

CA-LONG



企业官网



公众号

北京生产工厂地址：北京市通州区永乐经济开发区
Beijing Factory Add: Yongle Economic Zone, Tongzhou Dist., Beijing, China
邯郸生产工厂地址：河北省邯郸市马头经济开发区
Handan Factory Add: Matou Economic Zone, Handan City, Hebei Province, China
珠海生产工厂地址：广东省珠海市金湾区三灶镇
Zhuhai Factory Add: Sanzao Town, Jinwan Dist., Zhuhai City, Guangdong Province, China
国际市场部：北京市丰台区马家堡时代风帆大厦
International Business Division: 18F, Shidaifengfan Building, Majiapu Rd., Beijing, China

中国区业务联系方式：

电话：010-8051 4885 13810035116

传真：010-8051 4889

邮箱：xiaoshou@ca-long.com

网址：http://www.ca-long.com

国际业务联系方式 (Internationai Business)：

Service Hotline: +86 10 6753 9907 / +86 138 1002 4885

Fax: +86 10 6753 2714

Email: sales@Ca-Long.com; export3@Ca-Long.net

Website: http://www.Ca-Long.com



北京
加隆

BEIJING CA-LONG ENGINEERING MACHINERY CO., LTD

沥青混合料搅拌设备

Asphalt Mixing Plant Product Catalogue

产品手册

CA-LONG

北京加隆

绿色 · 循环 · 智能 · 艺术
ECO-FRIENDLY, RECYCLING, SMART AND ARTISTIC

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CL系列标准型沥青混合料搅拌设备
CL Series Asphalt Mixing Plant

CLHY系列沥青混合料搅拌设备
CLHY Series Integrated Asphalt Mixing Plant

加隆产品线
Ca-Long Product Line

核心技术
Core technology

CLS水泥混凝土搅拌设备
CLS Series Concrete Mixing Plant

CLGH干混砂浆搅拌设备（塔式）
CLGH Series Dry Mortar Mixing Plant (Tower-type)

关于加隆

About CA-LONG

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北京加隆公司成立于1992年，有北京、珠海、邯郸三个厂区，总部位于北京，是北京市高新技术企业，拥有博士后科研工作站。主要产品有沥青搅拌站、混凝土搅拌站、干混砂浆搅拌站、稳定土搅拌站、建筑垃圾处理线、装修垃圾处理线、工程废石处理线、泥沙分离装置等。产品出口世界20多个国家。公司秉承“力臻完美，诚行天下”的经营理念，“绿色、循环、智能、艺术”的设计思想，不断创新、自我超越，为国内外用户提供优质的产品和优良的服务。

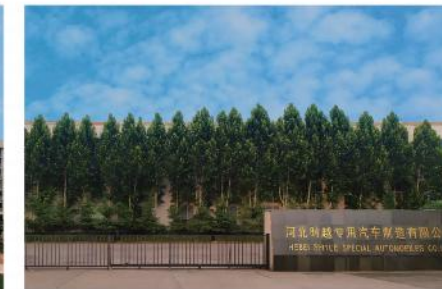
Beijing Ca-Long Engineering Machinery Co., Ltd was established in 1992. Now, Ca-Long has established Beijing Factory, Zhuhai Factory and Handan Factory. The headquarter is located in Beijing. Ca-Long is a Beijing High-tech Enterprise and has a Post-Doctoral Research Center. The main products include asphalt mixing plant, concrete mixing plant, dry mortar mixing plant, soil/cement mixing plant, construction waste processing line, decoration waste processing line, engineering waste rock processing line, sediment separation plant, etc. Now, our products have been exported to more than 20 countries. With the management philosophy of “Committed to Perfection and Creditable Service” and the design concept of “Eco-friendly, Recycling, Smart and Artistic”, we are dedicated to providing our customers domestic and abroad with high-quality products and perfect service by non-stop innovation and self-surpassing.



北京总部
Beijing Headquarter



珠海工厂
Zhuhai Factory



邯郸工厂
Handan Factory

成立三十余年至今，已售出1000余套设备，其中国内市场800余套、国际市场200余套。凭借优秀的产品，赢得了国内外客户的一致好评。

For 30-odd years since the establishment, more than 1,000 sets of plants have been sold, including over 800 sets in domestic market and more than 200 sets in international market. With excellent products, Ca-Long has won favorable comments from customers at home and abroad.



致力于筑路行业 30 年

Beijing Ca-Long Engineering Machinery Co., Ltd has been engaged in road construction industry for more than 30 years.

CA-LONG



开拓创新 百年加隆

INNOVATIVE CA-LONG
HUNDRED YEARS OF DEVELOPMENT GOAL



企业资质 Enterprise Qualifications

经过三十年的研发与创新发 展，北京加隆凭借稳健的步伐、全产业领域的布局探索，在沥青混合料搅拌设备领域获得了市场的高度好评和持续认可。

- With 30-odd years of research and innovation, Beijing Ca-Long has gained widespread high praise and continuous approval from the asphalt mixing plant industry with the steady pace and exploration in the whole industrial.

资质证书 Qualifications & Certificates



专利证书 Patent Certificates



北京加隆拥有180余项专利技术
More than 180 patented technologies



高新技术企业证书
High-tech Enterprise



专精特新企业证书
Professional and Innovative Enterprise



博士后科研工作站
Post-Doctoral Research Center



新技术新产品(服务)证书(沥青站)
New Technology and New Product (Service) Certificate (Asphalt Mixing Plant)



新技术新产品(服务)证书(建筑垃圾)
New Technology and New Product (Service) Certificate (Construction Waste)



常务理事单位证书
Standing Council Unit of CCMA

参编的国家标准和行业标准 Participated in drafting national and industry standards

- GB/T17808-2010 《道路施工与养护机械设备 沥青混合料搅拌设备》
GB/T17808-2010 "Road Construction and Maintenance Machinery Asphalt Mixing Plant"
- GB/T17808-2021 《道路施工与养护机械设备 沥青混合料搅拌设备》
GB/T17808-2021 "Road Construction and Maintenance Machinery Asphalt Mixing Plant"
- JT/T 270-2019 《强制间歇式沥青混合料搅拌设备》
JT/T 270-2019 "Forced Intermittent Batching Asphalt Mixing Plant"
- T/CCMA 0066-2018 《沥青混合料搅拌设备 环保排放限值》
T/CCMA 0066-2018 "Asphalt Mixing Plant Eco-friendly Emission Limit"
- T/CCMA 0068-2018 《沥青混合料搅拌设备 专用振动筛》
T/CCMA 0068-2018 "Asphalt Mixing Plant Special Vibrating Screen"

CL系列标准型 沥青混合料搅拌设备

CL Series Asphalt Mixing Plant

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加隆CL系列沥青混合料搅拌设备，专业化生产、创新设计、智能化、精细化制作、专业化服务，型号从CL700到CL7500，型号多、型谱全。

With innovative design, Ca-Long CL series asphalt mixing plant are produced through intelligent, refined and specialized production. Professional services are offered. Different models from CL700 to CL7500 and full range of types are available.

设备拥有多项专利技术：控制技术、计量技术、多燃料一体化燃烧技术、再生技术等，设备性能稳定，绿色环保。

The equipment is attained a number of patented technologies such as control technology, weighing technology, integrated multi-fuel combustion technology, RAP technology, stable performance, green and environmental protection.

CL系列标准型沥青混合料搅拌设备

CL Series Asphalt Mixing Plant

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CL-700, 1000, 1500

- 小型搅拌设备，施工灵活，操作方便
- 具有与大中型设备相同的工作性能
- 两层四段式振动筛，达到4种规格的骨料筛分
- 底置式成品料仓，占地面积小，故障率低
- 控制系统采用工业以太网、CC-Link总线技术，数据传输迅速稳定，控制精度高
- Small-sized mixing plant makes construction flexible and operation convenient
- With the same performance as the large and medium-sized plants
- The vibration screen has 2 decks with 4 segments, which can screen 4 kinds of aggregates
- Downside hot mix storage silo occupies less space and is of a lower fault rate
- The control system adopts industrial Ethernet and CC-Link bus technology, which makes data transmission stable and fast, and improves control accuracy



CL-2000, 3000, 4000, 5000

- | 主楼、热粉提集成模块式设计，安装搬迁便捷
- | 并行减计量技术，骨料称量精度高，油石比稳定
- | 6种精细筛分，配料精准，级配稳定
- | 两级除尘，旋转反吹，欧标排放
- | 欧洲技术的燃烧、烘干系统完美结合，节能降排
- | 以太网、CC-link总线技术，数据传输稳定、可靠
- | Modular design. Hot elevator and filler elevator are combined with the main tower, which makes the installation and relocation more convenient
- | It adopts parallel subtraction weighing technology, which makes aggregate weighing more accurate and oil-to-aggregate ratio more stable
- | Vibrating screen can fine sieve out 6 kinds of aggregates, which makes ingredient more accurate and stable
- | 2-stage dust cleaning system and rotating blowback technology make emission comply with Europe standard
- | Europe combustion technology and drying system are perfectly combined, which realizes less power consumption and less emission
- | The control system adopts industrial Ethernet and CC-Link bus technology, which makes data transmission stable and fast

CL-7500 Asphalt Mixing Plant

CL7500型沥青混合料搅拌设备

Capacity

产量：**600 t/h**

生产能力强、特别适合高等级公路路面施工的快速生产

智能化设计、模块化设计、高效、灵活、快捷

高规格的热料振动筛，骨料细分到8种，配料更精确

领先的控制系统，以太总线、并行计量技术的应用，设备运行稳定可靠

用料考究，设备故障率低，使用寿命长

Large production capacity, especially suitable for the rapid production of pavement construction of the high grade highway

Intelligent and modular design, highly efficient, flexible and fast

High-specification vibrating screen could screen hot aggregates into 8 kinds, with more accurate ingredient

Leading control system, the application of Ethernet bus, parallel weighing technology, stable and reliable operation of the equipment

Sophisticated material, low failure rate and long service life



CL系列沥青混合料搅拌设备技术参数
Technical specifications



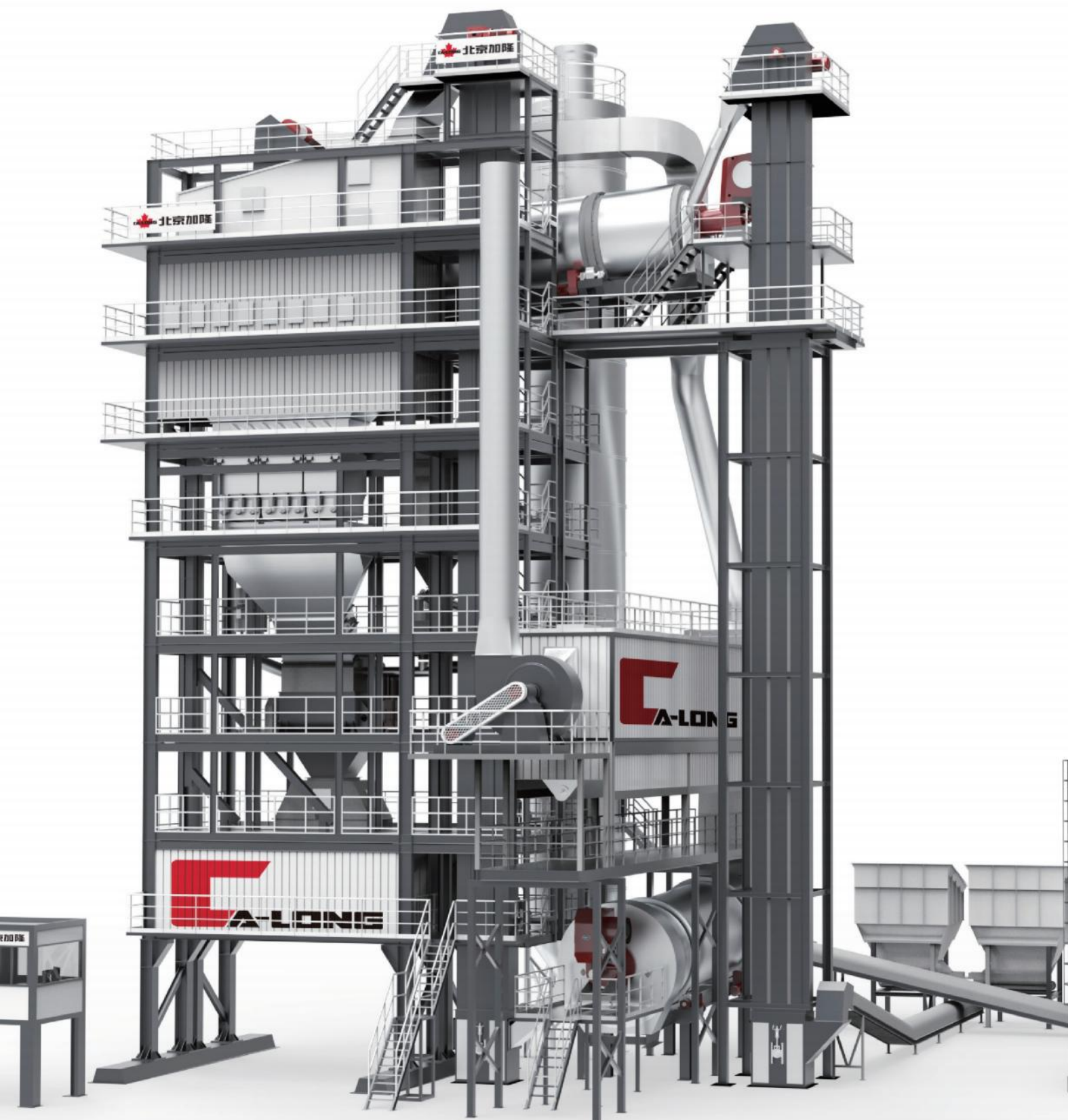
型号 Model		CL-700	CL-1000	CL-1500
额定生产率 Rated productivity(in standard condition)		56 t/h	80 t/h	120 t/h
装机总功率 Installed power		240 kW	260 kW	350 kW
冷骨料仓容量 Cold aggregate bin	数量×容量 Quantity×Capacity	4×6 m³	4×8 m³	4×8 m³
干燥滚筒 Drying roller capacity	直径×长度 Diameter×Length	Ø1400x6520	Ø1600x6520	Ø1910x8350
除尘系统 Dust cleaning system	过滤面积 Filtering area	330 m²	420 m²	550 m²
热骨料提升机 Hot elevator	提升能力 Elevator capacity	60 t/h	90 t/h	130 t/h
粉料提升机 Filler elevator	提升能力 Elevator capacity	12 t/h	16 t/h	20 t/h
振动筛 Vibrating screen	筛网层数 Structure	2层4段 2 decks 4 segments	2层4段 2 decks 4 segments	2层4段（选配5层） 2 decks 4 segments (5 decks optional)
热骨料仓 Hot elevator	容量 Capacity	8 m³	11 m³	13 m³
骨料计量斗 Aggregate scale silo	计量范围 Scale range	1-1000 kg	1-1200 kg	1-1800 kg
	计量精度 Scale accuracy	≤±0.4%		
沥青计量斗 Bitumen scale silo	计量范围 Scale range	1-80 kg	1-100 kg	1-150 kg
	计量精度 Scale accuracy	≤±0.2%		
粉料计量斗 Filler silo	计量范围 Scale range	1-120 kg	1-150 kg	1-200 kg
	计量精度 Scale accuracy	≤±0.2%		
搅拌器 Mixer	容量 Capacity	700 kg	1000 kg	1500 kg
沥青供给系统 Bitumen supplying system	数量×容量 Quantity×Capacity	1x40 m³	1x40 m³	2x40 m³
导热油加热炉 Thermal conducting oil boiler	供热能力 Thermal capacity	30万大卡 300 000 Kcal/h	60万大卡 600 000 Kcal/h	60万大卡 600 000 Kcal/h
成品料仓(选配) Hot mix storage silo (optional)	容量 Capacity	30 t	30 t	80 t

CL-2000	CL-3000	CL-4000	CL-5000	CL-7500
160 t/h	240 t/h	320 t/h	400 t/h	600 t/h
480 kW	630 kW	830 kW	950 kW	1320 kW
5×11 m³	6×11 m³	6×15 m³	6×15 m³	8×18 m³
Ø1980x8500	Ø2550x9420	Ø2700x11000	Ø2900x11000	Ø3200x11500
750 m²	1035 m²	1200 m²	1500 m²	2070 m²
180 t/h	260 t/h	350 t/h	440 t/h	650 t/h
26 t/h	37 t/h	48 t/h	56 t/h	84 t/h
5层9段 5 decks 9 segments	6层（选配8层） 6 decks (8 decks optional)	6层（选配8层） 6 decks (8 decks optional)	6层（选配8层） 6 decks (8 decks optional)	8层 8 decks
40 m³	60 m³	70 m³	75 m³	98 m³
1-2500 kg	1-3500 kg	1-4500 kg	1-5500 kg	1-8000 kg
≤±0.4%				
1-200 kg	1-300 kg	1-400 kg	1-500 kg	1-750 kg
≤±0.2%				
1-260 kg	1-400 kg	1-600 kg	1-800 kg	1-1100 kg
≤±0.2%				
2000 kg	3000 kg	4000 kg	5000 kg	7500 kg
2x50 m³	3x50 m³	4x50 m³	4x50 m³	6x50 m³
80万大卡 800 000 Kcal/h	100万大卡 1 000 000 Kcal/h	120万大卡 1 200 000 Kcal/h	120万大卡 1 200 000 Kcal/h	160万大卡 1 600 000 Kcal/h
80 t	120 t	160 t	160 t	220 t

CLHY系列一体式 沥青混合料搅拌设备

CLHY Series Integrated Asphalt Mixing Plant

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北京加隆公司于2010年依据市场需求，借鉴欧洲先进技术，研创出沥青混合料原生再生一体机。

Based on the market demand and learning from Europe advanced technology, Beijing Ca-Long researched and developed the integrated plant in 2010.

该机人工智能化设计技术先进，结构独特合理，造型美观

Advanced artificial intelligence design technology, unique and reasonable structure, attractive shape

科学先进的复合式再生加热滚筒，转速低、倾角小、导料板布局合理，不易沾堵

Scientific and advanced composite heating drum for recycling asphalt, low speed, small inclination angle, reasonable layout of the discharging plate, not easy to be blocked

采用烟气加热控温，精度高，沥青不易老化

Temperature is controlled by flue gas with high precision, asphalt is not easily aging

沥青烟气部分用于二次燃烧利用，热效率高

Asphalt fume is partly used for secondary combustion for utilization, with high thermal efficiency

采用烟气放排处理装置，绿色环保

Treatment device adopted for fume discharge, green and environmental protection



沥青烟处理系统
Asphalt Smoke Process System

CA-LONG



CLHY系列沥青混合料搅拌设备技术参数

Technical specifications

型号 Model	CLHY-2000	CLHY-3000	CLHY-4000	CLHY-5000	CLHY-7500
额定生产率 Rated productivity	160 t/h	240 t/h	320 t/h	400 t/h	600 t/h
冷骨料仓容量 Cold aggregate bin capacity	5×11 m ³	6×11 m ³	6×15 m ³	6×15 m ³	8×18 m ³
再生冷骨料仓容量 Recycled cold aggregate bin capacity	2×11 m ³	2×11 m ³	2×11 m ³		
原生干燥滚筒生产能力 Primary asphalt drying roller capacity	180 t/h	260 t/h	360 t/h	440 t/h	650 t/h
再生干燥滚筒生产能力 Recycled asphalt drying roller capacity	80-100 t/h	120-140 t/h	160-180 t/h	200-220 t/h	240-260 t/h
振动筛 Vibrating screen	5层 5 decks	6层 6 decks	6层 (选配8层) 6 decks (8 decks optional)		
振动筛最大能力 Vibrating screen capacity	180 t/h	260 t/h	350 t/h	440 t/h	650 t/h
热料仓 Hot bin	24 m ³	60 m ³	70 m ³	75 m ³	98 m ³
计量精度 Scale accuracy	骨料≤±0.4% 再生料≤±0.4% 沥青≤±0.2% 粉料≤±0.2% Aggregates ≤±0.4% Recycled asphalt ≤±0.4% Bitumen ≤±0.2% Filler ≤±0.2%				
搅拌机 Mixer	3000 kg	4000 kg	5000 kg	5500 kg	7500 kg
成品料仓 Hot mix storage silo (optional)	80 t	120 t	160 t	160 t	220 t



GF燃烧器 GF burner

GF 燃烧器是由欧洲专家集 38 年燃烧器技术经验研发而成，是四通道、四燃料(重油、轻油、天然气、新型固体燃料)、低碳、低氮氧化物燃烧器。

GF burner is developed by European experts with experience of 38 years. And the burner is equipped with 4 channels driven by 4 fuels (diesel, light oil, natural gas and new solid fuel), which is a low carbon, low nitrogen compound burner.



四通道
Four Channels



四燃料
Four Fuels



CLY系列移动式沥青混合料搅拌设备
CLY Series Mobile Asphalt Mixing Plant



CLJ系列全集装箱式沥青混合料搅拌设备
CLJ Series Full Container-type Asphalt Mixing Plant



浇筑式沥青混合料搅拌设备
Guss Asphalt Mixing Plant

加隆公司的搅拌设备品种齐全、技术先进，有固定式、移动式，有原生机、再生机、一体机、C式机等，机型全覆盖，满足高等级公路和其他各种公路工程的施工需求。

Ca-Long provides a full range of mixing plants with advanced technologies such as the fixed, the mobile, the primary, the recycling, the integrated, C-type plant, which can meet the construction needs of high-grade highways and other roads.

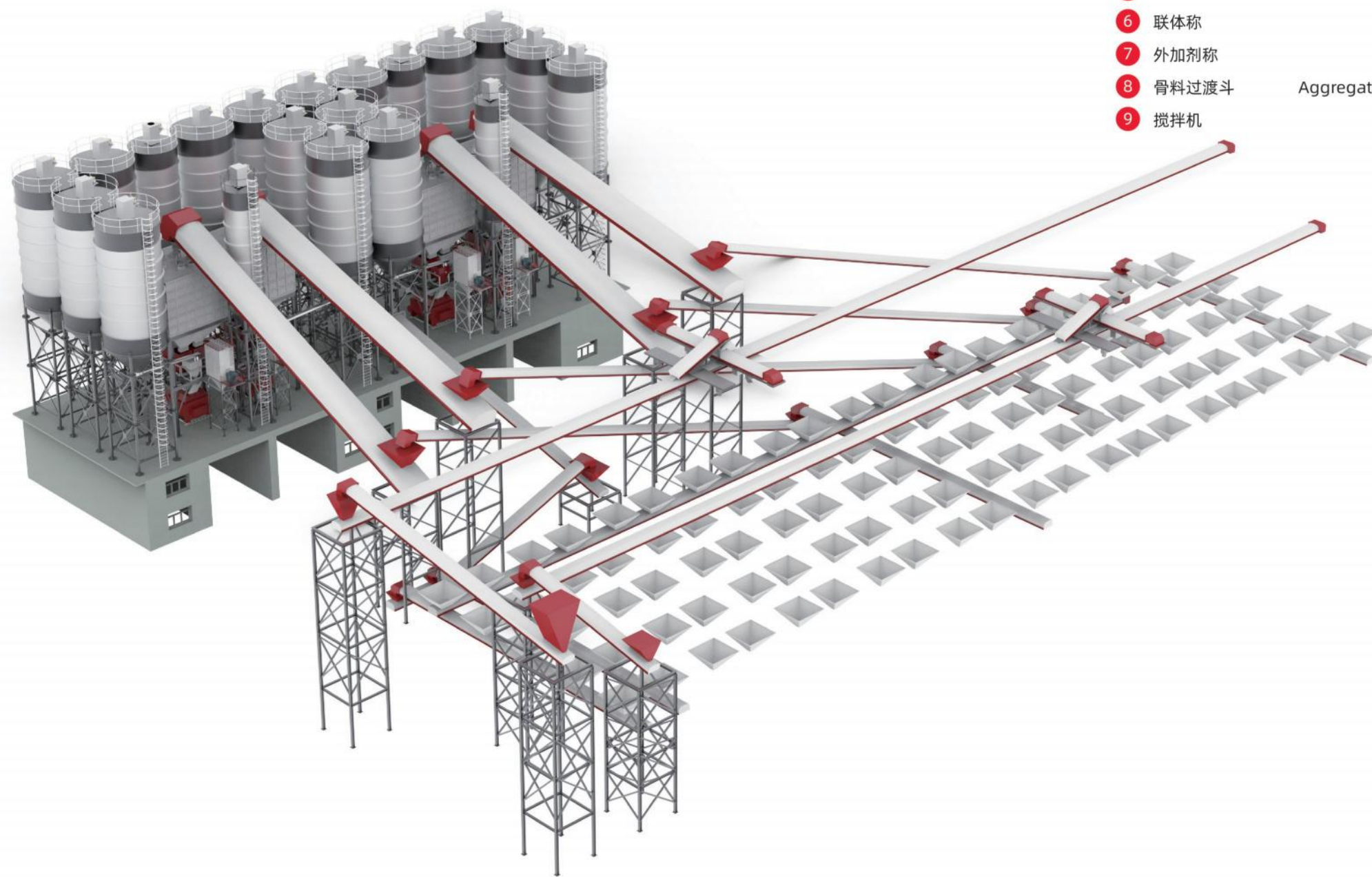
CLH系列环保型沥青混合料搅拌设备
CLH Series Eco-friendly Asphalt Mixing Plant



CL5系列 水泥混凝土搅拌设备

CL5 Series Concrete Mixing Plant

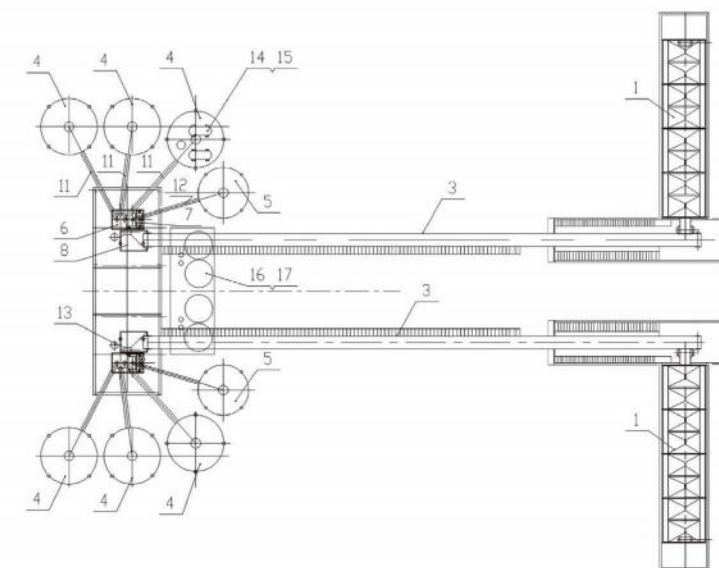
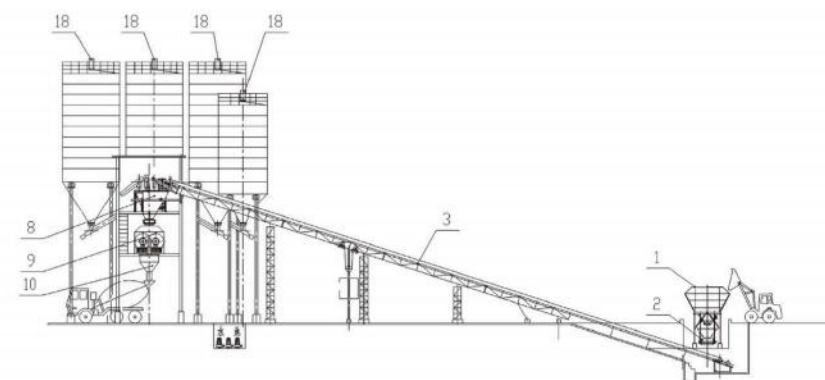
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CL5系列水泥混凝土搅拌设备平面布置图
CL5 series concrete mixing plant layout

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|---------|-----------------------------|-------------|-------------------------------|
| 1 骨料仓 | Aggregate bin | 10 排料斗 | Discharge bin |
| 2 水平皮带机 | Horizontal belt conveyor | 11 水泥螺旋输送机 | Cement screw conveyor |
| 3 斜皮带机 | Inclined belt conveyor | 12 粉煤灰螺旋输送机 | Filler screw conveyor |
| 4 水泥罐 | Cement silo | 13 主机除尘器 | Dust collector for mixer |
| 5 粉煤灰罐 | Filler silo | 14 空压机 | Air compressor |
| 6 联体称 | United-scale | 15 储气罐 | Gas stock tank |
| 7 外加剂称 | Additive scale | 16 外加剂罐 | Additive tank |
| 8 骨料过渡斗 | Aggregate transition hopper | 17 外加剂泵 | Additive pump |
| 9 搅拌机 | Mixer | 18 罐顶除尘器 | Dust collector on top of silo |



- 采用意大利仕高玛双卧轴搅拌主机，搅拌充分、均匀，生产效率
- 全新主楼箱式结构，安装快捷，易于转场

- Selecting Italy SICOMA twin shafts compulsory mixer, fully mixing and high productivity
- Container-mode structure, fast to assembly and easy to move



- 控制系统采用高可靠性的工控机。操作界面模拟显示整个动态工艺流程，实现实时监控
- 按要求打印各类报表资料
- 全封闭的搅拌主楼，极大的降低了粉尘和噪音对环境的污染
- 二次加称，计量更准

- High reliable industrial computer to control the processes. Computer displays the production processes dynamically
- It can print out various production data reports
- The fully enclosed mixing tower greatly reduces the pollution
- Double weighing, more accurate measurement

 仕高玛 意大利仕高玛双卧轴搅拌主机
Italy SICOMA twin horizontal shaft mixing host



型号 Model	CLS-60	CLS-90	CLS-120	CLS-150	CLS-180
额定生产率 Rated productivity	60 m ³ /h	90 m ³ /h	120 m ³ /h	150 m ³ /h	180 m ³ /h
搅拌主机型号 Mixer Model	1500/1000	2250/1500	3000/2000	4500/3000	6000/4000
搅拌主机功率 Mixer Power	2×22 kW	2×30 kW	2×37 kW	2×55 kW	2×55 kW
搅拌主机出料容量 Mixer Compacted Output Yield	1 m ³	1.5 m ³	2 m ³	3 m ³	4 m ³
骨料仓容量 Cold Aggregate Bin Capacity	4×10 m ³	4×12 m ³	4×20 m ³	4×25 m ³	4×25 m ³
骨料计量精度 Aggregate Scale Accuracy	≤±2%				
水泥计量精度 Cement Scale Accuracy	≤±1%				
水计量精度 Water Scale Accuracy					
添加剂计量精度 Liquid Additive Scale Accuracy					
骨料粒径 Size of Aggregate Permitted	< 63 mm	< 80 mm	< 80 mm	< 80 mm	< 80 mm
卸料高度 Discharge Height	3.8 m	3.8 m	4 m	4 m	4 m
装机容量 Installed Power	126 kW	160 kW	220 kW	265 kW	280 kW
整机重量（不含罐） G.W. (exclude cement silos)	50 t	75 t	100 t	115 t	150 t

CLGH系列
干混砂浆搅拌站（塔式）

CLGH Series Dry Mortar Mixing Plant (Tower-type)

»»



- 高度智能化
- 高配置，高可靠性
- 独创的故障自诊断系统
- 高效除尘，绿色环保
- High intelligence
- Modular design with high efficiency for quick installation
- Advanced configuration, high reliability
- High mixing efficiency
- Unique fault diagnosis system
- High-accuracy weighing system
- High efficient dust cleaning system, environment friendly
- 高效模块化，安装快捷
- 高混合效率
- 高计量精度

CLGH系列干混砂浆搅拌站是用于生产普通干混砂浆和部分特种干混砂浆的搅拌设备，它将烘干筛分后的骨料、水泥等胶凝材料、矿物掺合料、外加剂等物料按配方精度计量，并均匀拌合而制成高品质干混砂浆，可散装储存或包装，以满足市场不同需求。

CLGH series Dry mortar mixing plant is used for producing ordinary dry mortar and some special dry mortar. It weigh the dried and screened aggregates, cement and other binding materials, mineral admixtures and additives according to the formula and mix them evenly into high quality dry mortar, which can be stored by bulk or be packaged to meet the different needs from the market.

型号 Model	CLGH-40	CLGH-60	CLGH-80
理论混合产量 Rated productivity	40 t/h	60 t/h	80 t/h
年产量 Annual Output	200,000 t	300,000 t	400,000 t
预设散料密度 Preset Bulk Density	1.4 t/m ³	1.4 t/m ³	1.4 t/m ³
混合机型号 Mixer Type	WBHV2000	WBHV3000	WBHV4800
混合机公称容积 Mixer Nominal Volume	2 m ³	3 m ³	4.8 m ³
一次混合量 Mixer Capacity	2000 kg	3000 kg	4500 kg
混合机功率 Mixer Power	37 kW	55 kW	90 kW
烘干机产量 Dryer Capacity	40 t/h	60 t/h	80 t/h
粉料筒仓数量及容积 Filler Silo	3×70 t	3×90 t	3×90 t
砂料筒仓数量及容积 Sand Silo	4×90 t	4×100 t	4×100 t
添加剂筒仓数量及容积 Additive Silo	2×2.5 m ³		
砂称量程及精度 Sand Scale Range and Accuracy	(300~1700) ±1% kg	(500~2600) ±1% kg	(500~3800) ±1% kg
粉称量程及精度 Filler Scale Range and Accuracy	(200~800) ±1% kg	(300~1500) ±1% kg	(500~2300) ±1% kg
添加剂量程及精度 Additive Scale Range and Accuracy	(10~100) ±1% kg	(10~100) ±1% kg	(10~200) ±1% kg
单台包装能力及台数 Packing Capacity	2×9 t/h		
空压机功率 Air Compressor Power	22 kW		
粉尘排放标准 Dust Emission Standard	≤10 mg/m ³		

配套供应商

Suppliers

»»



baltur



SIEMENS

Raytek®



Eurotherm.
by Schneider Electric

SEW
EURODRIVE
Driving the world



FESTO

NSK

亞德客
AirTAC

仕高玛
SICOMA



SKF®

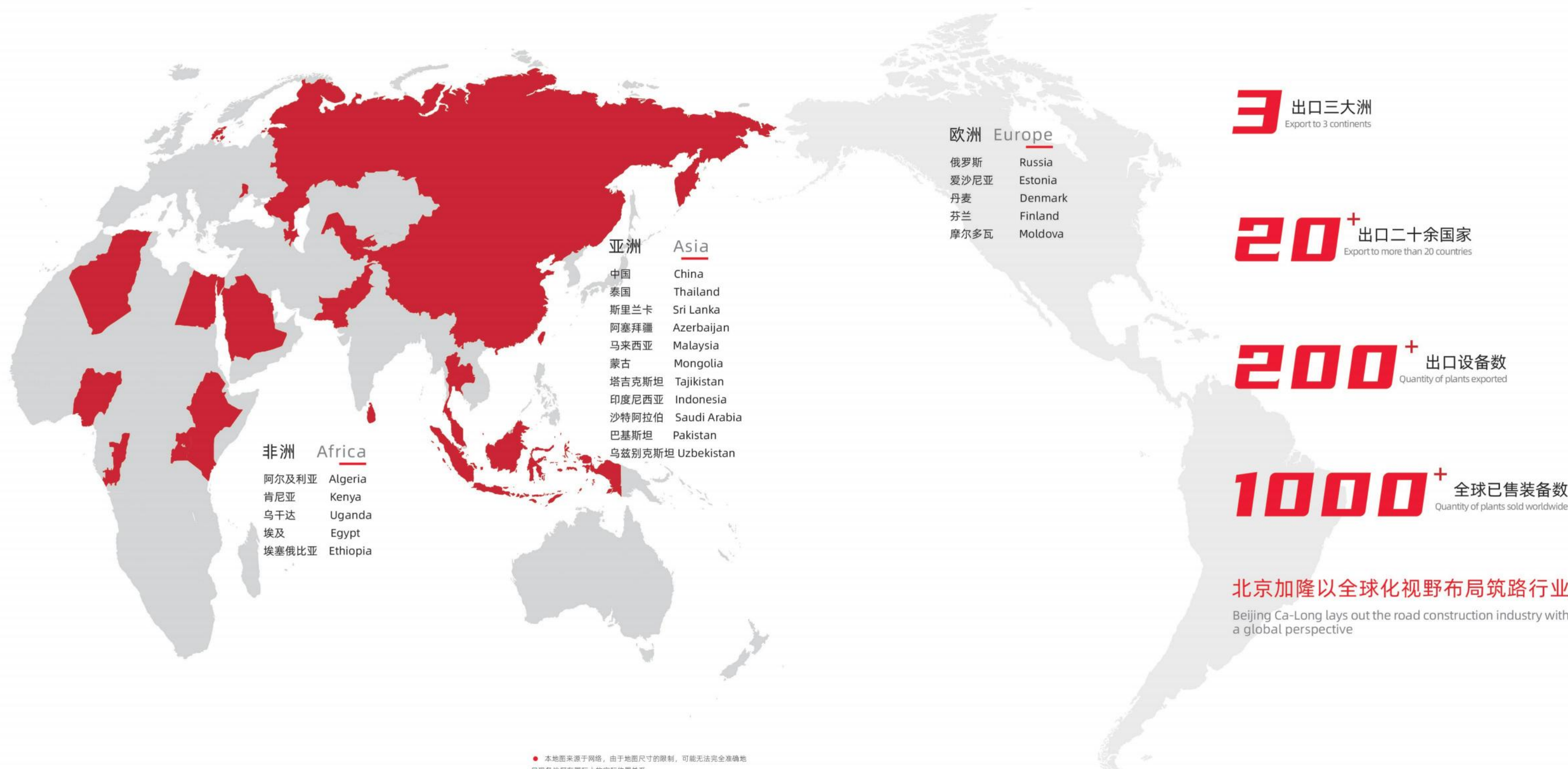
Schneider
Electric

DONGHUA

加隆沥青搅拌设备分布图

Plant Locations

» »



3 出口三大洲
Export to 3 continents

20⁺ 出口二十余国家
Export to more than 20 countries

200⁺ 出口设备数
Quantity of plants exported

1000⁺ 全球已售装备数
Quantity of plants sold worldwide

北京加隆以全球化视野布局筑路行业
Beijing Ca-Long lays out the road construction industry with a global perspective

● 本地图来源于网络，由于地图尺寸的限制，可能无法完全准确地呈现各地区在国际上的实际位置关系。
This map is sourced from the internet and due to the size of the map, it may not be fully accurate in presenting the actual location of each region on the international scale.

全球案例 Globe Cases

“力臻完美 诚行天下”是加隆的始终理念,通过三十余年的努力耕耘,使之在国内国际得以发扬光大,设备在世界各地加隆朋友遍天下。

“Committed to Perfection and Creditable Service” is the consistent philosophy of Ca-Long. Through more than 30 years of hard work and cultivation, it has been promoted domestically and internationally, and our plants have spread to friends all over the world.

公路建设 Road construction



项目培训 Project training



项目案例 Cases

