## **Strict Serious Integrity Innovation**





YANTAI HUNK MACHINERY CO.,LTD

2024

# To be a worthy enterprise.



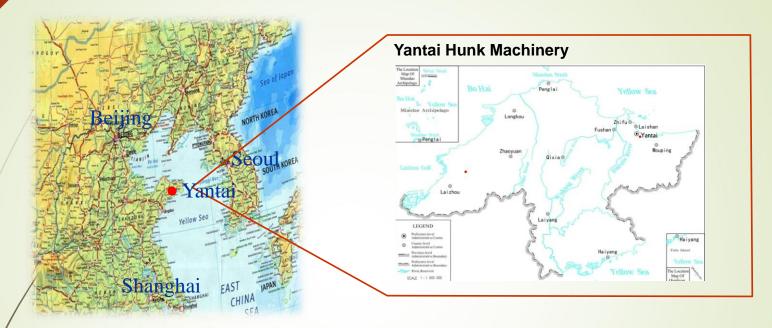
Sustainable development, continuous innovation!

#### **Content**

- **▶** Who We Are
  - Facilities and Capabilities
  - Products and Service
  - Customers and Partners



#### WHO WE ARE-LOCATION



Founded in 2012, Yantai HUNK MACHINERY Co., Ltd is a leading manufacture in China. Our duty cover from product design, quality control and after-sale service. Our products are renowned for the quality and durability, and are used in mines all over the world.

#### YANTAI XINGYE MACHINERY

- Hunk Machinery is dedicated to providing customers with the best possible products and services. We are constantly researching and developing new products, and our commitment to quality and customer satisfaction is evident in everything we do.
- We offer a wide range of loaders and dump trucks for underground hard rock mining, all engineered for safety, productivity, and reliability in the toughest applications.

#### WHO WE ARE-BUSINESS





Our business mainly consists of manufacturing various off-highway mining equipment, such as Underground Diesel LHD (load-Haul-Dumper), Electric LHD, Dump Truck, and Jumbo, and sales of mining equipment as well as spare parts.

•Underground Diesel Loader series products mainly consist of HKWJ-0.6, HKWJ-0.75(1), HKWJ-1.5, HKWJ-2, HKWJ-3, HKWJ-3L, ,HKWJ-4,HKWJ-6,HKDC-5, HKL-7,HKL-10.





Diesel Loader HKWJ-0.6

Tramming Capacity: 1200Kg

Diesel Loader HKWJ-1(0.75)
Tramming Capacity: 2000Kg





Diesel Loader HKWJ-1.5

<u>Tramming Capacity: 3000Kg</u>



Diesel Loader HKWJ-2 (Air cooling)
<u>Tramming Capacity: 4000Kg</u>





Diese Loader HKWJ-2 (water cooling)
Tramming Capacity: 4000Kg



Diesel Loader HKWJ-3
Tramming Capacity: 6000 Kg





Diesel Loader HKWJ-3 Tramming Capacity: 6000Kg



Diesel Loader HKWJ-3B (Big Arm)
Tramming Capacity: 6000Kg





Diesel Loader HKWJ-3.5L (Long arm)
Tramming Capacity: 7000Kg



Diesel Loader HKWJ-4
Tramming Capacity: 8000Kg





Diesel Loader HKWJ-6
Tramming Capacity:14000kg



Diesel <u>Loader</u> HKDC-5 Tramming Capacity:5000kg





Diesel/Loader HKL-7
Tramming Capacity:7000kg

- ★ Enclosed cab design
- **★** Air conditioning and heating
- **★** Safe and efficient



Diesel <u>Loader</u> HKL-14
Tramming Capacity:14000kg





Electric Loader HKWJD-0.6
Rated Loading Capacity: 1200Kg



Electric Loader HKWJD-0.6C
Rated Loading Capacity: 1200Kg





Electric Loader HKWJD-1 (0.75)
Rated Loading Capacity: 2000Kg



Electric Loader HKWJD-1C
Rated Loading Capacity: 2000Kg





Electric Loader HKWJD-1.5
Rated Loading Capacity: 3000Kg



Electric Loader HKWJD-2
Rated Loading Capacity: 4000Kg





Electric Loader HKWJD-3
Rated Loading Capacity: 6000Kg



Electric Loader HKWJD-3L
Rated Loading Capacity: 6000Kg





Electric Loader HKWJD-4
Rated Loading Capacity: 10000Kg



Electric Loader HKWJD-6
Rated Loading Capacity: 10000Kg





Dump Truck HKUK-5/6



Dump Truck HKUK-8/10/12



Underground Dump Truck series products mainly consist of <u>HKUK-5,HKUK-6,HKUK-8,HKUK-10,HKUK-12,HKUK-15, HKUK-20,HKUK-30,HKUK-42,HKUK-50.</u>



Dump Truck HKUK-15



**Dump Truck HKUK-20** 



8,HKUK-10,HKUK-12,HKUK-15, HKUK-20,HKUK-30,HKUK-42,HKUK-50.



**Dump Truck HKUK-30** 



**Dump Truck HKUK-42** 



Underground Dump Truck series products mainly consist of <u>HKUK-5,HKUK-6,HKUK-8,HKUK-10,HKUK-12,HKUK-15, HKUK-20,HKUK-30,HKUK-42,HKUK-50.</u>



Dump Truck HKUK-50



#### PRODUCTS- OTHER MINE MACHINE



Rock Breaker HKSJ-400



Vibratory Pick Scaler HKQM-200



Utility Vehicle
(Oil Tank Truck ) HKJY-5



Personnel carrier



#### POWER- DEUTZ ENGINE

Engine: BF4L914/BF4L2011/F6L912W/F6L914/BF6L914/BF4M1013EC/BF6M1013EC/











# PRODUCTS- DEUTZ ENGINE

V type Engine: F10L413FW / BF6M1015C



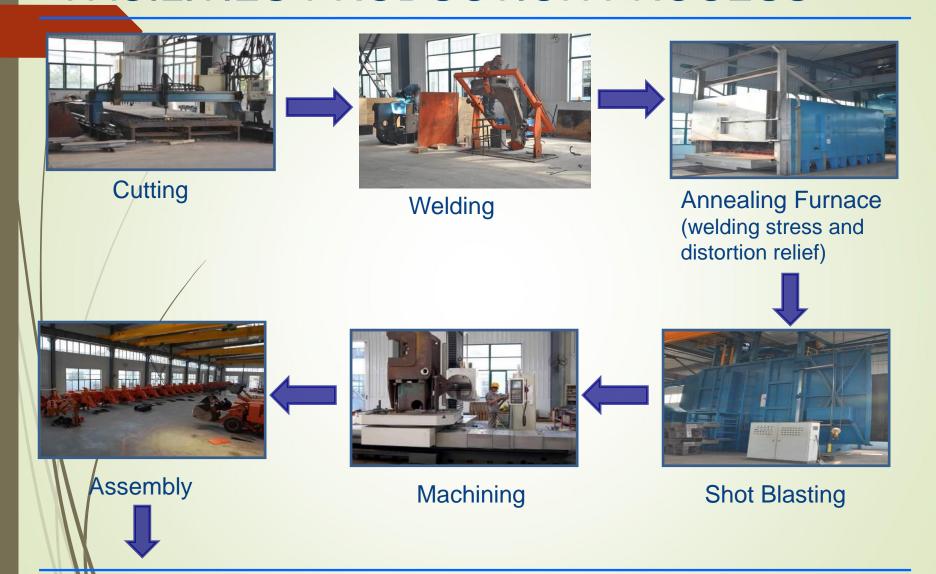








#### FACILITIES-PRODUCTION PROCESS





#### FACILITIES-PRODUCTION PROCESS





**Testing & Debugging** 

# Focus on every detail!





Warehouse



#### FACILITIES-MACHINING WORKSHOP



**CNC** Lathe

# Focus on every detail!



Deep-hole Boring



**CNC Boring** 



#### **FACILITIES- ANNEALING FURNACE**



Annealing Furnace

- To ensure the advanced performance and quality, we have complete production process.
- Annealing Furnace is for welding stress and distortion relief of welding, which can ensure the frames and arms stable and Non-crack.



#### **FACILITIES- ANNEALING FURNACE**

#### **Annealing Furnace**

#### **Features:**

- ♦ Hearth size: 5000\*3800\*2500 mm
- Furnace adopts large size of heat resistant steel and 2sets of Strong heat circulation fan
- Its features small temperature difference and heating uniformity.
- Technical Flow:

Residual stress due to welding can make frames and booms unstable and crack.

- -Tempering Temperature: 650°C
- -Soaking time: 4 hours
- -Natural cool down

#### **Function:**

- Stress relief and preventing distortion after welding
- High mechanical property
- Welding structures stable



#### **FACILITIES- SHOT BLASTING**



Shot-blasting Machine

- Machining workshop can perform operation of milling, turning, grinding, boring etc
- Shot Blasting machine can polish the surface for painting.



## FACILITIES- WELDING WORKSHOP





 Welding workshop can perform operation of planking, cutting, welding, drilling, blasting, and painting etc





#### FACILITITIES- ASSEMBLY WORKSHOP



**Assembly Workshop No.1** 



**Assembly Workshop No.2** 



New Products R&D Workshop



Assembly Workshop No.4



#### **FACILITIES- TESTING FIELD**





 Assembly and debugging are the key procedure for equipment.

Non-load debugging, check the basic data and ensure all the parts are normal.



#### **FACILITIES- TESTING FIELD**





- Performance testing: running system, shovel force and pressures of each of hydraulic systems, etc.
- Each machine shall be strictly tested according to the national and industry standard in less than 10 hours non-stop.
- From assembly to storage need around 2 months.





#### FACILITIES- WAREHOUSE



#### Attaches great importance to the quality

Reasonable planning, identify clear!



#### Cherish every parts

- •Standardization Work and the Backstage Management System are the basic operation procedure in warehouse.
- Support all demotic mines spare parts supply and ensure mine production in time.
- Enough spare parts ,guarantee timely delivery .





## **MATERIAL-** Quality Basement

Frameworks: Q460C similar

as SM570 –Super Hardness board.



#### **Strict Procedure:**

1. Robot-Wielding	CO2 Shielded Arc Wielding – Reliability
2. Annealing& soaking	24 hours –Relief stress
3. Shot Blasting	Stress relief
4. CNC Machining	Precision
5. Polishing	Surface smooth
6. Auxiliary Assembling	Experienced process



#### MATERIAL- BUCKET & BLADE

Bucket Type: V structure.

**▶ Bucket Material: Q460C** 

◆ Steel Hardness: HB105-125

**◆ Technical Flow:** 

Cutting→Bending & shaping → Alignment → Welding → Flashback tempering temperature is 550~650°C, to avoid strain) → Shot blasting → Boring → Polishing

Blage Material: NM500

**♦ Steel Hardness: ≥** HB500







#### SPECIFIC MARKETING

#### Local Team to you: Sale +Spare + Service + Survey 4S

#### Abroad Team to you:

- Specific repair, parts replacement, consultant, site training and service.
- Call us by calling, SMS,SKYPE, Twitter.
   Non-broken communist ion

# Solution from China head office:

- Customized R&D design and training course.
- ◆ Faraway diagnose and instruction to local team. Fast Feedback.



#### CAPABILITIES- OUR PEOPLE

- ◆ Employees: 100 workers; 50 office staff
- ◆ R&D Dept.: 15 designers
- ◆Commissioning Team: 10 engineers with more than 4-7 years experience
- ◆ After-sales service engineers: a team of rich experience 10 engineers



Unite as One, Feedback Customer!





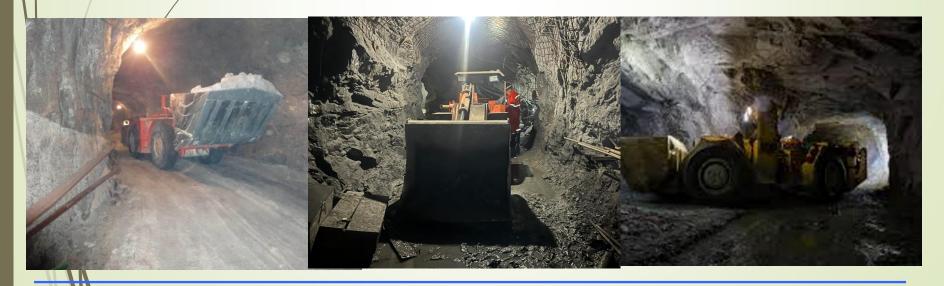
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#### PRODUCTS- QSE

- Quality, Safety and Environment (QSE) is a core focus of Yantai Xingye Machinery.
- ◆ QSE programs and initiatives ensure that we consistently improve the quality of equipments.
- ◆ Frame is the core part of LHD, we adopt Q460C alloy steel plate with good mechanical properties to ensure the quality of frame. After complete production process, frames have good stability and never non-crack.
- ◆ Driving system adopts German DEUTZ brand and the transmission system adopts America DANA hydraulic torque converter and power shift transmission, America Parker pump and valve etc





#### PRODUCTS-RECOMMEND





Diesel LHD HKWJ-2 + Dumper Truck HKUK-12 (10/15) is suitable for metal mine and non-coal mine tunnel size 3 x3 m.



#### PRODUCTS-RECOMMEND





Diesel LHD HKWJ-3 + Dumper Truck HKUK-12 (10/15/20) is suitable for metal mine and non-coal mine tunnel size 3.5 x 3.5 m.



#### PRODUCTS-RECOMMEND

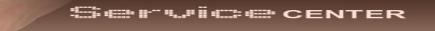




Diesel LHD HKWJ-4 + Dump Truck HKUK-20 (10/12/15) is suitable for metal mine and non-coal mine tunnel size: 4 x 4 m.



#### AFTER-SALES SERVICES



- ◆ After-sales service team: more than 30 engineers with rich experience.
- ◆ We can arrange the engineers to install abroad according to requirements.
- ◆ Provide free early-stage training to each customers' workers at our factory.









### Sincere Communication, Interactive Win-Win

Your Satisfaction is our value of existence!







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### **CUSTOMER-DOMESTIC**





#### **CUSTOMERS- OVERSEAS MARKET**



With advanced of top quality and excellent after-sales service, our products have successfully gained large foreign market shares, including Africa, North America, South America, CIS countries, Asia and Southeast Asia.



## **CUSTOMERS- OVERSEAS MARKET**

Now we have exported twenty four heavy vehicles to Peru, which include 15 of HKWJ-1 and 1H loaders, 8 of HKUK-6 loaders.





#### **PARTNERS**





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## YOUR BEST CHOICE!!!



YANTAI HUNK MACHINERYCO.,LTD

