



LIUZHOU SHUANGJI MACHINERY CO.,LTD.

叉车属具 Forklift Attachment





柳州双吉机械股份有限公司成立于2001年，是中国专业生产液压产品的制造商。我公司位于中国西南最大的汽车及零配件生产基地——柳州市。目前公司占地33.8亩，拥有标准生产厂房一万多平米，拥有现代化的各类专业的机械加工设备(四轴850B加工中心，油缸专用刮削滚光机，专用油缸车削中心，龙门加工中心，各类型数控车床、高功率激光切割机、全自动大型喷涂流水线、液压机、剪板机、折弯、冲压、焊接机器人等设备)120余台。多年来，我们不断提高质量管理体系，现已通过了ISO9001:2015质量管理体系认证。

我们拥有自主品牌商标“双吉”、“双吉好运”，各项专利技术15余项，目前我们已研发制造出自卸车用KRM系列液压油缸举升系统、套筒式液压油缸、工程机械油缸、汽车液压尾板、大型液压站、叉车属具、工程机械专用属具（夹木器、拉山机、伐木机等）、油缸零配件和各种钢结构件等。并且我们可以根据客户的要求定制产品，产品主要为国内外知名主机厂配套生产。目前我公司产品已出口到东南亚、欧美、中东、南美、非洲及澳洲等30多个国家和地区。

作为一个充满活力和富有创新意识的团队，我们一直致力于液压产品的研发，生产，销售及售后服务的提高。秉承“严谨，务实，创新”的宗旨。我们做出了巨大的推广投资，将我司先进的液压技术推向了国内外市场。产品的质量稳定、价格合理得到广大客户的认可。

Founded in the year of 2001, Liuzhou Shuangji Machinery Co., Ltd is one of the leading professional manufacturers of hydraulic products. We are located in Liuzhou, which is the largest production base of Automobile and Auto parts in Southwest of China. Our company covers a land of 33.8 acres, with more than 10,000 square meters of standard production plants and over 50 sets of various modern professional machining equipment (four-axis 850B machining center, special cylinder boring machine, special cylinder turning center, various types of CNC machines, boring machines, laser cutting machines, hydraulic presses, shearing machines, bending, stamping, welding robots etc). Over the years, we have continuously improved the quality management system, and now we have passed the ISO9001:2015 quality management system certification.

We have our own brand trademarks "Shuangji" and "Shuangji Good Luck", and more than 15 patented technologies. At present, we have developed and manufactured special attachments for construction machinery (wood clamps, mountain pullers, logging machines, etc.), KRM lifting system series, telescopic hydraulic cylinders, engineering machinery cylinder, tail lift, large hydraulic station, forklift attachments, cylinder spare parts and various steel structural parts, etc. Meanwhile we can produce the products as per customers' special requirement. Currently, our products are mainly produced for well-known domestic and foreign companies and have been exported to Southeast Asia, Europe, America, the Middle East, Africa, Australia and other regions.

As a team with innovation and vitality, we are committed to the research, manufacturing, sales and after-sales service improvement of hydraulic products. Adhering to the tenet of "Rigorous, Pragmatic, and Innovative", we make a huge investment to introduce our advanced hydraulic technology at home and abroad. Based on the high quality and reasonable price, our products have been widely accepted by the majority of customers.



工厂大门
Our Factory



激光切割机下料
Laser Cutting Machine



圆盘锯切割下料
Laser Cutting Machine



机床加工
Machine Tool



松下八轴联动机器人焊接
Robot Welding



抛丸机表面处理
Shot Blasting Machine



自动喷涂线
Automatic Spraying Line

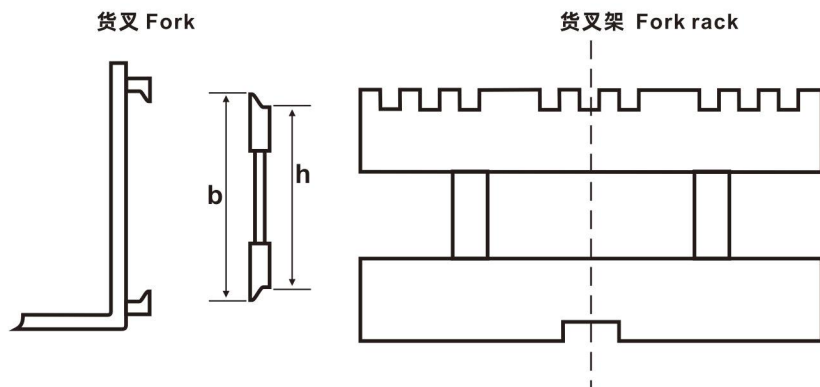


标准化组装
Standardized Assembly Production



外挂式叉车属具安装等级含义具体如下图表：

The meaning of the installation grade of external forklift truck accessories is as follows

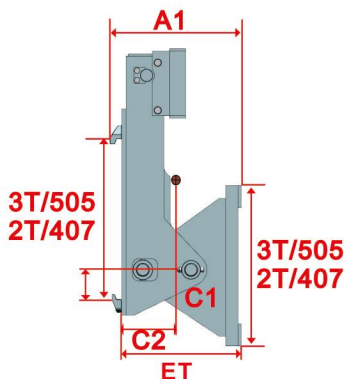
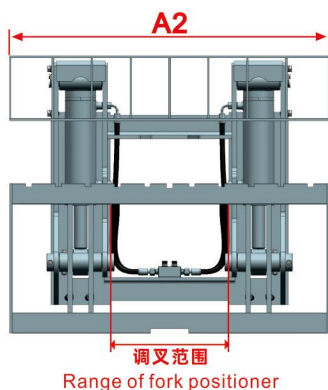


	2级安装 (II) Installation grade 2		3级安装 (III) Installation grade 3		4级安装 (IV) Installation grade 4		5级安装 (V) Installation grade 5	
叉车额定起重量 Rated lifting weight of forklift (kg)	1000-2500		2501-4999		5000-8000		8001-10999	
单位 Unit	公制 (mm)	英制 (in)	公制 (mm)	英制 (in)	公制 (mm)	英制 (in)	公制 (mm)	英制 (in)
b 公称	407.00	16.02	508.00	20.00	635.00	25.00	728.00	28.66
h max	381.00	15.00	476.00	18.74	597.5	23.50	681.00	26.80
h min	380.00	14.96	474.5	19.68	595.00	23.50	678.00	26.70

本产品手册所列的夹臂&货叉长度为夹臂&货叉实际作业的有效长度。

The arm & fork length listed in this product manual is the effective length of the arm & fork in actual operation.

倾 翻 叉
Tipping Fork



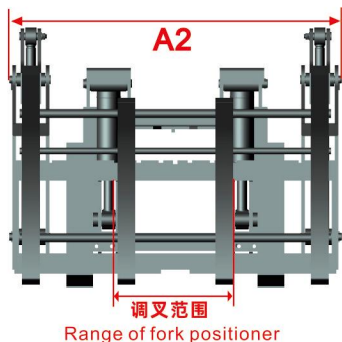
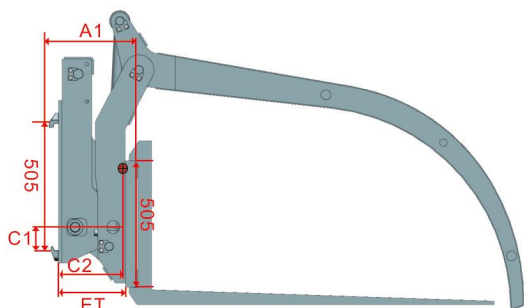
型号 Model	承载能力 Carrying Capacity (kg)	框架尺寸 A1*A2 Frame Dimension (mm)	上翻角度 Upturning Angle	下翻角度 Downturning Angle	调叉范围 Range of fork positioner (mm)	自重 Weight (kg)	失载距 Effective Thickness (mm)	水平重心C2 Horizontal Center of Gravity (mm)	安装等级 Installation grade
SJ-QFC-2T	2000	395*1040	35°	51°	0-860	250	358	180	II
SJ-QFC-3T	3000	415*1100	35°	51°	0-930	286	378	190	III
SJ-QFC-3T	3000	415*1100	18°	48°	0-930	252	378	190	III
SJ-QFC-4T	4000	415*1100	18°	48°	0-930	332	378	190	V

备注 Remark

- 实际的叉车/属具综合承载能力请从叉车厂方获得;
The practical loading capacity of forklift/forklift attachment should be obtained from forklift factory;
- 匹配此属具要求叉车增加1组附加油路;
Additional oil circuits are necessary to match the requirement of forklift attachment;
- 以上所列出的各种型号是常见的产品类型, 可根据不同品牌叉车及特殊工况的要求, 提供其他相适应的产品型号;
The above models are the common product. We can also supply other corresponding models for different brand forklift and special working condition;
- 产品可根据客户的实际需求进行定制生产。
Products can be customized according to the actual needs of customers.
- 横梁标配规格为50/70mm, 选配规格为50/90mm
The standard specification of the beam is 50/70mm, the optional specification is 50/90mm.



倾翻叉带爪 Tipping Fork With Claw



型号 Model	承载能力 Carrying Capacity (kg)	框架尺寸 A1*A2 Frame Dimension (mm)	上翻角度 Upturning Angle	下翻角度 Downturning Angle	调叉范围 Range of fork positioner (mm)	自重 Weight (kg)	失载距 Effective Thickness (mm)	水平重心C2 Horizontal Center of Gravity (mm)	垂直重心C1 Vertical Center of Gravity (mm)	安装等级 Installation grade
SJ-QFDZ-2-00	3000	360*1467	18°	48°	0-930	464	320	295	112	III
SJ-QFDZ-3-00	3000	360*1467	18°	48°	0-930	508	320	295	112	III
SJ-QFDZ-4-00	3000	360*1467	18°	48°	0-930	524	320	295	112	III
SJ-QFDZ-5-00	3000	360*1467	18°	48°	0-930	548	320	295	112	III
SJ-QFDZ-6-00	3000	360*1467	18°	48°	0-930	564	320	295	112	III

备注 Remark

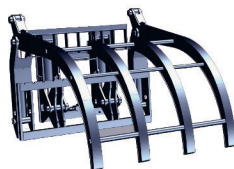
- 实际的叉车/属具综合承载能力请从叉车厂方获得；
The practical loading capacity of forklift/forklift attachment should be obtained from forklift factory;
- 匹配此属具要求叉车增加1组附加油路；
Additional oil circuits are necessary to match the requirement of forklift attachment;
- 以上所列出的各种型号是常见的产品类型，可根据不同品牌叉车及特殊工况的要求，提供其他相适应的产品型号；
The above models are the common product. We can also supply other corresponding models for different brand forklift and special working condition;
- 产品可根据客户的实际需求进行定制生产。
Products can be customized according to the actual needs of customers.
- 横梁标配规格为50/70mm，选配规格为50/90mm
The standard specification of the beam is 50/70mm, the optional specification is 50/90mm.



倾翻叉带两爪
TIPPING FORK WITH 2-CLAW



倾翻叉带三爪
TIPPING FORK WITH 3-CLAW

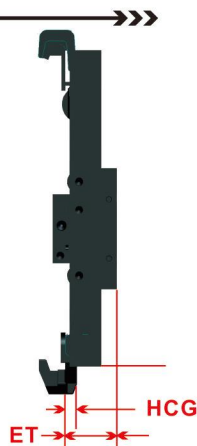
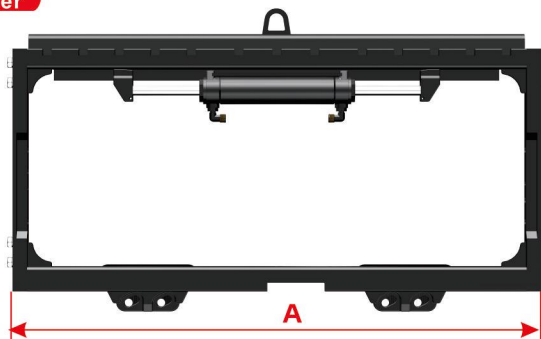


倾翻叉带四爪
TIPPING FORK WITH 4-CLAW



倾翻叉带实心六爪
TIPPING FORK WITH SOLID 6-CLAW

侧移器
Side Shifter



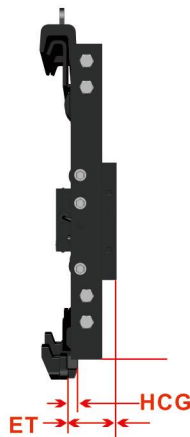
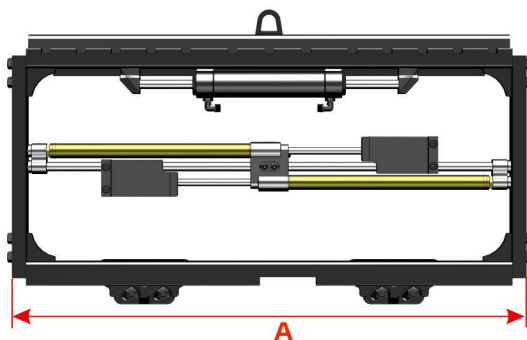
型号 Model	承载能力 Carrying Capacity (kg)	侧移量 Lateral Displacement	横梁宽度A Beam width (mm)	自重 Weight (kg)	失载距 Effective Thickness (mm)	水平重心 Horizontal Center of Gravity (mm)	安装等级 Installation grade	压力值 Pressure (MP)		流量值 Flow (L/min)	
								Max	Min	Max	Min
SJ-CY-2T	2000	±100	1030	70	65	25	II	23	14	12	4
SJ-CY-3T	3000	±100	1100	70	65	25	III	23	14	12	4

备注 Remark

- 实际的叉车/属具综合承载能力请从叉车厂方获得；
The practical loading capacity of forklift/forklift attachment should be obtained from forklift factory;
- 匹配此属具要求叉车增加1组附加油路；
Additional oil circuits are necessary to match the requirement of forklift attachment;
- 以上所列出的各种型号是常见的产品类型，可根据不同品牌叉车及特殊工况的要求，提供其他相适应的产品型号；
The above models are the common product. We can also supply other corresponding models for different brand forklift and special working condition;
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Products can be customized according to the actual needs of customers.



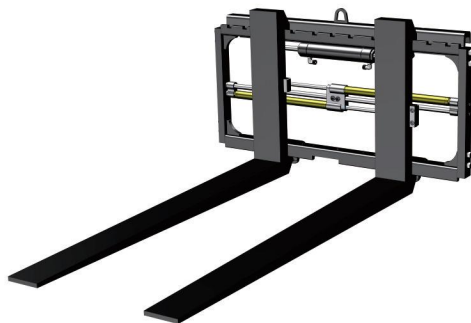
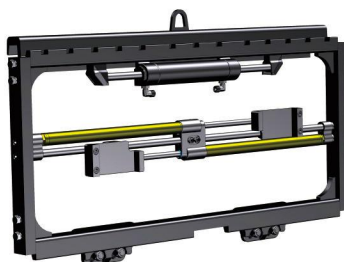
侧移调距器
Fork Positioner



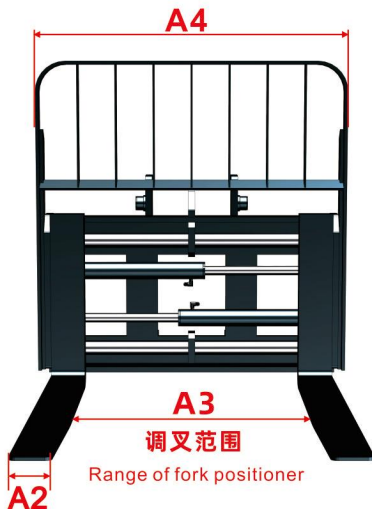
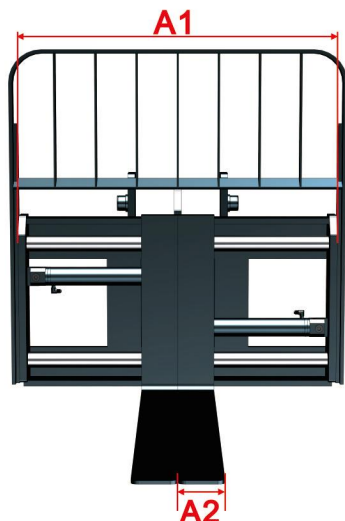
型号 Model	承载能力 Carrying Capacity (kg)	侧移量 Lateral Displacement	横梁宽度A Beam width (mm)	自重 Weight (kg)	失载距 Effective Thickness (mm)	水平重心 Horizontal Center of Gravity (mm)	安装等级 Installation grade	压力值 Pressure (MP)		流量值 Flow (L/min)	
								Max	Min	Max	Min
SJ-TJC-2T	2000	270-985	1035	66	79	24	II	23	14	12	4
SJ-TJC-3T	3000	270-1050	1100	85	88	29	III	23	14	12	4

备注 Remark

- 实际的叉车/属具综合承载能力请从叉车厂方获得；
The practical loading capacity of forklift/forklift attachment should be obtained from forklift factory;
- 匹配此属具要求叉车增加1组附加油路；
Additional oil circuits are necessary to match the requirement of forklift attachment;
- 以上所列出的各种型号是常见的产品类型，可根据不同品牌叉车及特殊工况的要求，提供其他相适应的产品型号；
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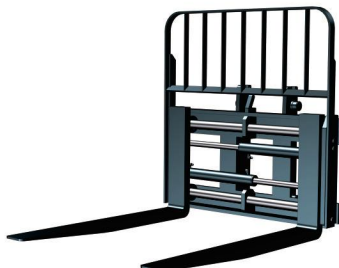
重载型串杆式侧移调距叉
Heavy-duty Tandem Rod Positioner Side-shifting Fork



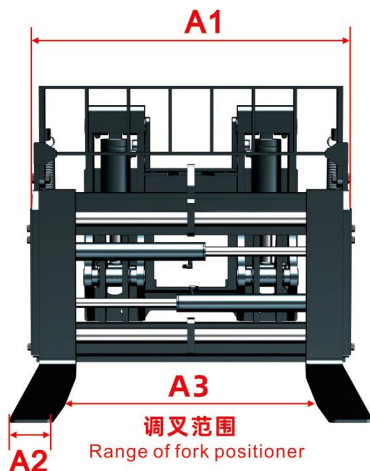
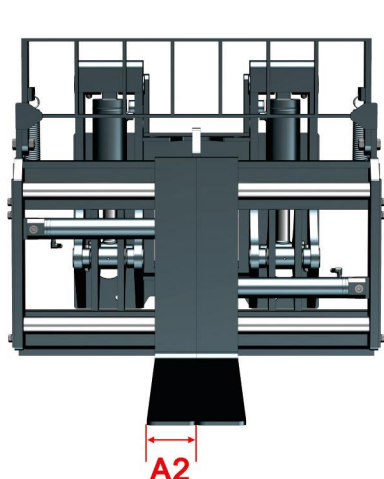
型号 Model	承载能力 Carrying Capacity (kg)	槽梁宽度A1 Beam width (mm)	叉臂宽度A2 Fork arm width (mm)	调叉范围A3 Adjustable rang of fork arm (mm)	挡货架宽度A4 Shelf width (mm)	自重 Weight (kg)	安装 等级 Installation grade
QGTJC-3T-00 00-GJK-1310K	3000-3500	1260	122	0-965	1310	400	III

备注 Remark

- 实际的叉车/属具综合承载能力请从叉车厂方获得；
The practical loading capacity of forklift/forklift attachment should be obtained from forklift factory;
- 匹配此属具要求叉车增加2组附加油路；
Additional 2 sets of oil circuits are necessary to match the requirement of forklift attachment;
- 以上所列出的各种型号是常见的产品类型，可根据不同品牌叉车及特殊工况的要求，提供其他相适应的产品型号；
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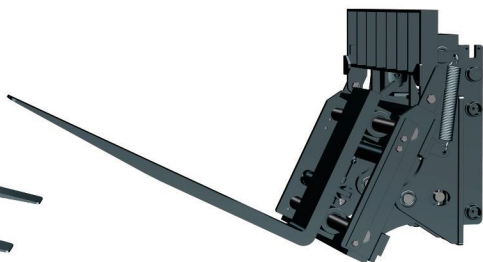
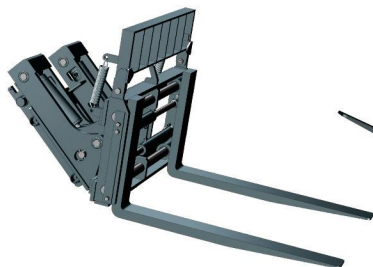
重载型串杆式倾翻侧移调距叉
Heavy-duty Tandem Rod Positioner with Tilting and Side-shifting Fork



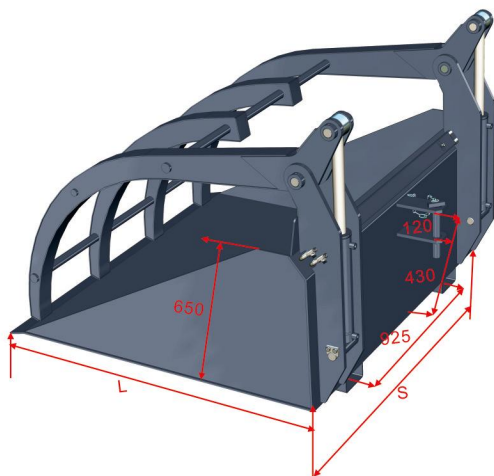
型号 Model	承载能力 Carrying Capacity (kg)	上翻角度 Upturning Angle	下翻角度 Downturning Angle	槽梁宽度A1 Beam width (mm)	调叉范围A3 Adjustable rang of fork arm (mm)	叉臂宽度A2 Fork arm width (mm)	自重 Weight (kg)	安装 等级 Installation grade
SJ-QFTJC-3TNZ	3000-3500	26°	46°	1260	0-965	122	580	III

备注 Remark

- 实际的叉车/属具综合承载能力请从叉车厂方获得；
The practical loading capacity of forklift/forklift attachment should be obtained from forklift factory;
- 匹配此属具要求叉车增加3组附加油路；
Additional 3 sets of oil circuits are necessary to match the requirement of forklift attachment;
- 以上所列出的各种型号是常见的产品类型，可根据不同品牌叉车及特殊工况的要求，提供其他相适应的产品型号；
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铲斗带爪
Bucket With Claw



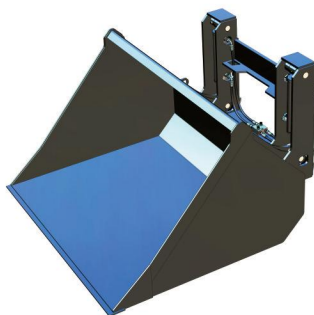
型号 Model	S	L	爪数 Claw number	自重 Weight (kg)
1600*1400	1600	1400	/	300
1200*1400	1200	1400	/	246
1400*1400	1400	1400	/	274
1600*1500	1600	1500	/	316
1800*1500	1800	1500	/	342
1800*1600	1800	1600	/	366
2000*1500	2000	1500	/	380
1800*1400	1800	1400	/	334
1600*1500 (带爪With Claw)	1600	1500	2/3/4	506/526/538
1800*1500 (带爪With Claw)	1800	1500	2/3/4	512/554/564

备注 Remark

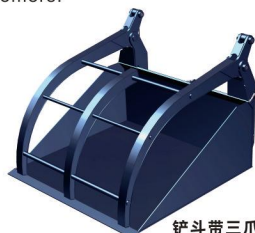
- 实际的叉车/属具综合承载能力请从叉车厂方获得;
The practical loading capacity of forklift/forklift attachment should be obtained from forklift factory;
- 匹配此属具要求叉车增加1组附加油路;
Additional oil circuits are necessary to match the requirement of forklift attachment;
- 以上所列出的各种型号是常见的产品类型, 可根据不同品牌叉车及特殊工况的要求, 提供其他相适应的产品型号;
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铲斗
BUCKET



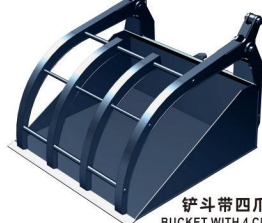
倾翻铲斗
Hydraulic Bucket



铲斗带三爪
BUCKET WITH 3 CLAWS



铲斗带两爪
BUCKET WITH 2 CLAWS



铲斗带四爪
BUCKET WITH 4 CLAWS

其他系列产品
Other series products

液压油缸
Hydraulic Cylinder



汽车尾板
Tail Lift



夹木器
Log Grapple



拉臂钩系统
Arm Roll system



翼开车厢系统
Wing Box System





SHUANGJI

柳州双吉机械股份有限公司

LIUZHOU SHUANGJI MACHINERY CO.,LTD.



400-037-7867

0772-3256705



www.lzsjm.com



sales@lzsjm.com



广西柳州市柳江区穿山镇四方塘北二路20号

No. 20 Bei Er Road, Sifang Area, Chuan Shan Town, Liujiang District,
Liuzhou, Guangxi, China

(2025年2月修订)