遂昌德鑫铸钢有限公司

SUICHANG DEXIN CASTING STEEL CO. LTD.

地　址：浙江省遂昌县云峰街道毛田工业园区春晖路13号
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友 情 提 醒

- 参观车间必须有我们的工作人员陪同；
- 请走绿色安全通道；
- 要小心车间的任何设备，远离叉车及车间的起重设备；
- 请在锻造及热处理车间内安全距离参观，避免高温。

进入车间　安全必备

防护鞋

安全帽

耳塞

防护眼镜

☆进入车间前请穿上个人防护用品。

☆参观期间，如欲取下个人防护装备，请确保安全。

宗旨 Object

诚信 创新 精品

Integrity Creativity Quality

质量 Quality

树脂砂造型外表美观
微合金技术耐磨领先

Resin sand molding with good appearance
Leading micro-alloy technology in wear resistance

人才 Talents

近百名铸造工匠
20多名高级工程技术人员

Nearly 100 Foundry Craftsmen Over 20 senior engineering technicians

区位 Location

政府支持 环境优雅 临近港口

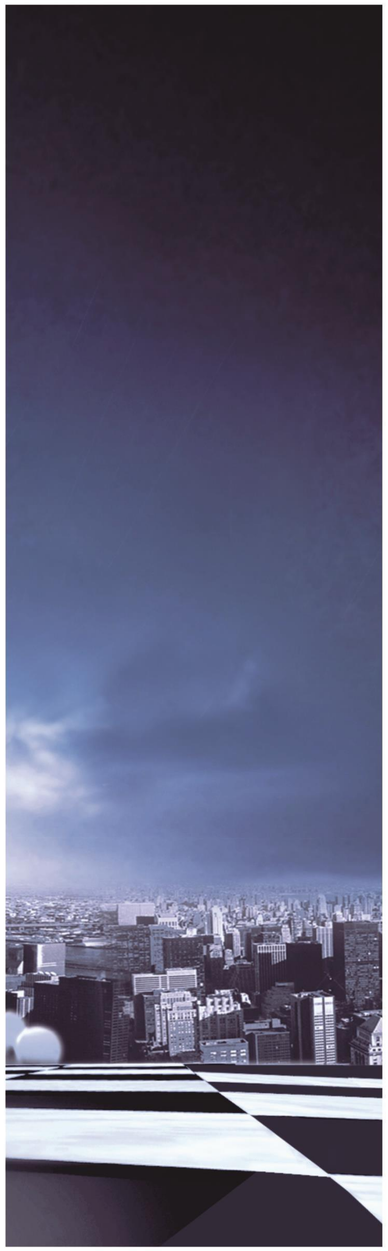
Government support Elegant environment Near ports

服务 Service

外商服务理念
浙商服务体系
自有服务工匠

Foreign service concept Zhejiang business service system
Self-owned service craftsman

遂昌德鑫铸钢有限公司
SUICHANG DEXIN CASTING STEEL CO. LTD.



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COMPANY PROFILE
企业简介

遂昌德鑫铸钢有限公司位于浙江省丽水市遂昌县东城工业园区毛田区块春晖路13号，紧邻龙丽高速。是浙江省科技型中小企业，通过了ISO9001管理体系认证，ISO14001环境管理体系认证，OHSAS18001职业健康安全管理体系认证。2013年9月扩建，2015年10月竣工投产，是一家具有30多年历史的专业铸造企业。占地面积26686平方米，建筑面积22900平方米。员工130名，设有铸造、热处理、机加工和检测中心。配备5T(6.5T)中频炉2套、6.5T保温炉1套、1.5T中频炉1套；6台罩式热处理炉4x2.6x2.3；1.6-40T行车20台套；普通立车和数控机床14台套，加工最大 ϕ ≤3300圆锥，12m×8m×6m工件；检测中心配置60T万能材料试验机、冲击机、冲击试样V/U2缺口液压拉床，HRC/HB台式和便携硬度计，三目台式和便携式金相显微镜、型砂检测全套仪器，常规化验仪器等，年产能15000吨；碱酚醛脂硬化树脂砂造型工艺，20t/h树脂砂处理生产线1条。

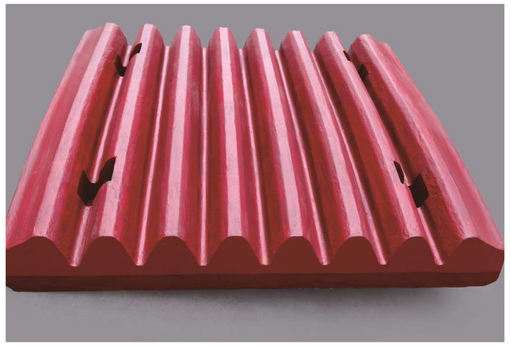
拥有进出口经营自主权，上海、宁波港有专用仓库，90%出口欧美和澳洲。

Near Long-Li expressway, located in No.13 Chun hui RD，Mao tian area of Dongcheng Industrial Zone, Suichang County, Lishui City，Zhejiang Province. Suichang Dexin Casting Steel Co.Ltd is professional casting company with over 30 years of experience. Suichang Dexin Casting Steel Co.Ltd. Consists of casting factory, heat treatment workshop, machining factory pattern warehouse and detection center, covering land area 26686m^2 and built-up area 22900m^2 with 130 employees. Main Equipment & Production Capability: Middle frequency furnance: 5t(6.5t), 2 sets;1.5t,1 set. Holding furnace: 6t,1 set. Bell-type heat treatment furnace: 4 sets. Shot-blasting machine: 3/10t,2 sets. Bridge crane:4-40t, 20 sets. Normal/CNC Vertical Lathe:14 sets. Max machining diameter 3500mm. Boring and milling machine: 1 set. 12m*8m*6m.1 molding line of alkali phenolic hardened resin sand self-propelled mixing, 1 production line of V-processing,1 production line of resin sand 20t/h recyling and treatment. Single part weighs max.11 tonnes and annual production quantity is 15000 tonnes.90% of which are exported to Europe,US and Australia.

MAIN PRODUCTS
主要产品

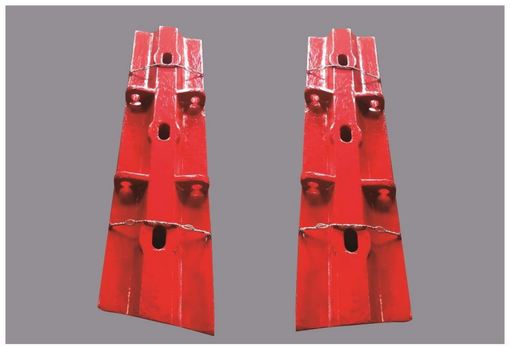
定锥衬板 Concave

破碎壁 Manlte



齿板 Jaw Plate

齿板 Jaw Plate



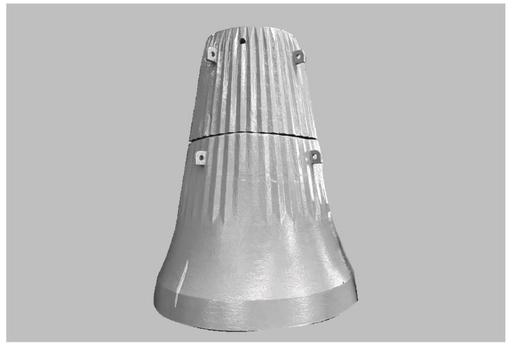
半自磨机衬板 Semi automatic grinding machine lining plate

筛条 Grate

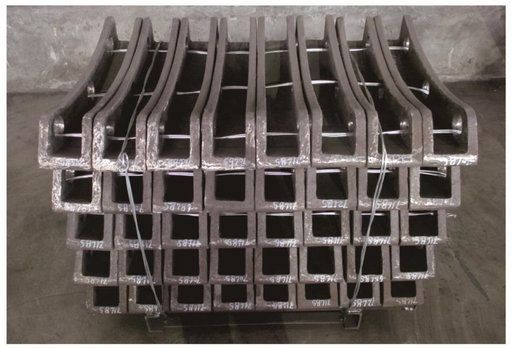
梅花锤头 Pin Protector

锤砧 Hammer Anvil

金属破碎机锤头 Metal Shredder Hammer



旋回破 Gyratory Crusher



罩子 Cap

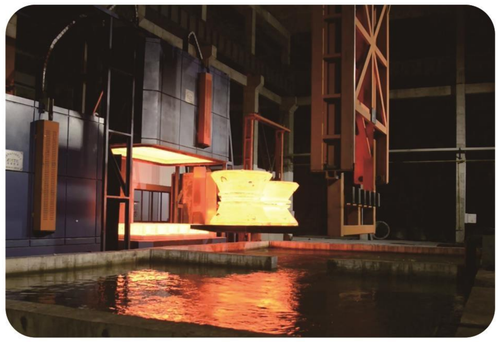
格子板 Grid

厂区全貌
Factory Overview

COMPANY ENVIRONMENT
公司环境

产品展厅 Product Exhibition Hall

铸造车间 Casting Workshop



热处理车间 Heat Treatment Workshop

精加工车间 Machining Workshop

模具车间 Pattern Warehouse

检测中心 Inspection Center

PRODUCTION EQUIPMENT »»
生产设备

专利箱式热处理炉 Patented Bell-type Heat Treatment Furnace

专利行叉一体化热处理设备
Patented Heat Treatment Equipment Integrated with Forklift and Crane

抛丸机
Shot-blasting Machine

加工机床
Machining Lathe

双柱立车2500
Double-column Vertical Lathe 2500

平面立面镗铣床
Plane and Facade Boring and Milling Machine

数控双柱立车3150
CNC Double-column Vertical Lathe 3150

数控车床
CNC Lathe

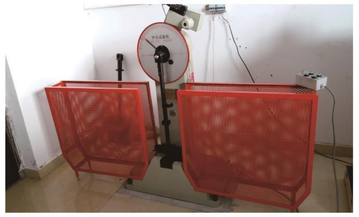
单臂刨铣床6 × 3m
Single Arm Planing and Milling Machine 6m x 3m

数控卧式镗铣床
CNC Horizontal Boring and Milling Machine

TEST INSTRUMENT
检测仪器

斯派克光谱仪
Spike Spectrometer

60T万能材料试验机
60T Universal Material Testing Machine



0-300J冲击试验机
0-300J Impact Testing Machine

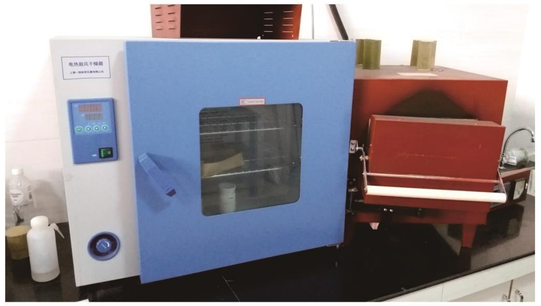
洛氏硬度计
Rockwell Hardness Tester

布氏硬度计
Brinell Hardness Tester

U/V缺口液压拉床
U/V Notch Hydraulic Broaching Machine

树脂砂试验混砂机
Resin Sand Test Mixer

双位金相抛磨机
Dual Position Metallographic Polishing and Grinding Equipment

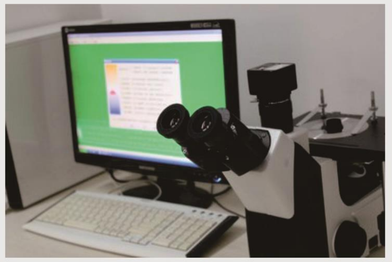


德鑫型砂检验干燥箱
Dexin Molding Sand Inspection Drying Oven

智能型砂强度仪
Intelligent Molding Sand Strength Tester

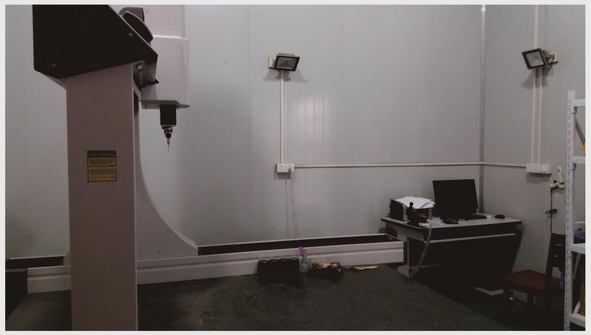
电磁微震筛砂机
Electromagnetic Micro-vibration Sand Screening Machine

便携式金相显微镜
Portable Microscope



三目金相显微镜
Triocular Metallurgical Microscope

常规化验碳硫分析
Conventional Assay Carbon and Sulfur Analysis



三坐标台式测量仪
Three Coordinate Desk-type Measuring Instrument

德国进口便携式三坐标测量仪
Made in Germany Portable Three Coordinate Measuring Instrument

MAIN MATERIALS »»
主要材质

普钢

- ZG200-400
- ZG230-450
- ZG340-640
- ZG270-500
- ZG310-570

耐热钢

- ZG40Cr25Ni20Si2

低合金钢

- ZG30CrNiMo
- ZG35CrNiMo
- ZG20Mn
- ZG35CrMo
- ZG30Mn
- ZG20CrMo
- ZG35Mn
- ZG40Cr
- ZG40Mn

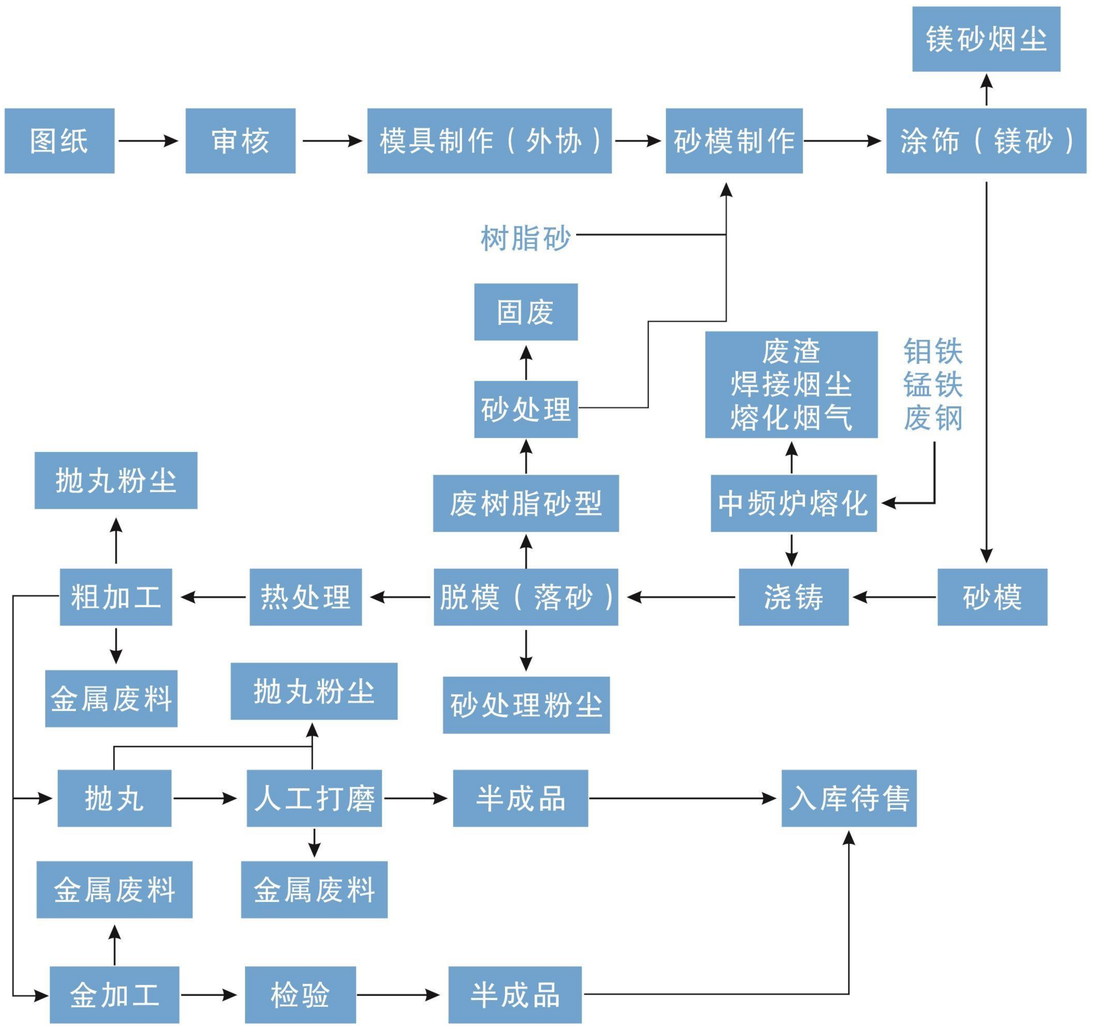
高锰钢

- ZGMn13Cr2
- ZGMn18Cr2Mo
- ZGMn18Cr2H
- ZGMn18Cr3Mo
- ZGMn22Cr2H

OUTPUT STATISTICS »»
产值统计

PROCESS FLOW

工艺流程



熔炼

取样成分化验

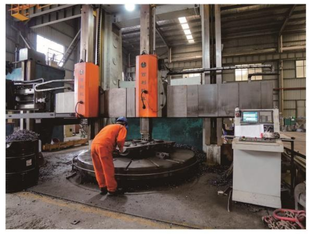
钢水进入钢包等待浇注

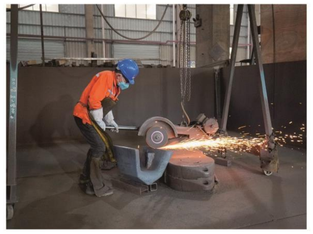
浇注

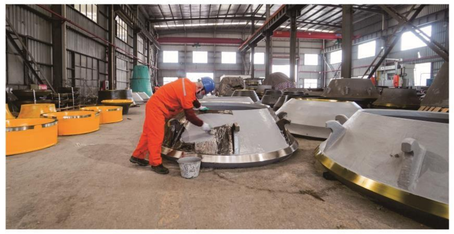
造型

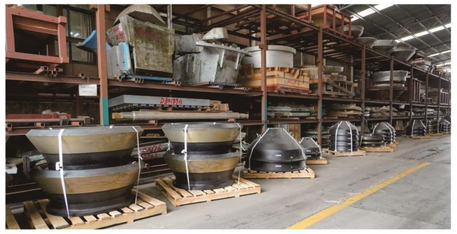
开箱

碳刨清理


机加工


打磨


油漆


包装

QUALIFICATION CERTIFICATE
资质证书

营业执照
Corporate Business License

知识产权证书
Intellectual property certificate

浙江科技中小企业
Certificate of Zhejiang Province Techinical Enterprise

浙江省重点联系外贸企业
Zhejiang Province Key Contact Foreign Trade Enterprises

浙江省专精特新中小企业
Zhejiang Province's Specialized, Fine, Unique, and Innovative Small and Medium-sized Enterprises

武器装备质量管理体系认证证书
Weapon and Equipment Quality Management System Certification Certificate

环境管理体系认证证书
Environmental Management System Certificate

职业健康管理体系认证证书
Occupational Health Management System Certification

质量体系证书
Quality system certificate

科学技术成果登记证书
Registration Certificate for Scientific and Technological Achievements

科学技术成果登记证书
Registration Certificate for Scientific and Technological Achievements

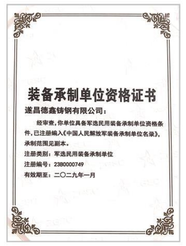
科学技术成果登记证书
Registration Certificate for Scientific and Technological Achievements

发明专利证书
Patent For Invention

高新技术企业证书
High Tech enterprise Certificate

遂昌县人民政府质量奖创新奖
Quality Award Innovation Award

商标注册证书
Trademark Registration Certificate



装备承制单位资格证书
Qualification certificate of equipment manufacturing unit

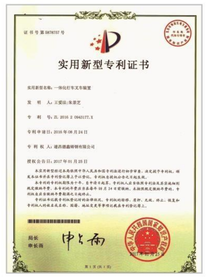
中国铸造协会耐磨材料与铸件分会理事单位
Council member of the Wear-resistant Materials and Castings Branch of the China Foundry Association

综合竞争力优势企业
Comprehensive competitiveness advantage enterprise

遂昌县工商业联合会（总商会）第九届执委单位
Member unit of the 9th Executive Committee of Suichang County Federation of Industry and Commerce (General Chamber of Commerce)

浙江省"守合同重信用"企业 A级
Zhejiang Province "Contract-abiding and Trustworthy" Enterprise Grade A

中信重工优秀供应商
Excellent Supplier Of Citic Heavy Industry



一体化行车叉车热处理专利证书
Heat Treatment Equipment Integrated with Forklift and Crane Patent Certificate

高锰钢清晰铸字专利证书
Patent of Clear Type-founding

行车叉车一体化热处理装置专利证书
Patent of Heat treatment integrated with Forklift and Crane Equipment

一种手动砸断铸件冒口自由落锤装置
A Free Falling Hammer Device for Manually Breaking the Riser of a Casting

一种大型圆锥破衬板专用砂箱
A Specialized sand Box for Large Cone Liner

一种吊钩式抛丸清理机
A Hook-type Shot Blasting Cleaning Machine

一种钢水浇注自动加料装置
An Automatic Feeding Device for Molten Steel Pouring

一种高锰钢衬板固定装置
A High Manganese Steel Liner Fixing Device

一种耐磨衬板环保油漆装置
An Environmentally Friendly Paint Device for Wear-resistant Liner

一种金属破高锰钢锤头热处理托盘
A Metal Pulverizer High Manganese Steel Hammer Head Heat Treatment Tray

一种异形耐磨衬板的包装架子
A Packaging Rack with A Shaped Wear-Resistant Liner

一种易安装的旋回破碎机衬板
An Easy-to-install Gyratory Crusher Liner

一种用于加工高锰钢圆锥机的夹具
A Fixture for Processing High Manganese Steel

一种大型圆锥破衬板专用自动流涂机
HA Specialized Automatic Flow Coating Machine for Large Cone Liner