

Y160D 智能数控扣压机 SIEMENS PLC Crimper



主要特点 Features

- ★ 一次性完美扣压6层2寸胶管及4寸工业管
- ★ 径向扣压，方便通过大法兰、双弯头；
- ★ 自润滑、后视镜、感应控制；
- ★ 静音泵；

Y160D use the radial master dies, it is invincible in all-around speed, accuracy and repeatability. The 2800kN crimping force heavy-duty design of Y160D makes it be the best choice of quantity production, and very suitable for mid-range hydraulic and industrial hoses.

技术参数 Technical Data

液压缸材质 H.C. Material	锻打一体钢 Forge Steel (Cr40)
扣压范围 Crimping Range	1/4"-2",6SP
模具行程 Max. Opening	+60mm (2 1/3")
最大张口 Opening without Dies	160mm (6 1/8")
模具座长度 Master Die Length	98mm (3 5/16")
系统压力 System Pressure	31.5Mpa
扣压力 Max. Crimping Force	280T (2800kN)
电压 Voltage	220V/380V 5.5kW
控制方式 Control	PLC触摸屏 SIEMENS PLC Digital
重量 Weight	1230kg
尺寸 (长x宽x高) Size (L x W x H)	730x1000x1620mm

模具规格 Dies Data

模具编号 Dies No.	φ6	φ8	φ10	φ13	φ16	φ19	φ25	φ32	φ38	φ51
调节范围 (mm) Range	15-25	18-28	20-30	23-33	26-36	29-39	36-46	46-56	51-61	63-73
模具长度 (mm) Length	65	65	65	65	65	65	90	90	90	100

* 可定做原装模具。 The original dies be customized.

Y360 智能数控扣压机 SIEMENS PLC Crimper



主要特点 Features

- ★ 一次性完美扣压10寸工业管
- ★ 径向扣压；
- ★ 可编程系统、I/O端口；
- ★ 静音泵、压力显示；

Y360 is designed for heavy duty crimping and it is especially suitable for manufacturing large hydraulic and industrial hoses assembly. This machine is fast and it produces accurate outcomes. Y360 is also flexible because of its excellent features and it has high production capacity.

技术参数 Technical Data

液压缸材质 H.C. Material	锻打一体钢 Forge Steel (Cr40)
扣压范围 Crimping Range	2"-10"
模具行程 Max. Opening	+120mm (4 3/4")
最大张口 Opening without Dies	360mm (14 1/6")
模具座长度 Master Die Length	125mm (5")
系统压力 System Pressure	31.5Mpa
扣压力 Max. Crimping Force	1000T (10000kN)
电压 Voltage	380V 5.5kW
控制方式 Control	PLC触摸屏 SIEMENS PLC Digital
重量 Weight	2600kg/460kg
尺寸 (长x宽x高) Size (L x W x H)	1160x1020x1850mm/870x810x1120mm

模具规格 Dies Data

* 根据客户需求定制。 According to clients special need.