/8*14	27.88	30.2
	M24*1.5	22.35	24	16	7/8*14	20.56	22.2C	25MM	1*11	30.29	33.25
	M26*1.5	24.35	26	16MM	1*14	23.29	25.4A		1-1/8*11	34.94	37.9
16MM	M27*1.5	25.35	27	19MM	1-1/16*12	24.7	26.98C	32MM	1-1/4*11	38.95	41.91
	M27*2	24.8	27	19MM	1-3/16*12	28.04	30.16A	38MM	1-1/2*11	44.85	47.8
19MM	M30*1.5	28.35	30	25MM	1-5/16*12	31.05	33.33C		1-3/4*11	50.79	53.75
	M30*2	27.8	30	25MM	1-7/16*12	34.39	36.51A	51MM	2*11	56.66	59.61
	M33*1.5	31.35	33	32MM	1-5/8*12	38.98	41.27C		2-1/4*11	62.75	65.75
	M33*2	30.8	33	32MM	1-11/16*12	40.74	42.86A		2-1/2*11	72.23	75.18
22MM	M36*2	33.8	36	38MM	1-7/8*12	45.33	47.22C		2-3/4*11	78.59	81.53
25MM	M39*2	36.8	39		2*12	48.51	50.75A		3*11	84.93	87.88
	M42*2	39.8	42	51MM	2-1/2*12	61.21	63.45C		3-1/2*11	97.32	100.33
32MM	M45.2	42.8	45						4*11	110.07	113.03
38MM	M52*2	49.8	52								
51MM	M64*2	61.8	64								

PRESSURE PIPE PARAMETER TABLE

压管参数表



大丰公司命名规格	SV 外套尺寸： 内径 外径 高度				压出来 外套尺寸	S-32 微调	模具	削皮长度
S1V-04 (2分PLT先导)	12.7	19	28	不剥皮	16.2	0.4(±0.2)	16	-
S1V-06 (3分PLT先导)	16.1	23	32	不剥皮	19.7	0.7(±0.2)	19	-
SV2-04 (2分2层2SC管)	14	20.7	18.3	不剥皮	17.1	1.1(±0.2)	16	
SV2-05 (2分半2层2SC管)	15.5	23	30.2	不剥皮	19.2	0.2(±0.2)	19	
SV2-06 (3分2层2SC管)	17.5	24.6	30.9	不剥皮	20.6	1.6(±0.2)	19	
SV2T-M04 (2分2层美标管)	14.5	22	30	剥皮	18.6	2.6(±0.2)	16	22
SV2T-M05 (2分半2层美标管)	16.5	24	32	剥皮	20.9	1.9(±0.2)	19	23
SV2T-M06 (3分2层美标管)	18.5	25.9	32	剥皮	21.9	2.9(±0.2)	19	25
SV2T-08(4分2层美标管)	21	29	37.8	剥皮	26	4.0(±0.2)	22	28
SV2T-08(4分2层2SC管)	21	29	37.8	剥皮	24.8	2.0(±0.2)	22	28
SV4-08 (4分4层)	22	30	40	剥皮	26.2	4.2(±0.2)	22	30.2
SV2-10(5分2层美标管)	26	33	37	不剥皮	28.5	2.5(±0.2)	26	-
SV2-10(5分2层2SC管)	26	33	37	不剥皮	28	2.0(±0.2)	26	-
SV2T-10(5分2层管)	25.6	34	40.1	剥皮	29	3.0(±0.2)	26	30.3
SV4-10 (5分4层)	25.5	34	43	剥皮	30.5	4.5(±0.2)	26	32.2
SV2-12 (6分2层美标管)	30.3	37	42	不剥皮	33.3	3.3(±0.2)	30	-
SV2-12 (6分2层2SC管)	30.3	37	42	不剥皮	31.5	1.5(±0.2)	30	
SV2T-12 (6分2层管)	28.5	36.8	42.8	剥皮	32.9	2.9(±0.2)	30	33.5
SV4-12 (6分4层)	29.5	38	50	剥皮	34.2	4.2(±0.2)	30	39
SV2-16(1寸2层美标管)	38.8	46.5	51	不剥皮	41.5	2.5(±0.2)	39	-
SV2-16(1寸2层2SC管)	38.8	46.5	51	不剥皮	40	1.0(±0.2)	39	
SV2T-16(1寸2层管)	34.1	43	50.5	剥皮	39.7	0.7(±0.2)	39	39.5
SV4-16 (1寸4层)	36.5	46.5	61.5	剥皮	42.2	3.2(±0.2)	39	49
SV2-20 (1寸22层管)	50.7	59.1	59.2	不剥皮	49.5	4.5(±0.2)	45	-
SV4-20 (1寸24层)	45	57.5	69	剥皮	52.2	1.2(±0.2)	51	54
寸26层免剥内外胶一体系列		66.2		不剥皮	56.5	5.5(±0.2)	51	-
寸半6层免剥内外胶一体系列		75.5		不剥皮	63.5	0.5(±0.2)	63	
先看油管型号、再拿相对应套皮、确认是否需要削皮、更换压管模具、调整微调刻度（先松再调 再锁）								
S-32 标配模具：14 16 19 22 26 30 34 39 45 51 57 63 69								