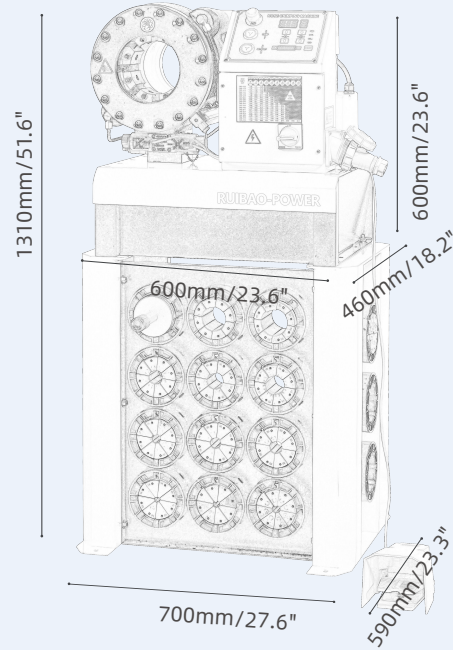


NCP32 HOSE CRIMPING MACHINE



TECHNICAL DATA

Crimping range (mm)	6-87
Crimping range (inch)	0.24-3.42
Crimping force (KN)	2250
Crimping force (TON)	250
Closing speed of master dies (sec)	12
Max hose size (inch)	2
Type of dies	P32
Maximum opening (mm)	+33
Max opening without dies (mm)	132
Master die D/L (mm)	99/80
Master die D/L (inch)	3.90 / 3.15
Motor Power (kW)	3.0/4.0
Voltage (V) three-phase	200.220.380.415.440.480
Voltage (V) two-phase	110.220.230.240
Oil tank volume (L)	32

DIMENSIONS (LxWxH)

Machine (mm)	850*600*1260
Machine (inch)	33.4*23.6*49.6
Package (mm)	785*870*840
Package (inch)	30.9*34.2*33.1

WEIGHT (KG)

N.W.	180
G.W.	310

CNC function features

※ Digital display	※ Oil cylinder one-piece forging
※ Opening position	※ Using 42CrMo as raw material
※ Fully automatic mode	※ Imported German Spradow pressure sensor connector
※ Semi-automatic mode	※ Rexroth solenoid valve
※ counting functions, etc.	※ Ultra-high pressure 36MPa gear pump

P32 SERIES

Die Set No	D (mm)	L (mm)	Crimp. range (mm)
P32/6*	6	55	6.0-8.0
P32/8*	8	55	8.0-10.0
P32/10*	10	55	10.0-12.0
P32/12*	12	55	12.0-14.0
P32/14	14	55	14.0-16.0
P32/16	16	55	16.0-19.0
P32/19	19	55	19.0-22.0
P32/22	22	70	22.0-26.0
P32/26	26	70	26.0-30.0
P32/30	30	70	30.0-34.0
P32/34	34	75	34.0-39.0
P32/39	39	75	39.0-45.0
P32/45	45	90	45.0-51.0
P32/51	51	90	51.0-57.0
P32/57	57	100	57.0-63.0
P32/63	63	110	63.0-69.0
P32/69	69	110	69.0-74.0
P32/74*	74	110	74.0-80.0
P32/78*	78	110	78.0-87.0

*: Non standard mold.

