



HXMD[®] **汇新闻达**
HUIXINMINDA MACHINERY

中国耐磨锻造斗齿倡导者

HUIXINMINDA

FORGED BUCKET TEETH



FORGED
BUCKET TEETH • 锻造斗齿

泉州汇新闻达机械制造有限公司

QUANZHOU HUIXINMINDA MACHINERY MANUFACTURING CO.,LTD.

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泉州汇新闻达机械制造有限公司

QUANZHOU HUIXINMINDA MACHINERY MANUFACTURING CO.,LTD.



COMPANY PROFILE 公司简介

泉州汇新闽达机械制造有限公司成立于2014年，前身为成立于1985年的泉州华达机械制造有限公司，专注于斗齿及工程机械配件的研发，生产，销售和服务。

汇新闽达的斗齿、齿座、耐磨块等系列产品采用高精密锻造工艺，产品经过热处理后，确保其具有高精度，质量稳定和耐磨的特性，产品广泛应用于小松、卡特、斗山、沃尔沃、现代等国际品牌及三一、徐工等国内品牌，主要用于市政建设、矿山行业、道路施工、厂房建设等。产品目前已经出口到埃及、越南、泰国、印尼、菲律宾、智利等超过30个国家，依赖于我们稳定的质量，我们和客户建立了长久的合作关系。

我司的履带板螺栓、刀角螺栓、齿块螺栓、支重螺栓及各种螺帽均采用40Cr经冷锻后，再热处理，具有精度高，强度高，耐磨性好等特点。产品广泛用于知名品牌的挖掘机，推土机，包括小松系列，卡特系列，日立系列等。

汇新闽达机械拥有3万平方米的厂房和200个员工，其中专业的技术人员15人，超过35%的员工已在本公司工作超过5年以上，公司免费为员工提供宿舍和各种培训，并和员工一起成长，已率先通过ISO质量管理体系认证，拥有专业的检测人员10人，确保我司的产品稳定的质量。

我司拥有各式的锻造设备包括，专业的斗齿锻造机，4000T、2000T、1500T、1000T、630T、400T、自动冷锻机，各类数控车床，同时还配套有热处理设备，专业的检测设备等，所有这些都是为了确保我们有充足的产能及能提供合格的产品给到我们的客户。

QUANZHOU HUIXIN MINDA MACHINERY MANUFACTURING CO., LTD. was established in 2007, formerly known as Quanzhou Huada Machinery Manufacturing Co., Ltd. established in 1985, focusing on the R & D, production, sales and service of bucket teeth and engineering machinery accessories.

The bucket tooth series of Huixin Minda adopts high-precision forging technology. After heat treatment, the products ensure that they have high precision, stable quality and wear-resistant characteristics. Our products are widely used in international brands such as Komatsu, Carter, Doosan, hongertian, Hyundai and domestic brands such as Sany and XCMG. Our products are mainly used in municipal construction, mining industry, road construction, plant construction, etc.

Our products have been exported to more than 30 countries such as Egypt, Vietnam, Thailand, Indonesia, Philippines, Chile, etc. depending on our stable quality, we have established long-term cooperative relations with our customers.

40Cr is widely used in crawler shoe bolts, knife angle bolts, gear block bolts, support bolts and various nuts. After cold forging and reheating treatment, it has the characteristics of high precision, high strength and good wear resistance. Its products are widely used in excavators and bulldozers of well-known brands, including Komatsu series, Carter series, Hitachi series, etc. Huixin Minda machinery has a plant of 30000 square meters and 200 employees, of which 15 are professional technicians, and more than 35% of the employees have worked in the company for more than 5 years. The company provides employees with dormitories and various trainings free of charge, and grows up with employees. Our company has ISO quality management system certification and 10 professional inspectors to ensure the stable quality of our products

Our company has all kinds of forging equipment, including professional bucket tooth forging machines, 4000t, 2000t, 1500t, 1000t, 630t, 400t, automatic cold heading machines, all kinds of CNC lathes, as well as heat treatment equipment, professional testing equipment, etc., all of which are to ensure that we have sufficient production capacity and can provide qualified products to our customers.



泉州汇新闽达机械制造有限公司
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公司历史 Company History

我们的优势 Advantage 2

完整的生产线 Complete Production Line
质量检验 Quality Control
证书 Certification

产品展示 Product Center 3

小松斗齿-Komatsu Bucket Teeth
卡特斗齿-Caterpillar Bucket Teeth
斗山斗齿-Doosan Bucket teeth
沃尔沃斗齿-Volvo Bucket Teeth
锻造齿座-Forged Bucket Adapter
各种斗齿-Variou Bucket Teeth
挖掘机挖斗-Excavator Bucket

目录

CATALOGUE

GO HAND IN HAND TO WIN THE FUTURE



COMPANY HISTORY

公司历程

Since
★ **1995**
始创于1995年，
成立泉州华达机械，专注
于锻造网状网格件生产
Set up Quanzhou
Huada Machinery,
focusing on production
of forging net grid parts

★ **2002**
成立徐州闽达分公司。建
立网架配件、螺栓钢球等
机械配件销售网络
Set up Xuzhou Minda
Branch. Set up forging
net grid sales network

★ **2014**
成立汇新闻达机械，专注于锻
件技术的开发和改进
Established Huixin Minda
Machinery, focus on
development of forging
parts technology and
improvement

★ **2015**
成立研发部门，主要开发锻造
斗齿和齿座等精密锻件
Established R&D
department, main
developed forged bucket
teeth and adapter, and
successfully developed

★ **2018**
产品型号逐步完善，成熟
的技术，领先的水平，稳
定的质量，销售网络遍布
国内，市场份额与日俱增
The product model is
gradually improving, with
mature technology, leading
level, stable quality, and a
sales network throughout the
country, and the market
share is increasing day by
day.

★ **2022**
产品销往全球十几个国
家，产品质量得到海内外
客户的高度认可
Our products are sold
to more than ten
countries around the
world, and the quality of
our products is highly
recognized by
customers at home and
abroad



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PRODUCTION PROCESS OF FORGED BUCKET TEETH 锻造斗齿的生产工艺

Our forged teeth products are strictly select from high-quality raw materials derived from large steel plants, moreover we introduced latest hydraulic forging machine to improve the precision of bucket teeth and enhance mechanical performance, improve teeth wear resistant.



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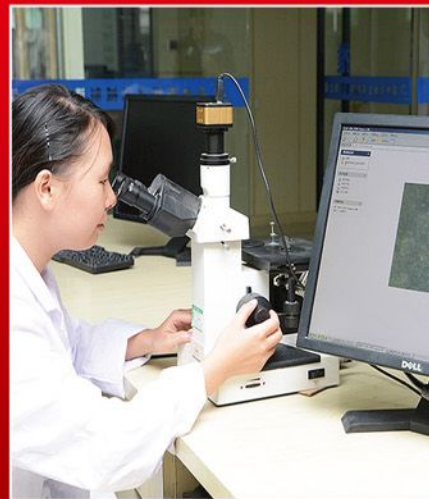
汇新闽达锻造斗齿，严格选择来自大型钢铁厂的优质原材料，同时我们还引进了最新的液压锻造机，以提高锻造斗齿的精密度，提高产品机械性能，提高产品的耐磨性。

QUALITY CONTROL



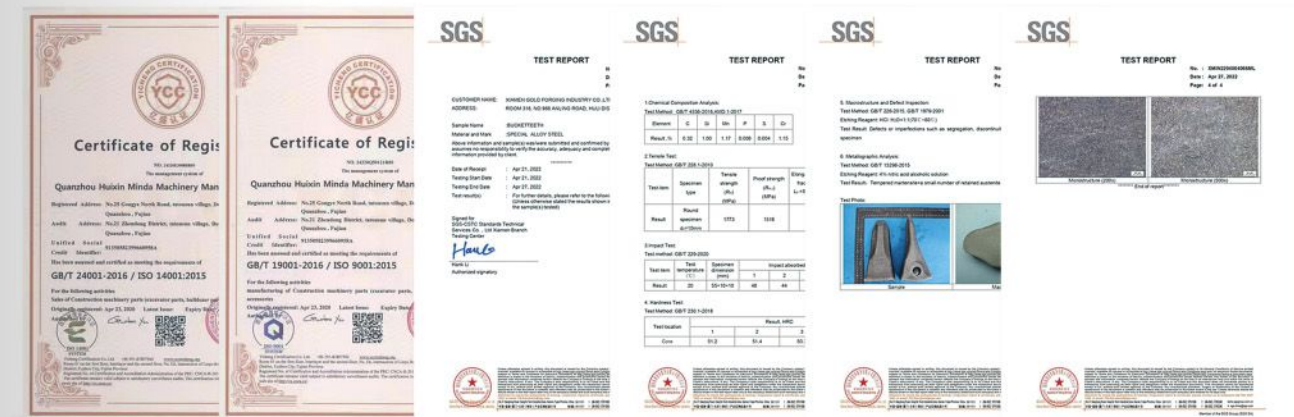
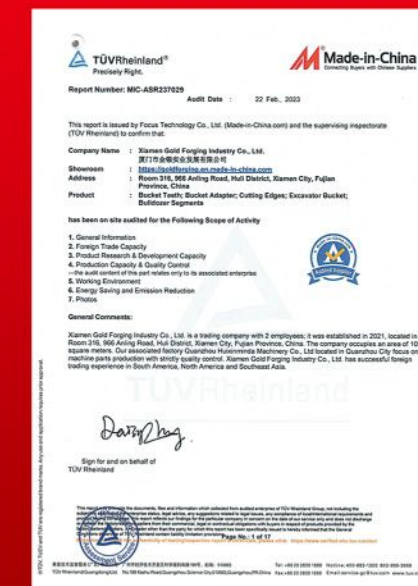
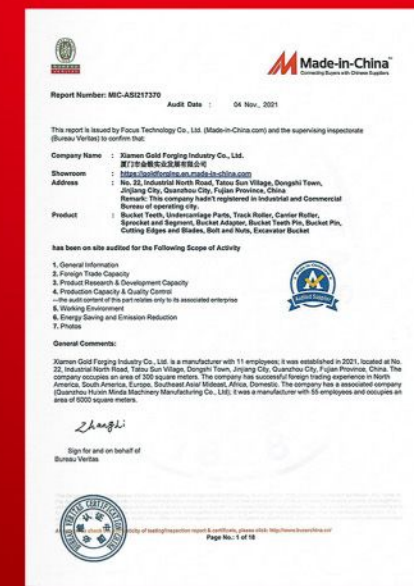
质量管控 严格检测，确保产品质量

Multiple Testing, Ensure Product Quality



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CERTIFICATION
品质认证

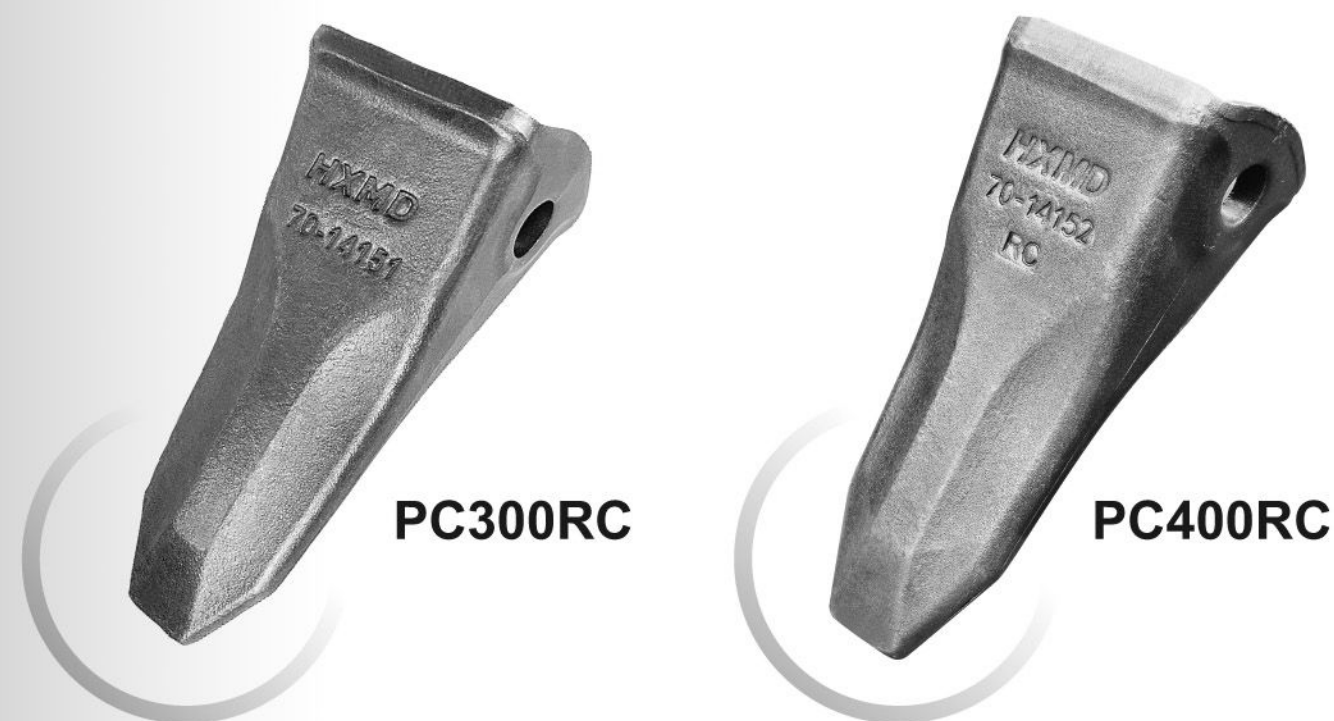


No.	Model	Part Number	Weight(kg)
1	PC60	PC60	1.8
2	PC60	PC60RC	1.8
3	PC100	PC100	2.5
4	PC100	PC100RC	2.6
5	PC200	205-70-19570	4.5
6	PC200	205-70-19570RC	5.3
7	PC200	205-70-19570RCL	6.3
8	PC200	205-70-19570TL	5.4
9	PC300	207-70-14151RC	8.5
10	PC300	207-70-14151TL	8.3
11	PC400	208-70-14152RCL	16.3
12	PC400	208-70-14152RC	14.0
13	PC400	208-70-14152TL	14.0
14	D85/D155	175-78-32130	16.2



KOMATSU 小松锻造斗齿

FORGED BUCKET TEETH



CATERPILLAR卡特彼勒



J350



J550TL



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J400RC



J550RC

CATERPILLAR卡特彼勒锻造斗齿

FORGED BUCKET TEETH

No.	Model	Part Number	Weight(kg)
1	CAT305	1U3202RC	1.3
2	CAT307	6Y3222RC	2.9
3	CAT312	1U3252RC	3.5
4	CAT315	1U3302RC	5.6
5	CAT320	1U3352	6.1
6	CAT320	1U3352RC	7.5
7	CAT320	1U3352TL	6.2
8	CAT325	7T3402RC	9.5
9	CAT325	7T3402TL	8.3
10	CAT330	1U3452RC/9W8452RC	13.5
11	CAT330	1U3452TL/9W8452TL	11.0
12	CAT345	1U3552RC/9W8552RC	20.5
13	CAT345	1U3552RCL/9W8552RCL	24.0
14	CAT345	1U3552TL/9W8552TL	16.5

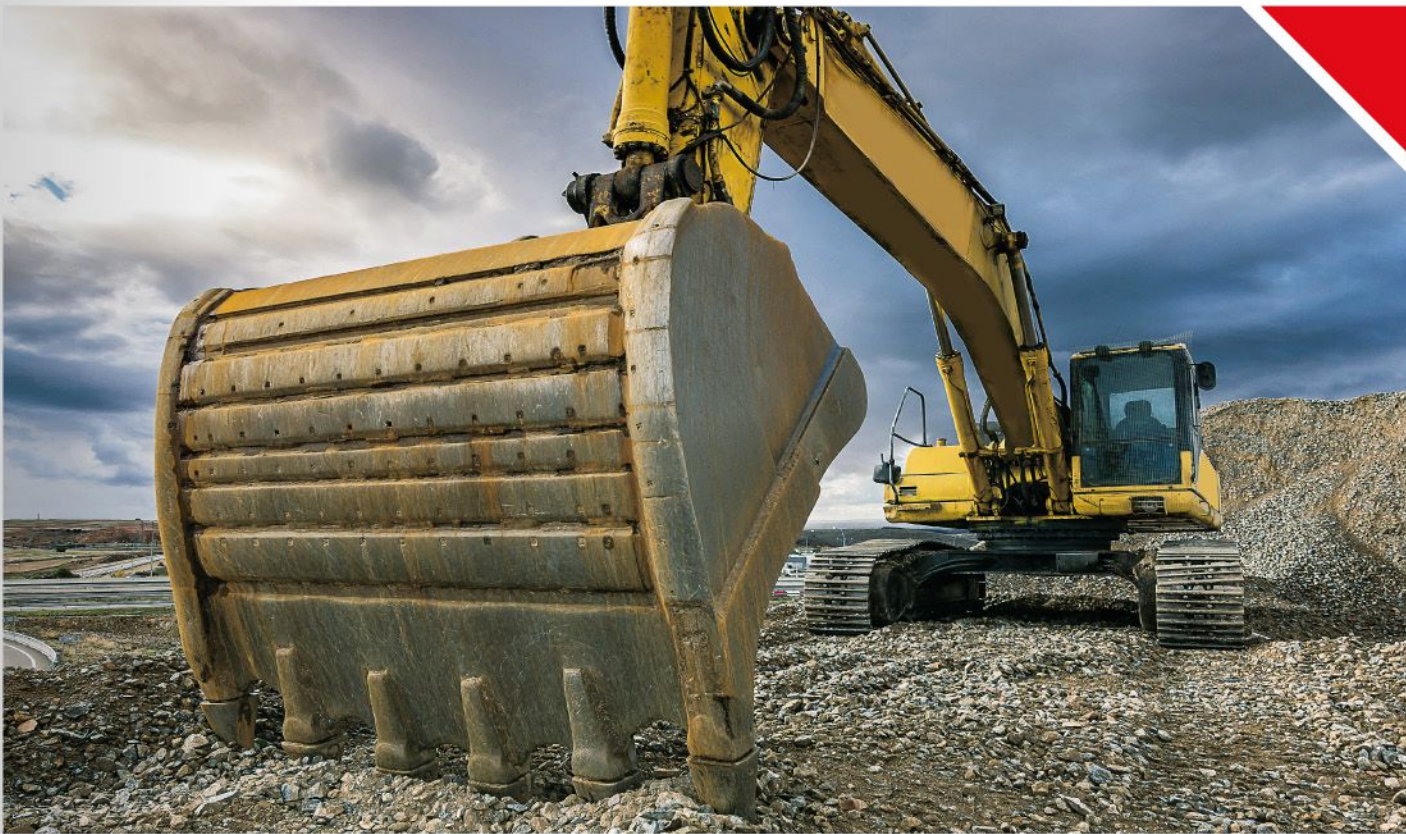


DH220



DH220RCL

No.	Model	Part Number	Weight(kg)
1	DH150	2713-1221RC	3.9
2	DH220	2713-1217	5.4
3	DH220	2713-1217RC	5.5
4	DH220	2713-1217RCL	6.3
5	DH220	2713-1217TL	5.4
6	DH280	2713-9038RC	8.0
7	DH300	2713-1219RC	8.5
8	DH300	2713-1219TL	6.6
9	DH360	2713-0032RC	11.0
10	DH360	2713-0032TL	10.5
11	DH500	2713-1236RC	13.7
12	DH500	2713-1236TL	15.8



DOOSAN斗山锻造斗齿
FORGED BUCKET TEETH



DH500RC



DH500TL



V480RC



V480TL

No.	Model	Part Number	Weight(kg)
1	V210	V210RC/14530544RC	7.0
2	V360	V360RC/14553243RC	15.0
3	V360	V360TL/14553243TL	11.8
4	V480	V480RC/14553244RC	19.8
5	V480	V480TL/14553244TL	13.3



18SRC



25SRC

OTHER SERIES 其它系列锻造斗齿
FORGED BUCKET TEETH

No.	Brand	Model	Part Number	Weight(kg)
1	Sany	SY75	12076809RC	2.6
2	Sany	SY55	12076675	1.8
3	Hyundai	R350	61NA-31310RC	11.3
4	Hyundai	R225	61Q6-31310RC	7.0
5	Kobelco	SK210	SK210RC	6.6
6	Hitachi	EX210	TB00705RC	6.8
7	ESCO	18S	18SRC	1.2
8	ESCO	25S	25SRC	2.2
9				
10				

FORGED



ADAPTER SERIES

锻造齿座



No.	Brand	Model	Part Number	Weight(kg)
1	KOMATSU	PC60	PC60-20	2.5
2	KOMATSU	PC100	202-70-12140-25	3.3
3	KOMATSU	PC200	205-939-7120-30	7.2
4	KOMATSU	PC200	205-939-7120-40	7.3
5	KOMATSU	PC300	207-939-5120-50	12.5
6	KOMATSU	PC400	208-929-3120-60	21.0
7	CAT	J350/E320	616354-40	8.5
8	CAT	J400/E325	616404-50	14.0
9	CAT	J450/E330	616464-60	19.5
10	DOOSAN	DH150	2713-1222-30	5.6
11	DOOSAN	DH220	2713-1218-40	8.3
12	DOOSAN	DH300	2713-1220-50	12.0

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TOOTH PIN 斗齿销

No.	Model	Dimension (mm)	Weight (kg)	No.	Model	Dimension (mm)	Weight (kg)
1	PC60	Φ 17*70	0.12	13	DH150	Φ 18*86	0.18
2	PC100	Φ 19*78	0.17	14	DH220	Φ 20*105	0.26
3	PC200	Φ 24.8*100	0.37	15	DH300	Φ 22*115	0.40
4	PC300	Φ 24.8*120	0.45	16	DH280	Φ 20*120	0.30
5	PC400	Φ 30*146	0.82	17	DH500	Φ 25*150	0.60
6	E307	Φ 14*70	0.12	18	EC210	Φ 19*105	0.27
7	E312	Φ 16*78	0.14	19	EC360	Φ 29*146	0.83
8	E315	Φ 16*95	0.165	20	EC480	Φ 32*155	0.90
9	E320	Φ 20*105	0.26	21	SK200	Φ 20*105	0.27
10	E325	Φ 22*120	0.45	22	R200	Φ 20*105	0.27
11	E330	Φ 25*135	0.50	23	D90	Φ 32*154	1.03
12	E345	Φ 26*160	0.75	24	D11	Φ 36*170	1.48

BUCKET TEETH 斗齿系列



KOMATSU 小松斗齿系列



PC60



PC100-RC



PC200



PC200-TL



PC300-TL



PC300-RC



PC400-RCL



PC400-TL

CATERPILLAR 卡特斗齿系列



CAT307-RC



CAT311-RC



CAT315-RC



CAT325-TL



CAT320-RC



CAT320-TL



CAT325-RC



CAT330-TL

DOOSAN 斗山斗齿系列



DH130-RC



DH220-TL



DH300-TL



DH420-TL



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VOLVO 沃尔沃斗齿系列



VOLVO360-RC



VOLVO360-TL



VOLVO480-TL



R290-RC

OTHER 其它斗齿系列



SY-55



SY-65



现代215



ADAPTER 齿座系列



PC60



PC100



PC200



PC300



DH150



PC400



DH220



CAT320



耐磨块 Lip Shroud



耐磨块 Lip Shroud



耐磨块 Lip Shroud



底部耐磨块 Wear Bottom

GO HAND IN HAND TO WIN THE FUTURE

携手并进，赢得未来

BUCKET SERIES 挖斗系列

2022年我们跟挖斗厂展开深度合作，我们挖斗厂有丰富的经验和强大的研发团队，可以满足任何定制要求！
In the year of 2022, we carry out in-depth cooperation with the excavator bucket factory. Our bucket factory has rich experience and strong R&D team to meet any customization requirements!



重型挖斗
Heavy Duty Bucket



标准型挖斗
Standard Bucket



镂空挖斗
Skeleton Bucket



小型挖斗
Mini Bucket



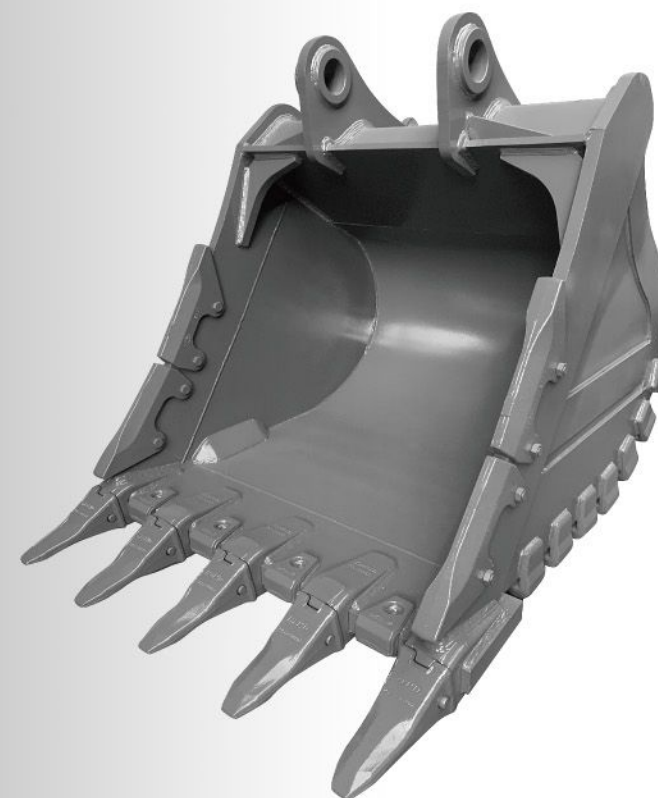
岩石挖斗
Rock Bucket



松土器
Ripper Bucket

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镂空挖斗
Skeleton Bucket



重型挖斗
Heavy Duty Bucket

