



BUILDING MATERIALS MACHINERY
YUTONG
宇砦建机



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沧州宇砦(原宇通)建材机械设备有限公司
CANGZHOU YUTONG BUILDING MATERIALS MACHINERY EQUIPMENTS CO., LTD.



CANGZHOU YUTONG BUILDING MATERIALS
MACHINERY EQUIPMENTS CO., LTD.

沧州宇砦(原宇通)建材机械设备有限公司

Company Profile

公司简介

Cangzhou Yutong Building Materials Machinery Equipment Co., Ltd. is a professional manufacturer of cement pipe-making machinery and series molds, and the executive director of China Cement Products Industry Association. With its powerful technical force, it has carried out long-term cooperation with scientific research institutions. Our company specializes in producing core mold vibration equipment, radial press equipment, hanging roller pipe-making machine, steel skeleton roll welding machine, centrifugal forming machine, external pressure testing machine, one-stage internal pressure testing machine, various reinforced concrete drainage pipe steel molds. We can produce supporting equipment such as belt conveyor and various non-standard machinery according to users' needs, and provide services such as installation, debugging and process layout and on-site training of operators. The products are sold national wide and Southeast Asia.

沧州宇砦建材机械设备有限公司是制造水泥制管机械与系列模具的专业制造商，是中国水泥制品协会的常务理事单位，拥有雄厚的技术力量，并与科研单位长期合作，本公司专业生产芯模振动设备、径向挤压设备、悬辊制管机、钢筋骨架滚焊机、离心成型机、外压试验机、一阶段内压试验机、各种钢筋混凝土排水管钢模，可根据用户需求生产皮带输送机配套设备和各种非标准机械，并提供安装、调试、工艺布置等服务及现场培训操作人员，产品销往全国各地及东南亚各地区。

We fully understand that quality is the foundation of enterprise survival, efficiency is the driving force of enterprise development, and service reflects the quality of our company. We sincerely serves users all the time, solves the difficult problems encountered in the application process, and leaves more value to customers.

质量是企业生存之根本，效率是企业发展之动力，服务更体现我们宇通公司的品质，公司真诚为用户全程服务，解决应用过程中遇到的疑难问题，把更多的价值留给客户。

All the staff of our company will welcome your visit, guidance and cooperation with first-class products and excellent service.

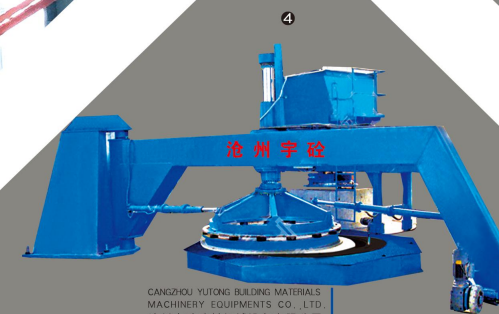
本公司全体员工将以一流的产品和优质的服务恭候您的光临、指导、合作。

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01/02

Product Catalog 产品目录

- ① Radial extrusion 径向挤压
DN300-DN800
- ② Radial extrusion 径向挤压
DN300-DN1200
- ③ Radial extrusion 径向挤压
DN300-DN1350
- ④ Radial extrusion 径向挤压
DN800-DN1650
- ⑤ Core mode vibration 芯模振动
DN 800-DN2400
DN1200-DN3600



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03/04



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全国各地径向挤压生产现场



Vertical radial press pipe machine

立式径向挤压制管机

(DN300—DN800)

制管长度1m—2m 1m—2.5m 1m—3m

- Pipe making length
承插口式排水管
- Socket drain pipe
钢承口式排水管
- Steel socket drain pipe
企口式排水管



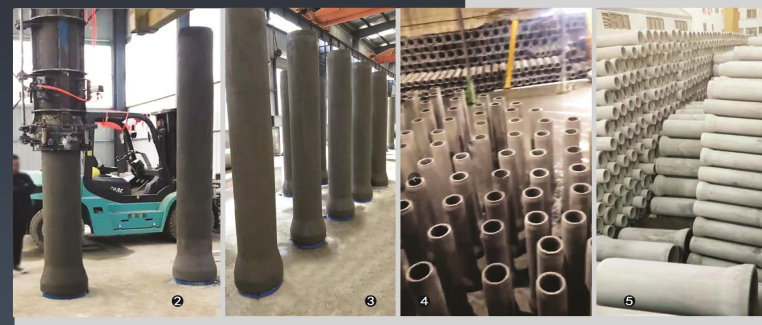
- Less power
- Faster demoulding
- Smaller in size
- Lower energy consumption
- Mould sharing
- Higher yield

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最新推出的“径向挤压制管机DN300—DN800”用于生产承插口式、钢承口式、平口式钢筋混凝土排水管，可生产的砼管规格为DN300—DN800，长度为1m—2m，1m—2.5m，亦可根据用户需求特殊设计，一经推出，就已经供不应求。

Compared with specification of DN300-DN1200, DN300-DN800 has smaller volume, lower power, lower energy consumption, higher output for small-diameter pipes, and accessories such as dies and roller heads are compatible with DN 300-DN 1200 specifications, with lower investment, simple operation of the whole machine, less land occupation, labor saving, natural maintenance of finished products and quick demoulding. The electrical and hydraulic system adopts digital control, which greatly improves the handling performance and control accuracy of the whole machine. So it is surely the best choice for manufacturers to produce small-diameter concrete and reinforced concrete pipes.

相较于DN300—DN1200规格，DN300—DN800体积更小、功率更低、能耗更小、针对小口径管产量更高，且模具、辊压头等附件与DN300—DN1200规格兼容，投资额度降低、整机操作简单、占地少、节省人工、成品可自然养护、脱模快。电气和液压系统采用数字控制，极大的提高了整机的操控性能和控制精度。是生产厂家生产小口径混凝土和钢筋混凝土管的最佳选择。



①—⑤广东现场
Guangdong site

Project	Date	Project	Date
Total installed power	143.5kw	Rotating speed of extrusion head	30—180r/min
Extrusion head stroke	3600mm	Maximum torque of extrusion head	100—3000 Nm
Socket forming disc stroke	2500mm	Lifting speed of power head box	5—25mm/s
Stroke of vibration forming device	400mm	Feeding speed of feeder	200—900mm/s
Storage hopper volume	1.9m ³	Chassis speed	2r/min
Hydraulic system pressure	16MPa	Compressed air pressure	0.4—0.7MPa
Length × width	10250mm × 7500mm	Height of rack above ground	10200mm
Pit depth	2260mm	weight	24000kg
Ambient temperature	5—35° C	Maximum noise	75 dB (A)
Relative humidity	25—80%		

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07/08

Vertical radial press pipe machine

立式径向挤压制管机

(DN300—DN1200)

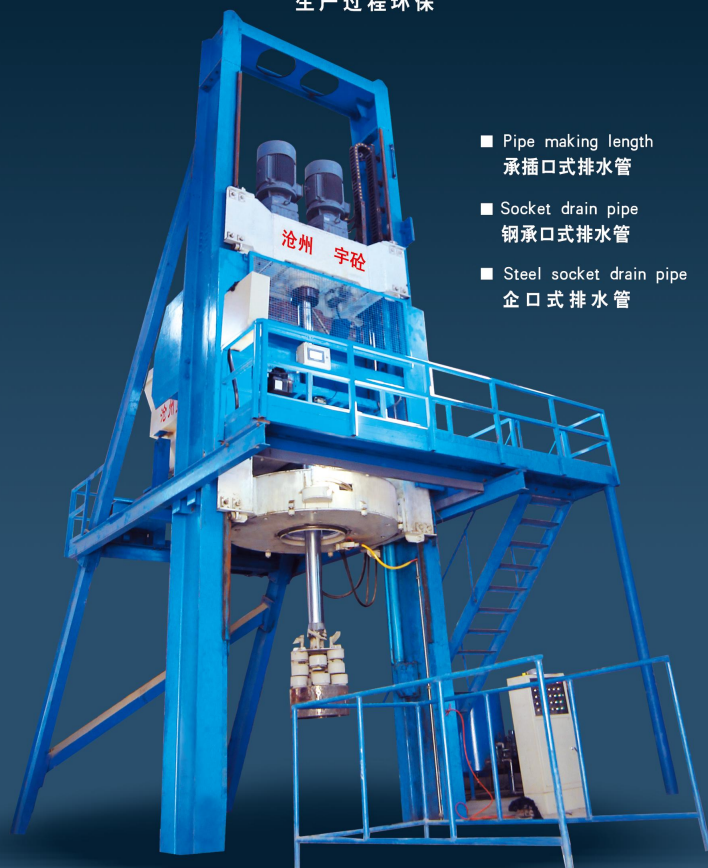
制管长度1m—2m 1m—2.5m 1m—3m

Instant demoulding

即时脱模

environmentally friendly production process

生产过程环保



- Pipe making length
承插口式排水管
- Socket drain pipe
钢承口式排水管
- Steel socket drain pipe
企口式排水管

1. Simple maintenance, instant demoulding and natural maintenance.
2. Great product quality, high concrete density, flat and smooth end face of the socket, and intensive strength.
3. Less molds are used, only two sets of molds are used for each specification, so the cost is low.
4. Easy change of the mold lowered the labor intensity. The special steel plate is used to punch the socket base, which is light in weight, so it can be easily moved by one person.
5. The production process is environment-friendly, with no waste pulp and sewage and low noise.
6. The production area is small, and the production station is only 260 square meters.

1. 养护简单，即时脱模，自然养护。
2. 产品质量好，混凝土密度高，承插口端面平整光滑，强度高。
3. 模具使用少，每种规格仅用两套模具，费用低。
4. 换模方便，劳动强度低，使用特殊材质钢板冲压承口底托，重量轻，一人可轻松搬动。
5. 生产过程环保，无废浆、污水、噪音低。
6. 生产占地少，生产工位仅260平方米。



安徽现场 Anhui site



广西现场 Guangxi site



东北现场 Dongbei site



河北现场 Hebei site

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09/10

Vertical radial press pipe machine

立式径向挤压制管机

(DN300—DN1200)

制管长度1m—2m 1m—2.5m 1m—3m

Mechanical automation
机械自动化

production efficiency
生产效率高



- Pipe making length
承插口式排水管
- Socket drain pipe
钢承口式排水管
- Steel socket drain pipe
企口式排水管

Thanks to the high-quality design, high-tech manufacturing and inspection, the designed products can show stable quality and excellent performance in high-tech applications. Mature technological process and perfect management mode, either in quality and performance, the designed products have advanced level in the world. The production efficiency is high. Take a pipe with a diameter of 600 mm and a length of 3 meters as an example, the production process only takes 2.5 minutes.

High degree of automation has achieved the all automatic control of production process by programs, reduced the labor intensity, and saved the labor.

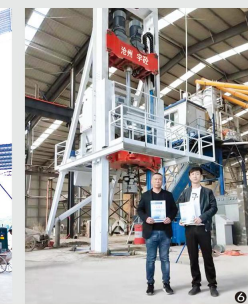
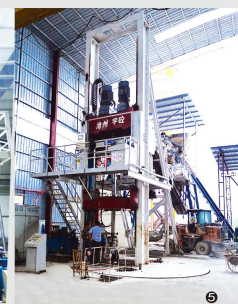
高品质的设计、高科技的制造、高科技的检验使设计产品在高科技应用中呈现出稳定的质量和优异的表现。成熟的工艺流程、完善的管理模式，无论在质量还是性能上，设计产品都具备全球先进水平。

生产效率高，以直径600毫米，长3米管为例，生产过程仅需2.5分钟。

自动化程度高，生产过程全部采用程序自动控制，劳动强度低，节省人工。



- ① 南京现场
Nanjing site
- ② 河北现场
Hebei site
- ③ 山西现场
Shanxi site
- ④ 山东现场
Shandong site
- ⑤ 广东现场
Guangdong site
- ⑥ 河南现场
Henan site



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Vertical radial press pipe machine

立式径向挤压制管机

(DN300—DN1350)

制管长度1m—2m 1m—2.5m 1m—3m

■ Pipe making length
承插口式排水管

■ Socket drain pipe
钢承口式排水管

■ Steel socket drain pipe
企口式排水管



Compatible with Φ 1350
tongue-and-groove drain pipe
可兼容 Φ 1350企口式排水管



南京现场 Nanjing site



Vertical radial press pipe machine

立式径向挤压制管机

(DN800—DN1650)

制管长度1m—2m 1m—2.5m 1m—3m

■ Pipe making length
承插口式排水管

■ Socket drain pipe
钢承口式排水管

■ Steel socket drain pipe
企口式排水管



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Radial press checking manhole die

径向挤压检查井模具

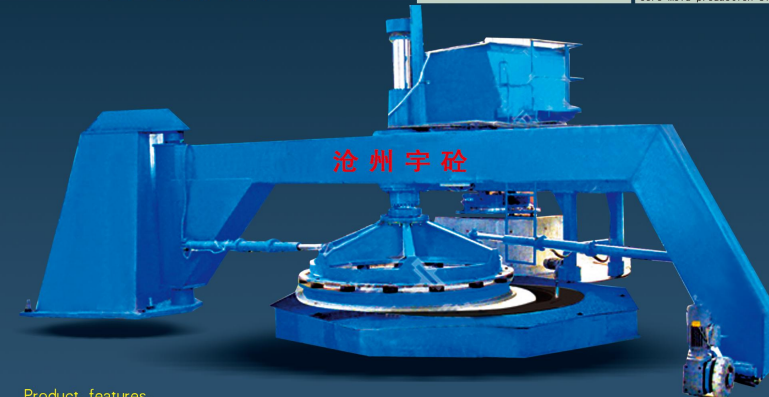


Core mould vibration pipe making equipment

芯模振动制管设备

(DN800—DN2400 DN1200—DN3600)

- Pipe making length
承插口式排水管
- Socket drain pipe
钢承口式排水管
- Steel socket drain pipe
企口式排水管



Product features:

1. Highly mechanized and automated production, high production efficiency and less labor occupation;
2. The output is not limited by the number of models;
3. A product of one specification is produced with a set of models, and the product size accuracy is extremely high;
4. With hard concrete, the amount of cementing material is less, and the cost is reduced;
5. Hardening concrete and high-frequency vibration molding, the concrete does not have delamination and segregation, and the tube concrete has high strength and good homogeneity;
6. After molding, demoulding immediately, and the number of models is small, which greatly reduces the cost of putting the models into use;
7. Adopting natural or low temperature (30—40℃) steam curing method to save energy;
8. Moldable reinforced concrete pipe with base and non-circular shape;
9. Improved production environment, low operation labor intensity and civilized production;
10. It can produce plastic film pipes with embedded corrosion on the inner wall, so the process is simple;
11. Less processes, less broken process production lines and less auxiliary lifting equipment;
12. No waste water and mud, less industrial waste residue.

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15/16

Suspension Production Line
吊装生产线



Fork assembly line
叉装生产线



A whole production line for crane
风出一体生产线



全国各地径向挤压生产现场

Radial extrusion production sites throughout the country



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