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Pursuing Excellence in Quality / Creating a Century of Liancheng

LIANCHENG
MACHINE 联诚机械

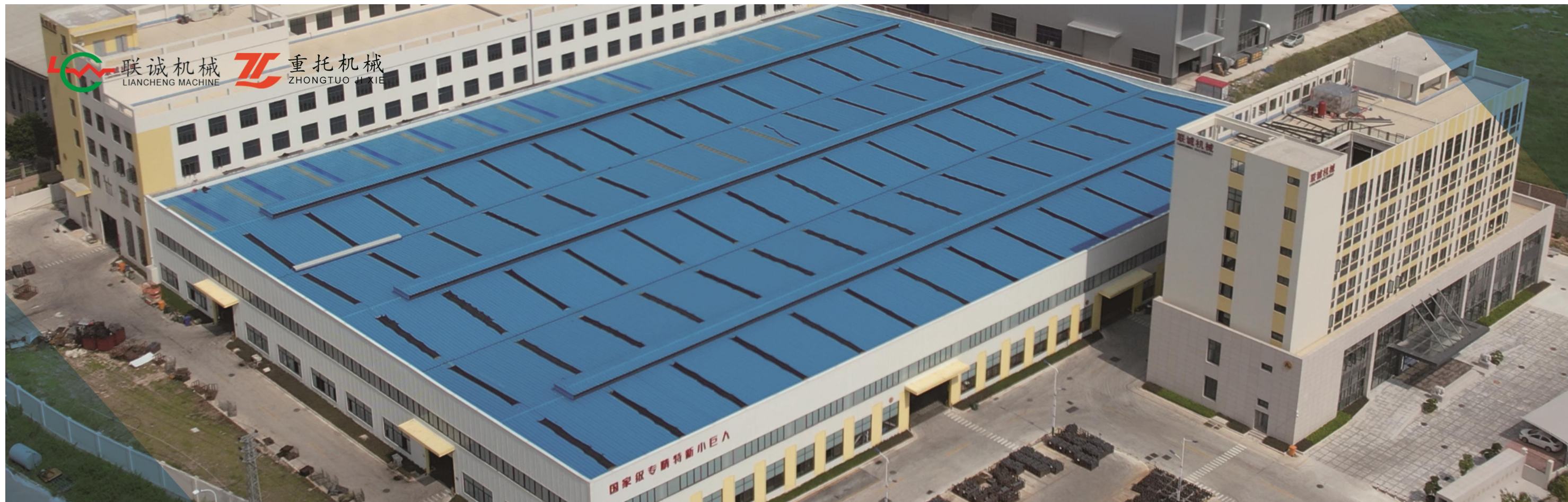
联手全球主机 · 诚就配套品质



晋江市安海联诚机械有限公司
JINJIANG ANHAI LIAN CHENG MACHINERY LIMITED COMPANY

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晋江市安海联诚机械有限公司创建于1988年，地处全国著名侨乡福建省晋江市。公司占地面积30000多平方米，员工200多人。是一家生产装载机、挖掘机、农用机械等工程机械车辆底盘件的专业生产厂家。

Jinjiang Anhui Liancheng Machinery Co., Ltd. was established in 1988 and is located in the famous hometown of overseas Chinese in Fujian Province, Jinjiang. The company covers an area of more than 30,000 square meters and has over 200 employees. It is a professional manufacturer of vehicle undercarriage parts for loaders, excavators, and agricultural machinery, etc. in the engineering machinery industry.

公司技术力量雄厚，配套设施完善，目前公司拥有高中频设备、氮化设备、数控车床100多台、插齿机150多台、滚齿机、磨床、铣床、钻床、加工中心、等各类检测设备及机械加工生产设备共计360多台。并拥有1000吨至8000吨锻造设备生产线及两套1250千瓦辊棒式调质生产线，每小时产能6吨以上，实现一体化生产模式。具备探伤检测、金相分析淬火深层检测能力。公司已成为山东临工、中联重科、三一重工、中国龙工、广西柳工、江苏徐工、山推股份、沃尔沃、潍柴雷沃、现代斗山、安徽合力等多家国内国际知名企业定点配套厂家和战略客户。

The company has strong technical strength and complete supporting facilities. Currently, it has more than 100 high- and medium-frequency equipment, nitriding equipment, CNC lathes, and 150 gear shaping machine machines, as as sets, gear hobbing machines, grinders, milling machines, drilling machines, and processing centers, and other various detection equipment and mechanical processing production equipment totaling more than 360. It also has a 1000-ton to 8000-ton forging equipment production line and two 1250-kilowatt roller bar heat treatment production lines, with an output of more than 6 tons per hour, achieving an integrated production mode. It has the ability to detect defects and perform microscopic analysis of quenching depth. The company has become a fixed-point supporting manufacturer and strategic customer for many well-known domestic and international enterprises such as Shandong Lingong, Sany Heavy Industry, China Lonking, Guangxi Liugong, Jiangsu XCMG, Shantui, Volvo, LOVOL, and Hyundai Doosan, Anhui Heli.

ENTERPRISE 企业简介 PROFILES

INTEGRITY/DEVELOPMENT INNOVATION/UNITY 诚信 开拓 创新 团结

LIANCHENG SPIRITS 联诚精神

联诚公司将持续秉持“企业使命：为客户造精品；企业愿景：做行业先驱、铸品牌联诚；经营理念：以人为本、开拓创新、诚信务实、合作共赢”的企业精神。以“建立一个高效的企业管理团队，培养一支高素质、有职业道德、有敬业精神的员工队伍”为目标，缔造良好的企业文化氛围，重塑品牌形象，以客户为导向，将以更快捷、可靠、高效、优质的服务来满足客户的需要，为工程机械行业的腾飞作出新的贡献。

Liancheng Company will continue to uphold the corporate spirit of "Enterprise Mission: To create high-quality products for customers; Enterprise Vision: To be a pioneer in the industry and build the Liancheng brand; Business Philosophy: Putting people first, pioneering and innovative, honest and pragmatic, and win-win cooperation". With the goal of establishing an efficient enterprise management team and cultivating a high-quality, ethical, and dedicated workforce, we aim to create a positive corporate culture, reshape our brand image, and be customer-oriented. We will provide faster, more reliable, efficient, and high-quality services to meet the needs of our customers and make new contributions to the development of the construction machinery industry.

公司产品严格执行国际化行业技术标准和客户图纸规定的企业高标准进行生产加工、制造过程严格按质量体系标准进行管控和检验。公司主导产品有：各吨位挖掘机支重轮总成、托链轮总成。装载机、挖掘机、叉车和重卡的内齿轮、支承轴、驱动轴、油缸、受压盘、法兰等驱动桥、变速箱配套产品。

The company's products strictly adhere to international industry technical standards and customer drawing requirements for enterprise high standards in production and processing, and the manufacturing process is strictly controlled and inspected according to quality system standards. The company's leading products include: excavator Track roller assemblies and Carrier Roller assemblies of various tonnages. Supporting products for internal gears, support shafts, drive shafts, oil cylinders, Direct transmission compression disk, flanges, and other drive axles and gearboxes of loaders, excavators, forklifts, and heavy-duty trucks.

LIANCHENG 联诚荣誉 HONORS

联诚公司通过并严格执行ISO9001/IATF16949国际质量管理体系标准。重视履行对客户的质量承诺，规范产品生产工艺与检验标准，依ISO9001/IATF16949国际质量管理模块和管理标准对原材料、工艺流程、产、成品检验等环节进行规范管理和控制，在质量管理体系和方法上向更精细化和更高要求的方向不断提升，联诚机械系列产品在质量上保持行业领先水平。

Liancheng Company has passed and strictly implemented the ISO9001/IATF16949 international quality management system standards. Valuing the fulfillment of quality commitments to customers, standardizing product production processes and inspection standards, and implementing standardized management and control of raw materials, process flow, production, and finished product inspection in accordance with ISO9001/IATF16949 international quality management modules and management standards. Continuously improving the quality management system and methods towards finer and higher requirements, Liancheng Machinery series products maintain industry-leading quality.



联诚公司荣获中国工程机械零部件百强品牌、山东临工卓越供应商、柳工年度最佳交付奖、柳工质量提升奖、国家级高新技术企业、国家级专精特新“小巨人”企业、福建省“内齿轮”单项冠军企业、热心公益事业等众多荣誉！

Liancheng Company has won numerous honors such as China's Top 100 Construction Machinery Parts Brands, Shandong Lingong Excellent Supplier, Liugong Annual Best Delivery Award, Liugong Quality Improvement Award, National High tech Enterprise, National Specialized and Innovative "Little Giant" Enterprise, Fujian Province "Internal Gear" Single Champion Enterprise, and Enthusiastic Public Welfare Undertaking!

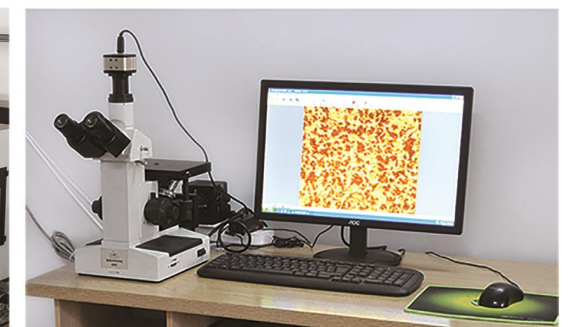
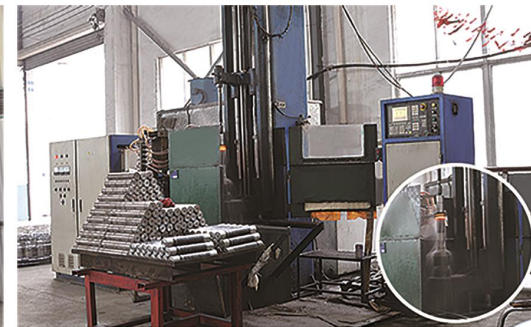


LIANCHENG WORKSHOP
生产车间



把关成品出产的每一个重要环节
QUALITY CONTROL EVERY IMPORTANT PROCESS
TO THE FINISHED PRODUCTS

MANUFACTURING 生产设备 EQUIPMENT



加工中心

金相分析仪



维式硬度计HV-1000

台式布氏硬度计



磁粉探伤机



三坐标测量机



LOADER SUPPORTING
装载机配套产品 PRODUCTS



INTERNAL GEAR SERIES 内齿轮系列



临工16型 (62齿)
SDLG Model 16

临工18型 (62齿)
SDLG Model 18

临工30型 (53齿)
SDLG Model 30

临工30型 (67:47齿) 氮化工艺
SDLG Model 30

临工50型 (51齿)
SDLG Model 50



临工50型(67: 50花键)
SDLG Model 50

临工50型(67: 55花键) 整体式
SDLG Model 50

临工50型(67: 55花键) 分体式
SDLG Model 50

临工60型(69: 55花键)
SDLG Model 60



临工型湿式桥
SDLG Wet bridge

柳工30型内齿轮(57:45花键)
Liugong Model 30

柳工50型 (62齿) 调质工艺
Liugong Model 50

柳工50型 (62齿) 中频工艺
Liugong Model 50



柳工60型 (70:58花键)
Liugong Model 60

柳工60型 (74:58花键)
Liugong Model 60

徐工50型 (51齿) 中频工艺
XCMG Model 50

徐工50型67:61花键(轴径130/140)
XCMG Model 50



徐工50型(67: 61齿)分体式
XCMG Model 50

徐工50型(67:68花键)
XCMG Model

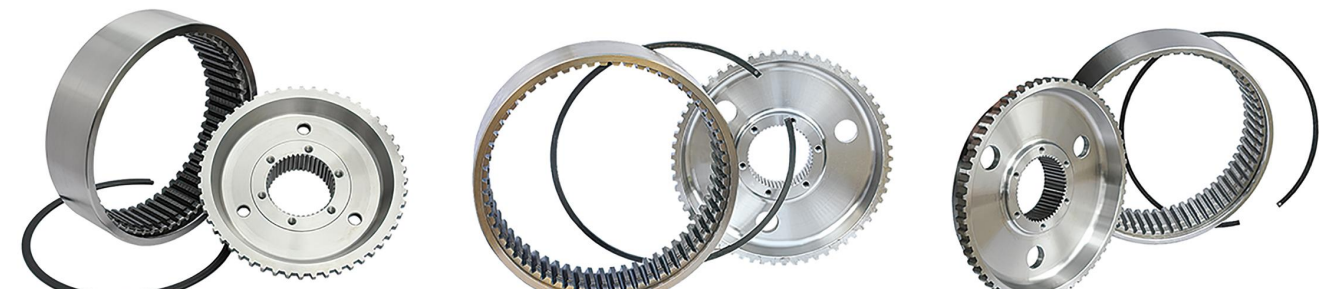
徐工60型(75: 44花键)氮化工艺
50XCMG Model 60



龙工50加强型 (51齿)
Lonking Model 50

雷沃50型(67:62花键)
LOVOL Model 50

雷沃60型(75:44花键)
LOVOL Model 60



厦工30型(52齿)
XGMA Model 30

厦工50型(E型桥61齿)
XGMA Model 50

厦工50型(桃氏桥63齿)
XGMA Model 60

SUPPORTING SHAFT SERIES 支承轴系列



临工16型 (37花键)
SDLG MODEL 16



临工18型 (37花键)
SDLG MODEL 18



临工30型 (47花键)
SDLG MODEL 30



临工30型 (47花键) 中频中艺
SDLG MODEL 30



临工型车轮轴
SDLG Model 50



临工型驱动轴
SDLG Model 60



合力13吨 (38花键)
HELI Model 13



济南重工(64花键)
JISTRONG



临工40型 (50花键)
SDLG MODEL 40



临工50型 (50花键)
SDLG MODEL 50



临工50型 (50花键) 中频工艺
SDLG MODEL 50



临工50G (50花键)
SDLG MODEL 50G



柳工30型 (45花键)
Liugong Model 30



柳工50C型 (50花键)
Liugong Model 50C



柳工856H型 (50花键)
Liugong Model 856H



柳工855N型 (50花键)
Liugong Model 855N



临工新50G (55花键)
SDLG MODEL 50G



临工956N (55花键)
SDLG MODEL 956N



临工60型 (64花键)
SDLG MODEL 968



临工70型 (69花键)
SDLG MODEL 70



厦工龙工50型 (50花键)
XGMA Lonking Model 50



雷沃30型 (34花键)
LOVOL Model 30



雷沃50型 (62花键)
LOVOL Model 50



徐工50型 (61花键)
XCMG Model 50

FLANGE SERIES 法兰系列



临工30型四方法兰(17花键)
SDLG Input Model 30



临工型输入法兰(23花键)
SDLG Input Model 50



临工型端面齿输入法兰(23花键)
SDLG Input Model 50



临工955F输入法兰(23花键)
SDLG Input Model 50



临工60型输入法兰(46花键)
SDLG Input Model 60



临工型输出法兰(19花键)
SDLG Output Model 50



临工型手制动法兰(19花键)
SDLG Hand brake Model 50



临工型端面齿输出法兰(19花键)
SDLG Output Model 50



临工型端面齿手制动法兰(19花键)
SDLG Hand brake Model 50



临工型输出法兰(42花键)
SDLG Output Model 50



临工型端面齿手制动法兰(42花键)
SDLG Hand brake Model 50



临工型端面齿法兰(46花键)
SDLG Input Model 50



联诚机械
LIANCHENG MACHINE



重托机械
ZHONGTUO JI XIE



临工异型输入法兰(24花键)
SDLG Irregular Input flange



临工异型输入法兰(24花键)
SDLG Irregular Input flange



临工型直接档连接盘(31齿)
SDLG direct gear Land



临工型直接档连接盘(58齿)
SDLG direct gear Land



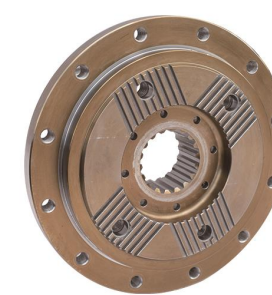
临工型直接档油缸
SDLG Direct transmission
cylinder block



临工型直接档受压盘
SDLG Direct transmission
compression disk



沃尔沃端面齿法兰(18花键)
Volvo flange



沃尔沃端面齿法兰(18花键)
Volvo flange



柳工型端面齿输入法兰(42花键)
Liugong Input Model 50



柳工型输入法兰(46花键)
Liugong Input Model 50



柳工型端面齿输出法兰(42花键)
Liugong Output Model 50



柳工型端面齿手制动法兰(42花键)
Liugong Hand brake Model 50



柳工型直接档受压盘
Liugong Direct transmission
compression disk



雷沃型端面齿输入法兰(26花键)
LOVOL Input Model 50

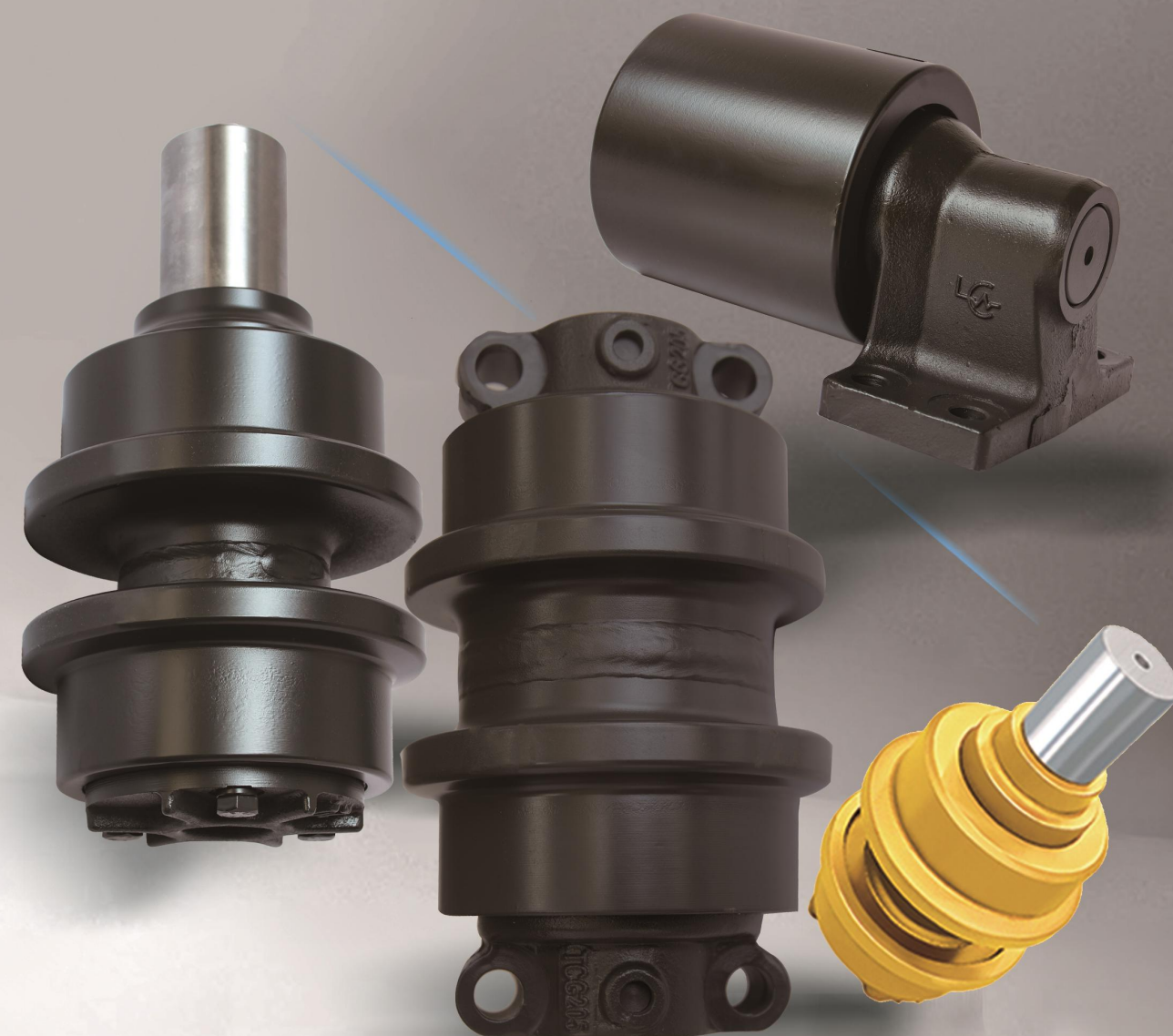
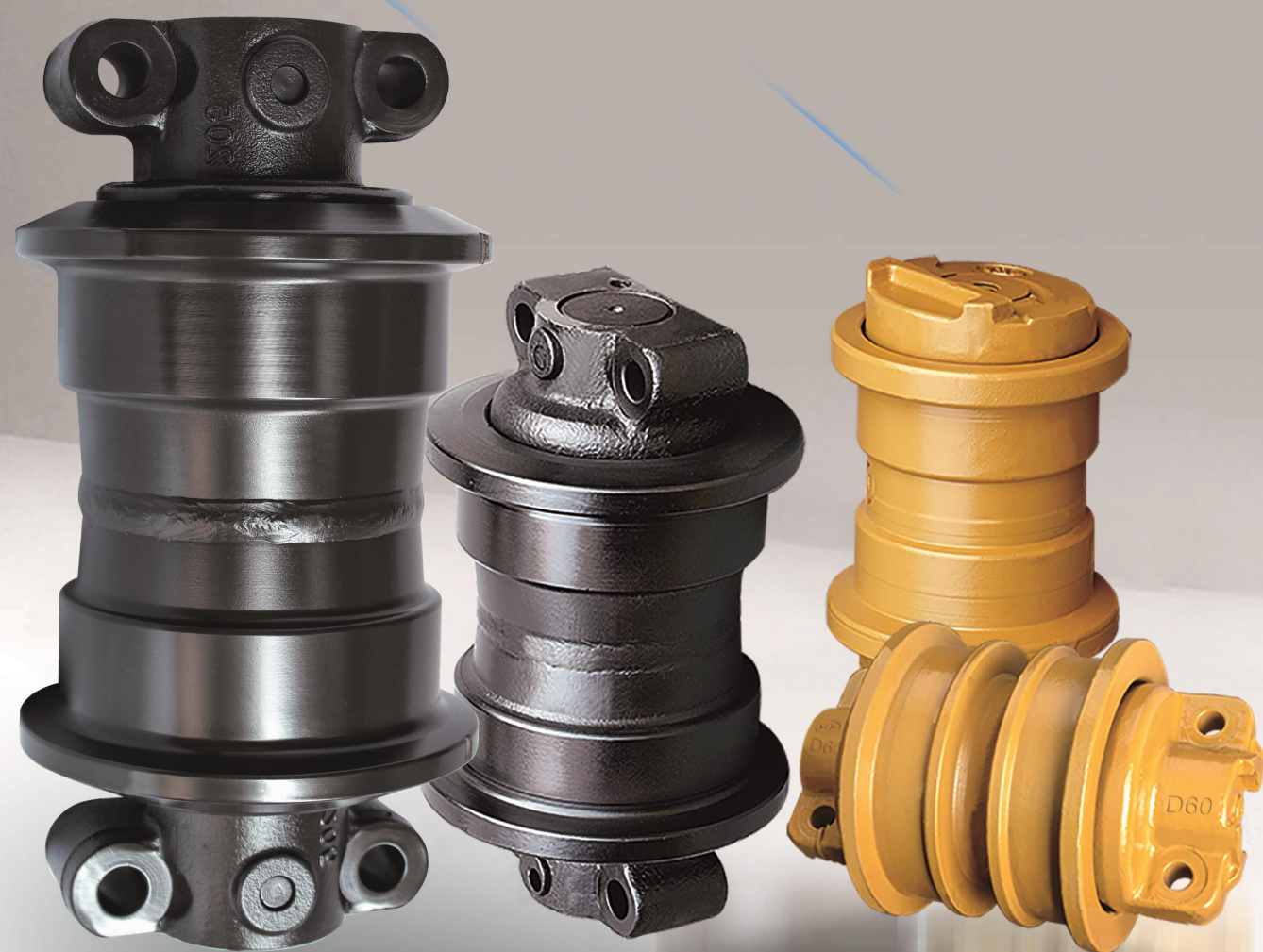


三一型端面齿法兰(23花键)
SANY Input Model 50



三一型端面齿法兰(28花键)
SANY Input Model 50

EXCAVATOR SUPPORTING
挖掘机配套产品 PRODUCTS



TRACK ROLLER SERIES
支重轮系列



临工 SDLG E655H

临工 SDLG E675H

临工 SDLG E6135F/E6155H



临工 SDLG E6250F/E6275H

临工 SDLG E6360F/E6395H

临工 SDLG E6650H/E6690H



临工 SDLG E6870H/E6920H

临工 SDLG ME105/ME106

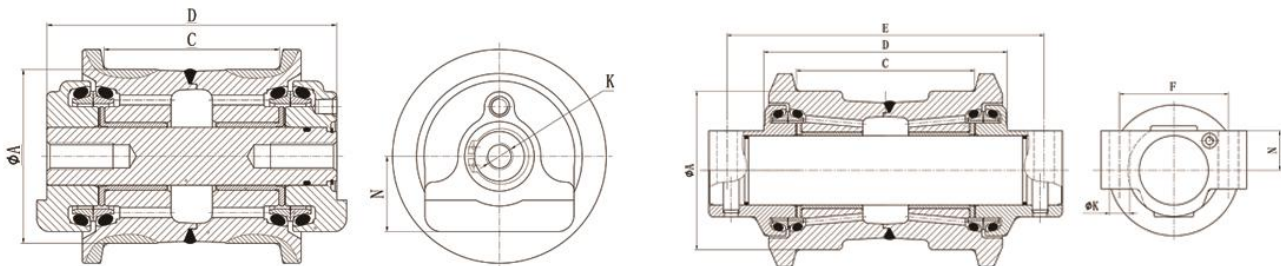
临工 SDLG ME130



小松 KOMATSU PC200

卡特 GAT E320

日立 HITACHI EX200-5



支重轮的参考技术参数 ROLLER REF.TECH DATA

NO.	MODEL	A	C	D	E	F	N	K	MEMO
1	SDLG E655H	φ105	108	175			45.5	M16	
2	SDLG E660H	φ110	108	155	218	80	25	φ13	
3	SDLG E675H	φ113	110	164	197	82	24.5	φ16	
4	SDLG E680H/E690H	φ130	125	189	240	102	37.5	φ18	
5	SDLG E6135H	φ130	146	213	250	89	30	φ18	
6	SDLG E6135F/E6155H	φ143	144	220	265	90	35.5	φ18	
7	SDLG E6250F/E6275H	φ160	180	246	320	110	40	φ20.5	
8	SDLG E6220H/E6225H	φ154	175	239	320	110	47	φ20	
9	SDLG E6210H/E6215H	φ150	176	240	300	105	38	φ20.5	
10	SDLG E6300H	φ175	202	271	330	120	44.5	φ22	
11	SDLG E6335H/E6350H	φ180	197	254	320	114	45	φ22	
12	SDLG E6360F/E6395H	φ190	212	280	355	145	47.5	φ23	
13	SDLG E6415H/E6460F	φ200	214	319.2	400	125	50	φ23	
14	SDLG 6600HBPLUS	φ210	228	312.5	412	130	55	φ24	
15	SDLG E6650H/E6690H	φ220	246	360	430	135	70	φ26.5	
16	SDLG E6730H/E6780H	φ230	279	373.2	490	160	63	φ33	
17	SDLG E6870H/E6920H	φ270	279	373.2	490	160	68	φ33	
18	SDLG ME105/ME106								
19	SDLG ME130	φ290	302	408	504	172	72	φ28.5	

CARRIER ROLLER SERIES
托链轮系列



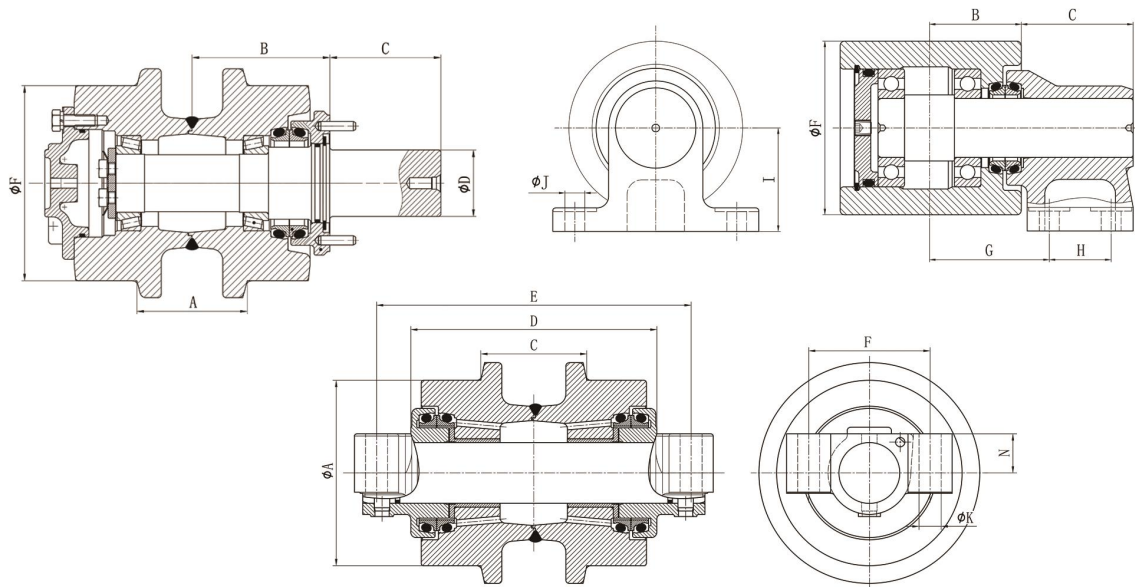
临工 SDLG E655H



临工 SDLG E660H/E680H



临工 SDLG E675H



临工 SDLG E6220H/E6225H



临工 SDLG E6360F/E6400F



临工 SDLG E6730H/E6870H



临工 SDLG ME130



小松 KOMATSU PC200



日立 HITACHI EX200-5

托链轮的参考技术参数 TOP ROLLER REF.TECH DATA

NO.	MODEL	A	B	C	D	E	F	G	H	I	J	N	K	MEMO
1	SDLG E655H	44	61.5	51.7	φ30		φ93							
2	SDLG E660H/E680H/		62	76			φ118	81	42	70	φ14			
3	SDLG E675H	44	73	60	φ37.8		φ95							
4	SDLG E6135F/E6155H	67	91.4	72.3	φ41.27		φ120							
5	SDLG E6250F	83	115	78	φ57.2		φ140							
6	SDLG E6220H/E6225H	φ120		83	177	210	82					24.5	φ16	
7	SDLG E6255H/E6275H	φ130		83	188	240	102					37.5	φ18	
8	SDLG E6300F	95	117	80	φ57.2		φ155							
9	SDLG E6335H/E6375H	φ168		96	223	285	110					35.5	φ20	
10	SDLG E6360F/E6400F	95	118.6	95.5	φ57.2		φ168							
11	SDLG 6600HBPLUS	φ160		100	213.6	285	110					41	φ20	
12	SDLG E6650H/E6690H	φ180		116	253	316	φ110					44	φ18	
13	SDLG E6730H/E6870H	125	142.7	134	φ77		φ190							
14	SDLG ME105/ME106													
15	SDLG ME130	116	130	131			φ210	153	85	180	φ24			