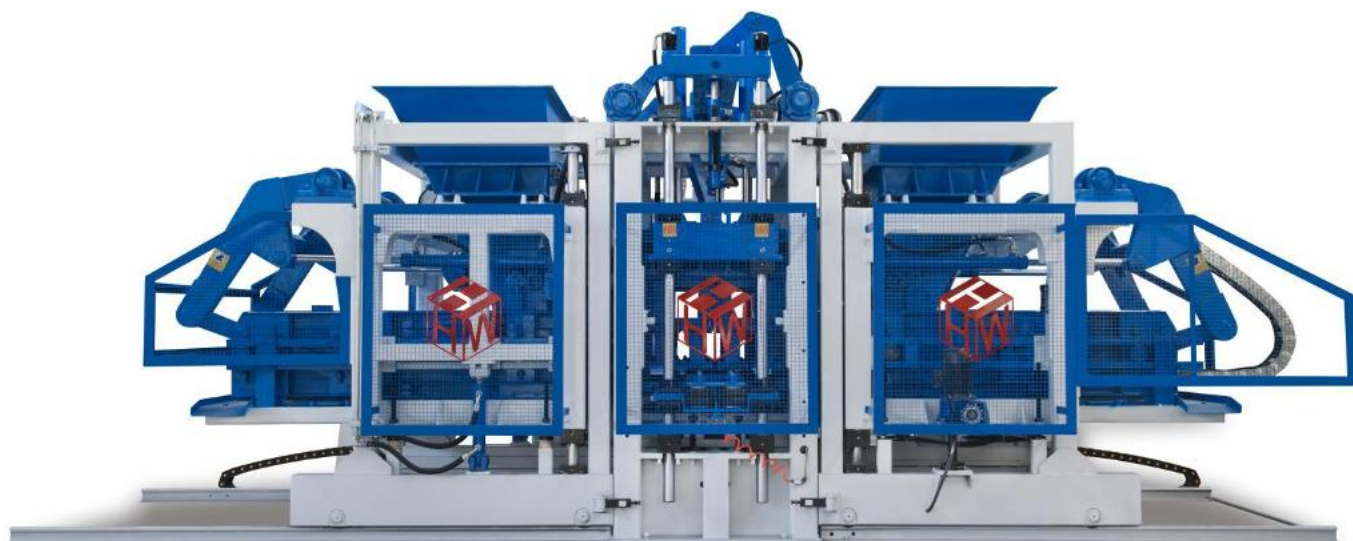




泉州哈文机械
QUANZHOU HAWEN MACHINERY



制砖设备专业研发制造商
BRICK EQUIPMENT PROFESSIONAL
R & D MANUFACTURER

创变不息 超越自我

INNOVATION AND CHANGE BEYOND SELF

行者无疆，志在超越

哈文机械以创变之力超越自我、挑战自我

为客户提供高品质的砖机设备、创造价值

是其一直坚持创新与变革的智慧和精神

哈文可持续发展的前提是拥有越来越多的成功客户

在产品升级转型的时代背景下

我们不仅要为客户提供优质的产品和解决方案

还要以开放的胸襟和共赢的思维

与您共享哈文的技术成果和产业资源

竭力帮助客户提高核心竞争力

创变不息，创造无限可能

匠心 品质传承

打造精工高品质砖机

GRAFTSMANSHIP AND
QUALITY INHERITANCE

CREATING HIGH-QUALITY BRICK MACHINES
WITH PRECISION CRAFTSMANSHIP



HAWEN
BLOCK MACHINE

诚信共赢，匠心前行，向品质致敬

INTEGRITY WIN-WIN, CRAFTSMANSHIP ADVANCING, PAYING TRIBUTE TO QUALITY



企业简介 COMPANY PROFILE

泉州哈文机械有限公司坐落于中国砖机制造基地-泉州市。公司位于南安霞美镇西山工业区，是一家集科研、开发、生产为一体的综合性企业，并通过ISO9001:2015质量管理体系认证。

公司自成立以来，一直致力于环保型砌块自动成型装备的研发、生产、销售，并为客户提供砖厂整体解决方案的设计和服务。公司生产“HWG”伺服系列和“QT”系列环保型砌块自动成型以其生产效率高，操作性稳定深受市场和客户的好评。

哈文机械注重新产品技术研发，拥有雄厚的技术实力，每年都有多项专利成果问世，现已拥有多项授权的发明专利。

公司提供设备的安装、调试、售后全方位服务，并已在国内设立15个办事处和越南、印尼、斯里兰卡、南非、埃及、利比亚等6个国外办事处，及时为客户提供售后服务。

竭诚欢迎全国各地和世界各地新老客户来电来函洽谈合作开发事宜，共创伟业，共襄盛举。

Quanzhou Hawen Machinery Co.,Ltd is the leading manufacturer of concrete products equipments including Concrete Block Making Machine, Interlocking Paver Block Machine, Brick Making Machine in China, which located in Nan'an Xishan Industry Zone, Quanzhou City, Fujian province. Our company is certified in accordance with ISO 9001:2015 Quality Management System.

Our company has rich experience in engineering, manufacturing, supplying, and innovative, high-quality, and durable concrete production systems. "HWG" and "QT" series block making machines are well known in the market for its high production capacity and stable performance.

With advanced technology and practical experience, we are always at the forefront of the industry to built innovative and unique equipment for customers worldwide.

Our service technicians provide prompt service back-up to our customers all over the world. Now there are 15 domestic offices and 6 overseas offices in Vietnam, Indonesia, Sri Lanka, South Africa, Egypt, Libya.

With considerate and professional service, Hawen Machinery always want to build the win-win cooperation with clients from all over the world, you are most welcome to contact us to explore potential business opportunities.



设备车间 Equipment workshop



模具车间 Mould workshop



成品车间 Finished product workshop

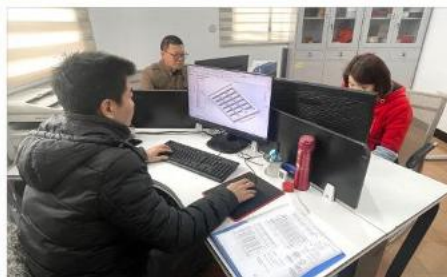
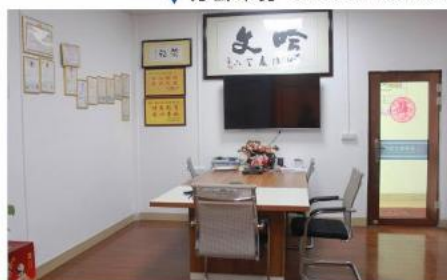


线切割车间 Wire cutting workshop



加工车间 Processing workshop

↓ 办公环境 Office environment



以人为本 励精图治 开拓创新

PEOPLE ORIENTED, STRIVE FOR EXCELLENCE, EXPLORE AND INNOVATE

1 愿景 VISION

创国际品牌，为世界环保事业做出自己最大的贡献

To create an international brand and make our greatest contribution to the world environmental protection.

CULTURE 文化核心

2 使命 MISSION

以优质的产品和服务为客户创造价值

To create value for customers with high-quality products and services.

3 宗旨 TENET

用爱心做事，用感恩做人，帮助客户创造价值

To do things with love, to be a person with gratitude, to help customers create value.



HAWEN CULTURE



通过ISO9001:2015
质量管理体系认证

泉州哈文机械深知掌握核心技术的重要性，纵观全球制砖行业动向和市场的实际需求，结合多年来客户的实际使用情况，我们拥有了大量的经验和数据，不断的投入研发出更智能、稳定、耐用、安全的设备。产品已获得多项国家发明专利、实用新型专利。



专利与资质

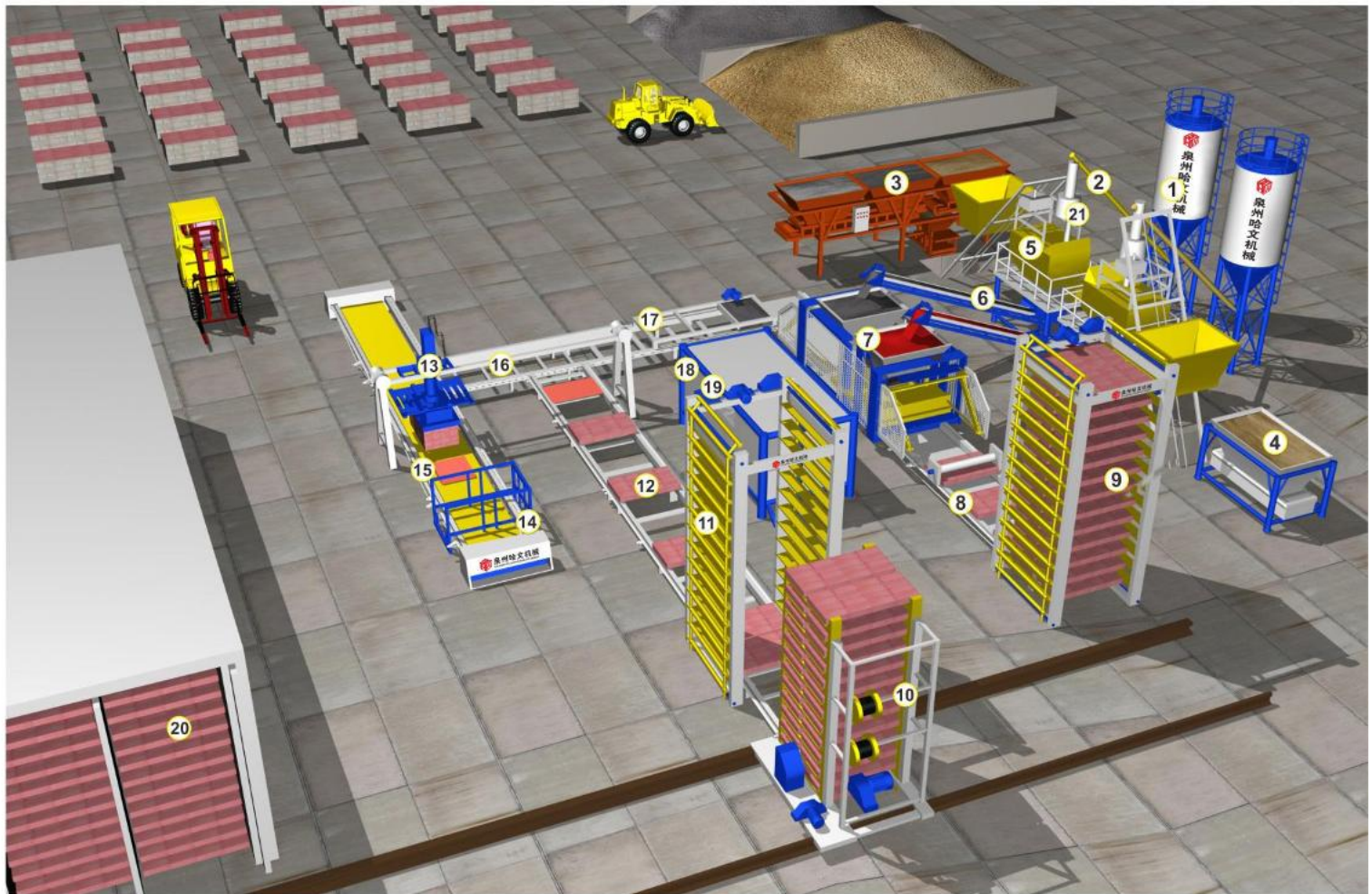
Patents and Qualifications

部分专利号: ZL 2023 1 1314729.1 ZL 2019 2 1062732.8 ZL 2019 2 1059662.0
Patent no. ZL 2019 2 1066826.2 ZL 2019 2 1075656.4 ZL 2020 2 0450706.9.....



全自动子母车养护生产线

Fully Automatic Production Line with Curing Chamber



1 粉罐
Silo

2 螺旋输送机
Screw Conveyor

3 骨料计量系统
Aggregate Weighing System

4 面料计量系统
Face Material Weighing System

5 搅拌机
Concrete mixer for aggregate material

6 皮带输送机
Conveyor belt

7 砌块成型主机
Automatic Block Making Machine

8 湿产品输送机
Wet block conveyor

9 升板机
Elevator

10 子母车
Finger Cart

11 降板机
Lowerator

12 干产品输送机
Dry block conveyor

13 码垛机
Automatic Cuber

14 木托板分离机
Wooden tray

15 坦克链运输机
Tank type conveyor

16 托板回用输送机
Horizontal Pallet return machine

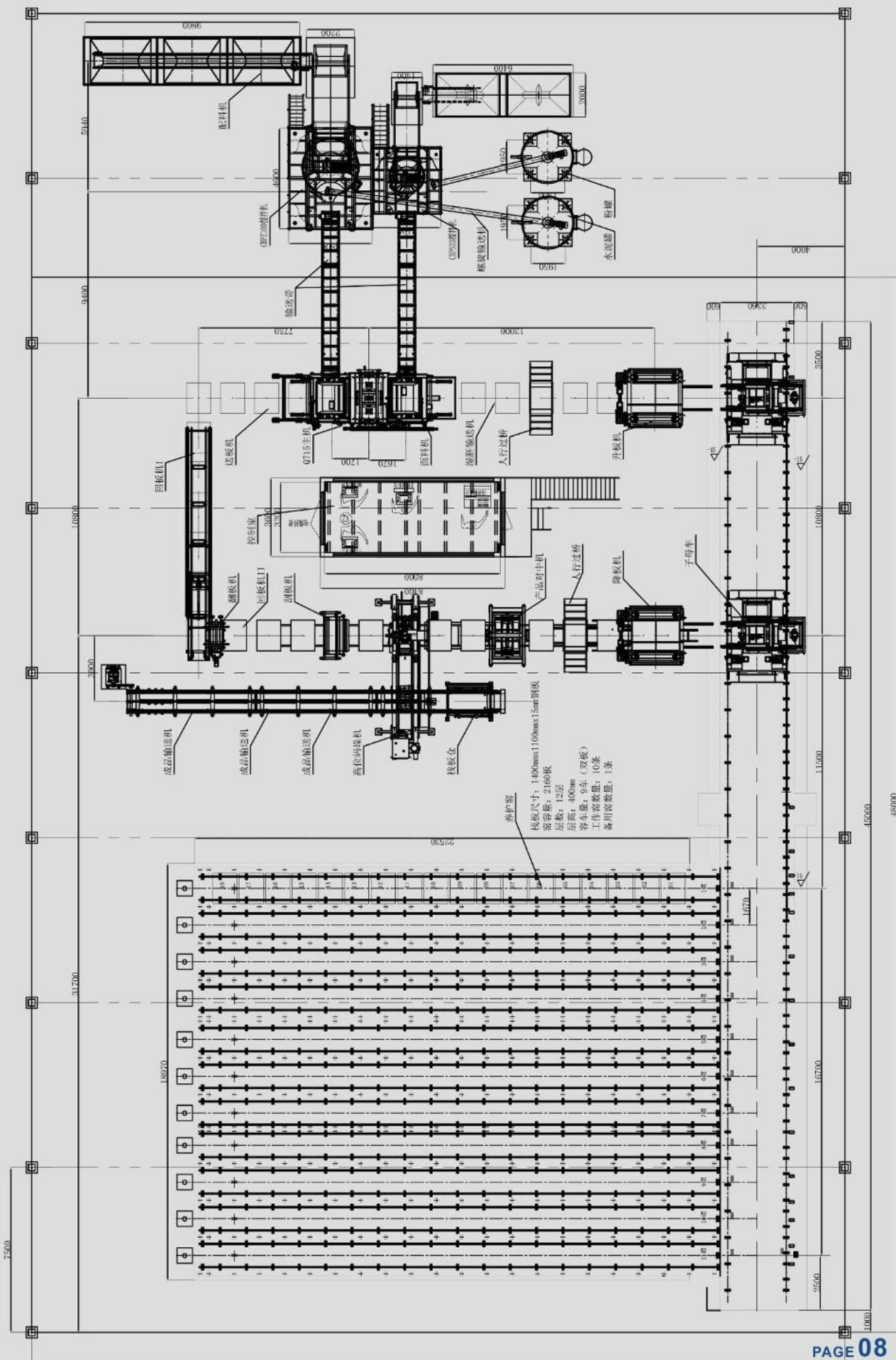
17 翻板机
Pallet turnover

18 电控制房
Control Room

19 集中控制系统
Central Control System

20 养护窑
Curing Chamber

21 水计量\水泥计量系统
Water and Cement Weighing System



HWG-1800

全自动混凝土砌块成型机
AUTOMATIC BLOCK MAKING MACHINE

不破不立
创新永不止步

INNOVATE • BEST QUALITY



智能交互系统
Intelligent interactive system



伺服控制驱动
Servo control system



伺服液压驱动
Servo hydraulic system

技术特点 Technical advantages

- 伺服液压系统**：采用进口高效能液压伺服比例阀系统，可通过触摸屏自动调节流量和压力，更高效，节能；三油泵，可实现多个动作同时运行，提高设备生产效率
- 控制系统**：采用进口智能PLC 触摸屏以及 纯正电气原件，易操作，故障率低，配方数据永久保存，可实现实时故障诊断
- 伺服振动台**：采用动静台设计，敲击式伺服振动，振动力大，产品密实度强
- 料车**：外摆式料车布料，下料更快，维修率低；根据不同制品需求，可选360度旋转式料车及筛网式料车
- 模具**：采用碳氮共渗处理，耐磨好，使用寿命长

●**Servo hydraulic system**: Adopting an imported high-efficiency hydraulic servo proportional valve system, which can automatically adjust flow and pressure through the touch screen, making it more efficient and energy-saving; Three oil pumps can achieve simultaneous operation of multiple actions, improving equipment production efficiency.

●**PLC Control system**: Combined with German automatic control technology and system, it adopts German Siemens PLC and Siemens touch screen control to make each action accurate and reliable, computer operation saves time and effort, easy operation with low failure rate.

●**Servo Vibration system**: Adopting a dynamic and static platform design, with a percussion servo vibration system that provides strong vibration force and product density.

●**Feeding cart**: External tilting material cart for faster cutting and low maintenance rate; According to different product requirements, 360 degree rotating material trucks and screen type material trucks can be selected.

●**Mould**: Special heat treatment for mold frame and tamper head plates ensure mould hardness can reach HRC58-62 for long life span.

产品细节 Product details



■ 主要技术参数 TECHNICAL SPECIFICATION

振动频率 Vibration Frequency	3500-4500RPM
整机重量 Gross weight	33000kg(33T)
装机容量 Power	114kw
成型周期 Cycle time	10-22s
额定压力 Rated pressure	21mpa
激振力 Vibration force	200KN
托板规格 Pallet size	1400×1300mm
成型方式 Vibration Type	振动加压成型/Table vibration

■ 产量表 CAPACITY SHEET

名称及图片 NAME AND PICTURE	规格 SIZE	块/模 PCS/MOULD	块/8小时 PCS/8 HOURS
空心砖 Hollow Block	390×190×190mm	18	26000-27500块/pcs
多孔砖 Porous Block	240×115×90mm	44	68000-75000块/pcs
标准砖 Solid Brick	240×115×51mm	100	145000-160000块/pcs
彩色地砖 Holland Paver	200×100×60mm	66	90000-105000块/pcs

注：以上产量表为理论计算，成型周期、产量与原材料、产品类型有关。
Above is a theoretical capacity, the cycle time related to local raw material and different design of concrete products.



HWG-1500

全自动混凝土砌块成型机
AUTOMATIC BLOCK MAKING MACHINE

高品质
全球用户共享
GLOBAL USER SHARING



智能交互系统
Intelligent interactive system



伺服控制驱动
Servo control system



伺服液压驱动
Servo hydraulic system

技术特点 Technical advantages

- 伺服液压系统**：采用进口高效能液压伺服比例阀系统，可通过触摸屏自动调节流量和压力，更高效，节能；三油泵，可实现多个动作同时运行，提高设备生产效率
- 控制系统**：采用进口智能PLC 触摸屏以及 纯正电气原件，易操作，故障率低，配方数据永久保存，可实现实时故障诊断
- 伺服振动台**：采用动静台设计，敲击式伺服振动，振动力大，产品密实度强
- 料车**：外摆式料车布料，下料更快，维修率低；根据不同制品需求，可选360度旋转式料车及筛网式料车
- 模具**：采用碳氮共渗处理，耐磨好，使用寿命长

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●**Feeding cart**: External tilting material cart for faster cutting and low maintenance rate; According to different product requirements, 360 degree rotating material trucks and screen type material trucks can be selected.

●**Mould**: Special heat treatment for mold frame and tamper head plates ensure mould hardness can reach HRC58-62 for long life span.

产品细节 Product details



■ 主要技术参数 TECHNICAL SPECIFICATION

振动频率 Vibration Frequency	3500-4500RPM
整机重量 Gross weight	27000kg(27T)
装机容量 Power	96kw
成型周期 Cycle time	10-22s
额定压力 Rated pressure	21mpa
激振力 Vibration force	200KN
托板规格 Pallet size	1400×1200mm
成型方式 Vibration Type	振动加压成型/Table vibration

■ 产量表 CAPACITY SHEET

名称及图片 NAME AND PICTURE	规格 SIZE	块/模 PCS/MOULD	块/8小时 PCS/8 HOURS
空心砖 Hollow Block	390×190×190mm	15	22000-27000块/pcs
多孔砖 Porous Block	240×115×90mm	40	60000-72000块/pcs
标准砖 Solid Brick	240×115×51mm	80	140000-155000块/pcs
彩色地砖 Holland Paver	200×100×60mm	60	85000-100000块/pcs

注：以上产量表为理论计算，成型周期、产量与原材料、产品类型有关。
Above is a theoretical capacity, the cycle time related to local raw material and different design of concrete products.



HWG-1200 全自动混凝土砌块成型机

AUTOMATIC BLOCK MAKING MACHINE



智能交互系统



伺服控制驱动



伺服液压驱动



■ 主要技术参数 TECHNICAL SPECIFICATION

振动频率 Vibration Frequency	3500-4500RPM
整机重量 Gross weight	25000kg(25T)
装机容量 Power	96kw
成型周期 Cycle time	10-20s
额定压力 Rated pressure	21mpa
激振力 Vibration force	200KN
托板规格 Pallet size	1400×1000mm
成型方式 Vibration Type	振动加压成型/hydraulic vibration

■ 产量表 CAPACITY SHEET

名称及图片 NAME AND PICTURE	规格 SIZE	块/模 PCS/MOULD	块/8小时 PCS/8 HOURS
空心砖 Hollow Block	 390×190×190mm	12	18000-24000块/pcs
多孔砖 Porous Block	 240×115×90mm	30	45000-60000块/pcs
标准砖 Solid Brick	 240×115×51mm	60	120000-145000块/pcs
彩色地砖 Holland Paver	 200×100×60mm	44	64000-73000块/pcs

注：以上产量表为理论计算，成型周期、产量与原材料、产品类型有关。
Above is a theoretical capacity, the cycle time related to local raw material and different design of concrete products.

★所有数据及图片仅供参考，如有修改均以实物为准恕不另行通知！
All specifications mentioned above are subject to change without prior notice!

有颜值,更有品质 我们专注与每一个细节

QUALITY, WE FOCUS ON EVERY DETAIL

泉州哈文机械混凝土砌块设备制造技术,更加注重于机械的整体性能、效率和砌块产品质量,哈文设计师和工程师们认真、细致的钻研攻克并掌握了多项核心技术,以工匠精神设计、铸造每一个部件,追求设备的极致完美;系列产品相比于国内品牌砌块成型机具有更平稳的运行性能、更高的制砖效率,以及更低的故障率,在性能、效率、节能、安全、寿命、环保等方面优于国内同类型产品。

Quanzhou Hawen Machinery's concrete block equipment manufacturing technology focuses more on the overall performance, efficiency, and block product quality of the machinery. Hawen designers and engineers carefully and meticulously study and master multiple core technologies, designing and casting every component with the spirit of craftsmanship, and pursuing the ultimate perfection of the equipment; Compared to domestic brand block forming machines, the series of products have smoother operating performance, higher brick making efficiency, and lower failure rate. They are superior to similar domestic products in terms of performance, efficiency, energy conservation, safety, lifespan, and environmental protection.



智能伺服控制系统
Intelligent servo control system



双曲臂料车拐臂
Feeding cart moving arm



油缸驱动网式布料
Feeding cart driven by hydraulic cylinder



气囊夹紧系统
Airbag clamping for mould



骨料电动升降
Electric lifting device for aggregate platform



面料液压升降
Hydraulic lifting device for face material platform



面料骨料电动行走
Electric walking for aggregate and face material device



编码器控制
Encoder control



压头升降导向
Guiding for Tamper head up & down

HWG-1000 全自动混凝土砌块成型机

AUTOMATIC BLOCK MAKING MACHINE



伺服砖机



制品稳定



节能高效



■ 主要技术参数 TECHNICAL SPECIFICATION

振动频率 Vibration Frequency	3800-4500RPM
整机重量 Gross weight	14500kg
外型规格 Dimension	11500×4050×2800mm
装机容量 Power	56kw
成型周期 Cycle time	12-20s
额定压力 Rated pressure	21mpa
激振力 Vibration force	105KN
托板规格 Pallet size	1100×900-950mm
成型方式 Vibration Type	振动加压成型/hydraulic vibration
叠板机装机容量 Stacker machine power	4.5KW

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■ 产量表 CAPACITY SHEET

名称及图片 NAME AND PICTURE	规格 SIZE	块/模 PCS/MOULD	块/8小时 PCS/8 HOURS
空心砖 Hollow Block	390×190×190mm	10	16000-20000块/pcs
多孔砖 Porous Block	240×115×90mm	24	42000-49000块/pcs
标准砖 Solid Brick	240×115×51mm	51	90000-120000块/pcs
彩色地砖 Holland Paver	200×100×60mm	36	50800-54700块/pcs

注：以上产量表为理论计算，成型周期、产量与原材料、产品类型有关。
Above is a theoretical capacity, the cycle time related to local raw material and different design of concrete products.

技术特点 Technical advantages

- 液压系统**: 采用进口高效能液压比例阀系统, 可通过触摸屏自动调节流量和压力, 更高效, 节能; 双联叶片泵, 可实现多个动作同时运行, 提高设备生产效率
- 控制系统**: 采用进口智能PLC 触摸屏以及 纯正电气原件, 易操作, 故障率低, 配方数据永久保存, 可实现实时故障诊断
- 振动台**: 采用动静台设计, 敲击式振动, 振动力大, 产品密实度强
- 料车**: 外摆式料车布料, 下料更快, 维修率低; 根据不同制品需求, 可选360度旋转式料车
- 模具**: 采用碳氮共渗处理, 耐磨好, 使用寿命高

●**Hydraulic system**: With "Yuken" brand double proportional valve and directional valves, the flow and pressure of each movement could be adjusted on touch panel, machine running smoothly without impact, through the double vane pump, different actions run simultaneously, greatly improve production efficiency.

●**PLC Control system**: Combined with German automatic control technology and system, it adopts German Siemens PLC and Siemens touch screen control to make each action accurate and reliable, computer operation saves time and effort, easy operation with low failure rate.

●**Vibration system**: With Static and Dynamic vibration table, it is designed to ensure the amplitude of the vibration table, so as to ensure the high density of concrete products.

●**Feeding cart**: New design of feeding cart can feed the material into the mold very quickly and evenly, with less maintenance.

●**Mould**: Special heat treatment for mold frame and tamper head plates ensure mould hardness can reach HRC58-62 for long life span.

产品细节 Product details



双油路液压系统
Double proportional + Single proportional valve hydraulic system



双曲臂料车拐臂
Feeding cart moving arm



脱模同步机构
Demold synchronization mechanism



智能化控制系统
Intelligent control system

HWG-800 全自动混凝土砌块成型机

AUTOMATIC BLOCK MAKING MACHINE



伺服砖机



制品稳定



节能高效



控制柜
Control cabinet



压头系统
Tammer head system



双联叶片泵
Hydraulic Vane Pump



外摆式料车
Feeding Cart

■ 主要技术参数 TECHNICAL SPECIFICATION

振动频率 Vibration Frequency	3800-4500RPM
整机重量 Gross weight	14500kg
外型规格 Dimension	11500×4050×2800mm
装机容量 Power	56kw
成型周期 Cycle time	12-20s
额定压力 Rated pressure	21mpa
激振力 Vibration force	105KN
托板规格 Pallet size	980×880-900mm
成型方式 Vibration Type	振动加压成型/hydraulic vibration
叠板机装机容量 Stacker machine power	4.5KW

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■ 产量表 CAPACITY SHEET

名称及图片 NAME AND PICTURE	规格 SIZE	块/模 PCS/MOULD	块/8小时 PCS/8 HOURS
空心砖 Hollow Block	 390×190×190mm	8	12672-16896块/pcs
多孔砖 Porous Block	 240×115×90mm	21	33264-44352块/pcs
标准砖 Solid Brick	 240×115×51mm	45-48	74250-99000块/pcs
彩色地砖 Holland Paver	 200×100×60mm	32	48787-65050块/pcs

注：以上产量表为理论计算，成型周期、产量与原材料、产品类型有关。
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技术特点 Technical advantages

- 液压系统**: 采用进口高效能液压比例阀系统, 可通过触摸屏自动调节流量和压力, 更高效, 节能; 双联叶片泵, 可实现多个动作同时运行, 提高设备生产效率
- 控制系统**: 采用进口智能PLC 触摸屏以及 纯正电气原件, 易操作, 故障率低, 配方数据永久保存, 可实现实时故障诊断
- 振动台**: 采用动静台设计, 敲击式振动, 振动力大, 产品密实度强
- 料车**: 外摆式料车布料, 下料更快, 维修率低; 根据不同制品需求, 可选360度旋转式料车
- 模具**: 采用碳氮共渗处理, 耐磨好, 使用寿命高

●**Hydraulic system**: With "Yuken" brand double proportional valve and directional valves, the flow and pressure of each movement could be adjusted on touch panel, machine running smoothly without impact, through the double vane pump, different actions run simultaneously, greatly improve production efficiency.

●**PLC Control system**: Combined with German automatic control technology and system, it adopts German Siemens PLC and Siemens touch screen control to make each action accurate and reliable, computer operation saves time and effort, easy operation with low failure rate.

●**Vibration system**: With Static and Dynamic vibration table, it is designed to ensure the amplitude of the vibration table, so as to ensure the high density of concrete products.

●**Feeding cart**: New design of feeding cart can feed the material into the mold very quickly and evenly, with less maintenance.

●**Mould**: Special heat treatment for mold frame and tamper head plates ensure mould hardness can reach HRC58-62 for long life span.

● 生产原料

采用水泥、碎石、砂子、粉煤灰以及炉渣、钢渣、煤矸石、陶粒、珍珠岩等多种工业废料

一机多用, 通过更换模具, 可生产各种规格的空心砌块、标砖、多孔砖、保温砌块等多种水泥制品

● Raw material

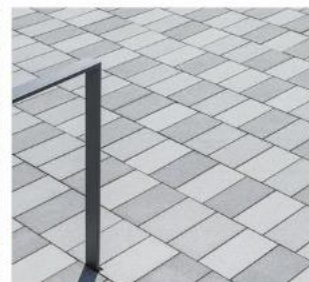
Crushed stone, sand, cement, dust and coal flyash, cinder, slag, gangue, gravel, perlite, and other industrial wastes

Multifunctional block making machine, it can make hollow block, solid block, solid brick, interlocking paver stone and curb stone by changing the mould.

制品展示 Product display



应用案例 Application case



QT12-15 全自动混凝土砌块成型机

AUTOMATIC BLOCK MAKING MACHINE

稳定可靠
Stable and reliable

生产高效
Produce efficient

收益率高
HIGH YIELD



电控系统
Control system



料车导轨
Rail for Feeding cart



液压站
Hydraulic station



振动台
Static and Dynamic vibration table

■ 主要技术参数 TECHNICAL SPECIFICATION

振动频率 Vibration Frequency	3800-4500RPM
整机重量 Gross weight	1500kg
外型规格 Dimension	11500×4550×2800mm
装机容量 Power	64kw
成型周期 Cycle time	15-18s
额定压力 Rated pressure	21mpa
激振力 Vibration force	150KN
托板规格 Pallet size	1350×900mm
成型方式 Vibration Type	振动加压成型/hydraulic vibration
叠板机装机容量 Stacker machine power	4.5KW

■ 产量表 CAPACITY SHEET

名称及图片 NAME AND PICTURE	规格 SIZE	块/模 PCS/MOULD	块/8小时 PCS/8 HOURS
空心砖 Hollow Block	 390×190×190mm	12	19008-25344块/pcs
多孔砖 Porous Block	 240×115×90mm	30	47520-63360块/pcs
标准砖 Solid Brick	 240×115×51mm	63	99292-133056块/pcs
彩色地砖 Holland Paver	 200×100×60mm	42	60060-76230块/pcs

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技术特点 Technical advantages

- 液压系统:** 采用进口高效能液压比例阀系统, 可通过触摸屏自动调节流量和压力, 更高效, 节能; 双联叶片泵, 可实现多个动作同时运行, 提高设备生产效率
- 控制系统:** 采用进口智能PLC 触摸屏以及 纯正电气原件, 易操作, 故障率低, 配方数据永久保存, 可实现实时故障诊断
- 振动台:** 采用动静台设计, 敲击式振动, 振动力大, 产品密实度强
- 料车:** 外摆式料车布料, 下料更快, 维修率低; 根据不同制品需求, 可选360度旋转式料车
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● Raw material

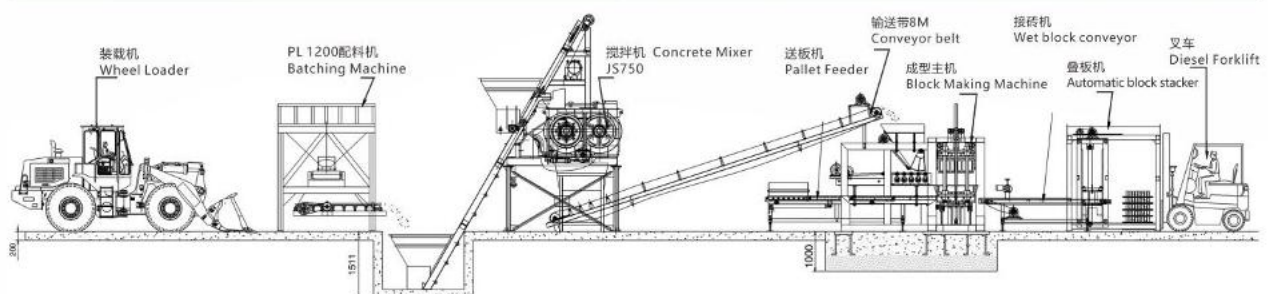
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Multifunctional block making machine, it can make hollow block, solid block, solid brick, interlocking paver stone and curb stone by changing the mould.

制品展示 Product display



生产流程图 Production line flow chart



QT10-15 全自动混凝土砌块成型机

AUTOMATIC BLOCK MAKING MACHINE

稳定可靠
Stable and reliable

生产高效
Produce efficient

收益率高
HIGH YIELD



双曲臂料车
Moving Arm of feeding cart



双回路液压系统
Double proportional + Single proportional valve hydraulic system



脱模同步机构
Demoulding synchronization mechanism



振动台
Static and Dynamic vibration table

■ 主要技术参数 TECHNICAL SPECIFICATION

振动频率 Vibration Frequency	3800-4500RPM
整机重量 Gross weight	14500kg
外型规格 Dimension	11500×4050×2800mm
装机容量 Power	56kw
成型周期 Cycle time	15-23s
额定压力 Rated pressure	21mpa
激振力 Vibration force	105KN
托板规格 Pallet size	1100×900-950mm
成型方式 Vibration Type	振动加压成型/hydraulic vibration
叠板机装机容量 Stacker machine power	4.5KW

■ 产量表 CAPACITY SHEET

名称及图片 NAME AND PICTURE	规格 SIZE	块/模 PCS/MOULD	块/8小时 PCS/8 HOURS
空心砖 Hollow Block	 390×190×190mm	10	14400-19200块/pcs
多孔砖 Porous Block	 240×115×90mm	24	34560-46080块/pcs
标准砖 Solid Brick	 240×115×51mm	51	73440-97920块/pcs
彩色地砖 Holland Paver	 200×100×60mm	36	46800-59400块/pcs

注：以上产量表为理论计算，成型周期、产量与原材料、产品类型有关。
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技术特点 Technical advantages

- 液压系统**: 采用进口高效能液压比例阀系统, 可通过触摸屏自动调节流量和压力, 更高效, 节能; 双联叶片泵, 可实现多个动作同时运行, 提高设备生产效率
- 控制系统**: 采用进口智能PLC 触摸屏以及 纯正电气原件, 易操作, 故障率低, 配方数据永久保存, 可实现实时故障诊断
- 振动台**: 采用动静台设计, 敲击式振动, 振动力大, 产品密实度强
- 料车**: 外摆式料车布料, 下料更快, 维修率低; 根据不同制品需求, 可选360度旋转式料车
- 模具**: 采用碳氮共渗处理, 耐磨好, 使用寿命高

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• Raw material

Crushed stone, sand, cement, dust and coal flyash, cinder, slag, gangue, gravel, perlite, and other industrial wastes

Multifunctional block making machine, it can make hollow block, solid block, solid brick, interlocking paver stone and curb stone by changing the mould.

制品展示 Product display



应用案例 Application case



QT8-15 全自动混凝土砌块成型机

AUTOMATIC BLOCK MAKING MACHINE

稳定可靠
Stable and reliable

生产高效
Produce efficient

收益率高
HIGH YIELD



双回路液压系统
Double proportional + Single proportional valve hydraulic system



脱模同步机构
Demoulding synchronization mechanism



压头
Tamp Head of block machine



振动台
Static and Dynamic vibration table

■ 主要技术参数 TECHNICAL SPECIFICATION

振动频率 Vibration Frequency	3800-4500RPM
整机重量 Gross weight	12000kg
外型规格 Dimension	9800×3600×2800mm
装机容量 Power	56kw
成型周期 Cycle time	15-23s
额定压力 Rated pressure	21mpa
激振力 Vibration force	95KN
托板规格 Pallet size	980×880-900mm
成型方式 Vibration Type	振动加压成型/hydraulic vibration
叠板机装机容量 Stacker machine power	4.5KW

■ 产量表 CAPACITY SHEET

名称及图片 NAME AND PICTURE	规格 SIZE	块/模 PCS/MOULD	块/8小时 PCS/8 HOURS
空心砖 Hollow Block	 390×190×190mm	8	11520-15360块/pcs
多孔砖 Porous Block	 240×115×90mm	21	30240-40320块/pcs
标准砖 Solid Brick	 240×115×51mm	45-48	67500-90000块/pcs
彩色地砖 Holland Paver	 200×100×60mm	32	44352-59136块/pcs

注：以上产量表为理论计算，成型周期、产量与原材料、产品类型有关。
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技术特点 Technical advantages

- 液压系统**：采用进口高效能液压比例阀系统，可通过触摸屏自动调节流量和压力，更高效，节能；双联叶片泵，可实现多个动作同时运行，提高设备生产效率
- 控制系统**：采用进口智能PLC 触摸屏以及 纯正电气原件，易操作，故障率低，配方数据永久保存，可实现实时故障诊断
- 振动台**：采用动静台设计，敲击式振动，振动力大，产品密实度强
- 料车**：外摆式料车布料，下料更快，维修率低；根据不同制品需求，可选360度旋转式料车
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生产原料

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一机多用，通过更换模具，可生产各种规格的空心砌块、标砖、多孔砖、保温砌块等多种水泥制品

Raw material

Crushed stone, sand, cement, dust and coal flyash, cinder, slag, gangue, gravel, perlite, and other industrial wastes

Multifunctional block making machine, it can make hollow block, solid block, Solid brick, interlocking paver stone and curb stone by changing the mould.

制品展示 Product display



应用案例 Application case



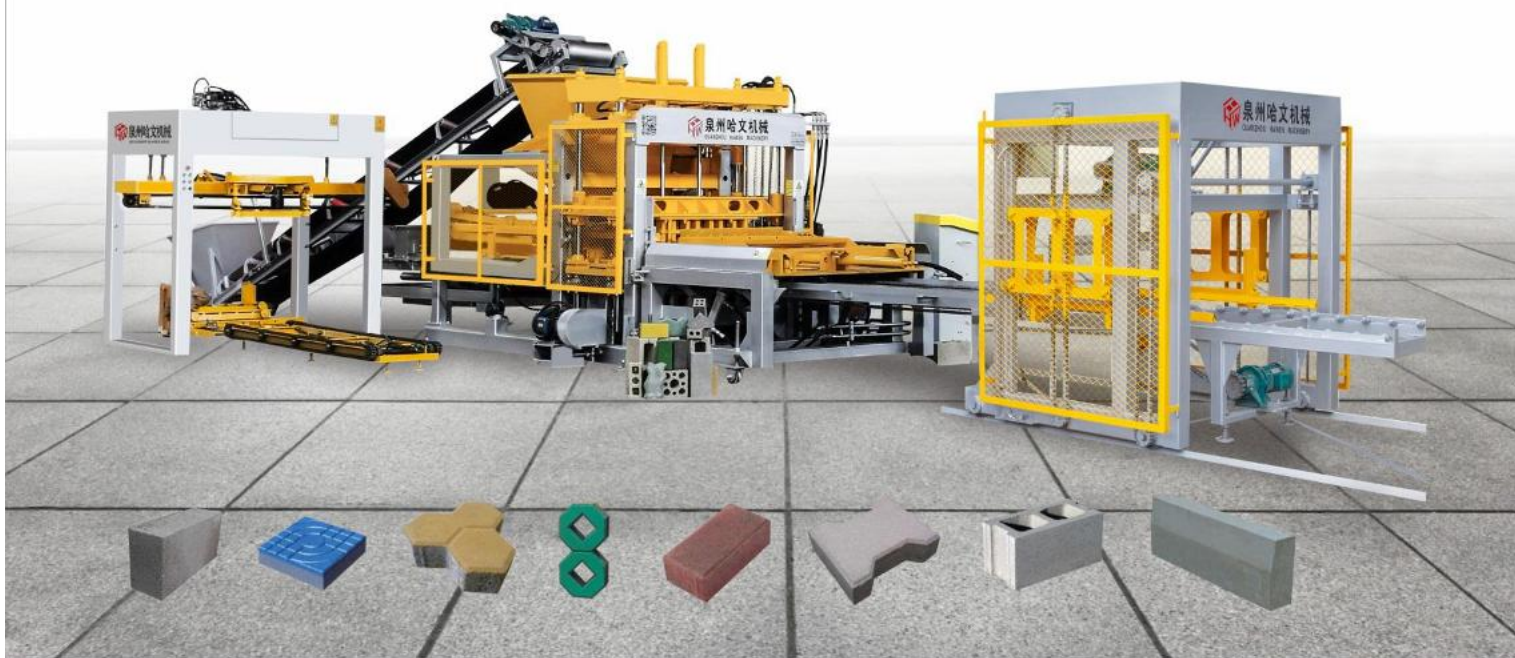
QT7-15 全自动混凝土砌块成型机

AUTOMATIC BLOCK MAKING MACHINE

稳定可靠
Stable and reliable

生产高效
Produce efficient

收益率高
HIGH YIELD



控制柜
Control cabinet



脱模同步机构
Demoulding synchronization mechanism



外摆式料车
Material feeding cart



振动台
Static and Dynamic vibration table

■ 主要技术参数 TECHNICAL SPECIFICATION

振动频率 Vibration Frequency	3800-4500RPM
整机重量 Gross weight	12000kg
外型规格 Dimension	9800×3600×2800mm
装机容量 Power	48kw
成型周期 Cycle time	15-23s
额定压力 Rated pressure	21mpa
激振力 Vibration force	95KN
托板规格 Pallet size	1150×750mm
成型方式 Vibration Type	振动加压成型/hydraulic vibration
叠板机装机容量 Stacker machine power	3.7KW

■ 产量表 CAPACITY SHEET

名称及图片 NAME AND PICTURE	规格 SIZE	块/模 PCS/MOULD	块/8小时 PCS/8 HOURS
空心砖 Hollow Block	 390×190×190mm	7	11000-15000块/pcs
多孔砖 Porous Block	 240×115×90mm	20	30000-40000块/pcs
标准砖 Solid Brick	 240×115×51mm	42	68000-90000块/pcs
彩色地砖 Holland Paver	 200×100×60mm	30	42000-54000块/pcs

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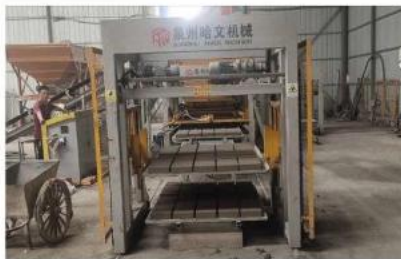
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• Raw material

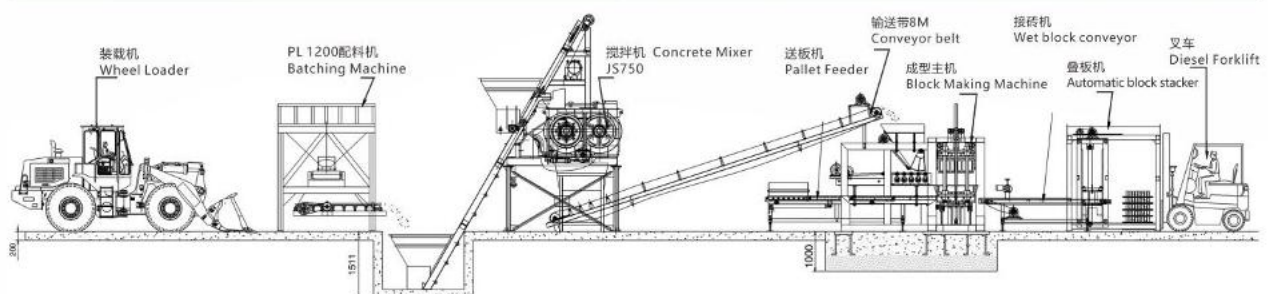
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制品展示 Product display



生产流程图 Production line flow chart



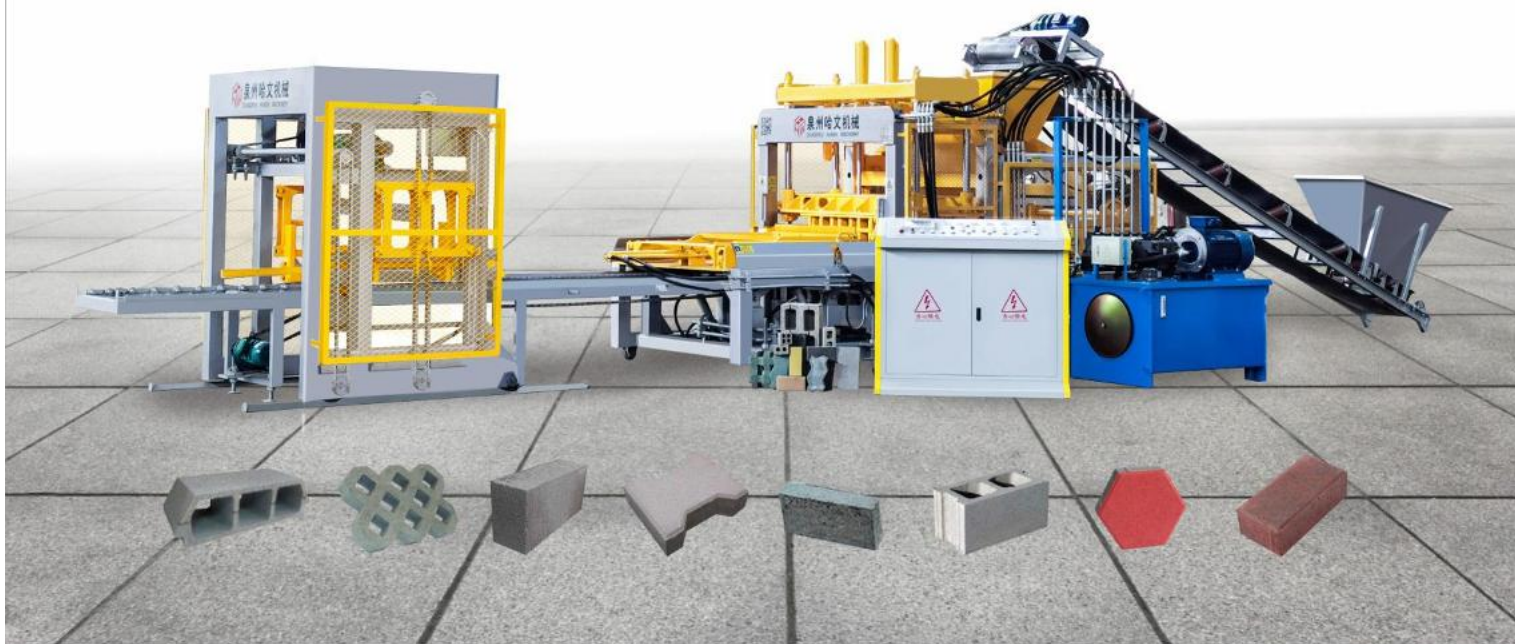
QT6-15 全自动混凝土砌块成型机

AUTOMATIC BLOCK MAKING MACHINE

稳定可靠
Stable and reliable

生产高效
Produce efficient

收益率高
HIGH YIELD



控制柜
Control cabinet



双比例液压系统
Double proportional hydraulic System



脱模同步机构
Demoulding synchronization mechanism



外摆式料车
Feeding Cart

■ 主要技术参数 TECHNICAL SPECIFICATION

振动频率 Vibration Frequency	3800-4500RPM
整机重量 Gross weight	11000kg
外型规格 Dimension	9450×3300×2700mm
装机容量 Power	42kw
成型周期 Cycle time	15-23s
额定压力 Rated pressure	21mpa
激振力 Vibration force	68KN
托板规格 Pallet size	980×680mm
成型方式 Vibration Type	振动加压成型/hydraulic vibration
叠板机装机容量 Stacker machine power	3.7KW

■ 产量表 CAPACITY SHEET

名称及图片 NAME AND PICTURE	规格 SIZE	块/模 PCS/MOULD	块/8小时 PCS/8 HOURS
空心砖 Hollow Block	390×190×190mm	6	8640-11520块/pcs
多孔砖 Porous Block	240×115×90mm	15	21600-28800块/pcs
标准砖 Solid Brick	240×115×51mm	32-36	46080-61440块/pcs
彩色地砖 Holland Paver	200×100×60mm	24	27300-34560块/pcs

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Raw material

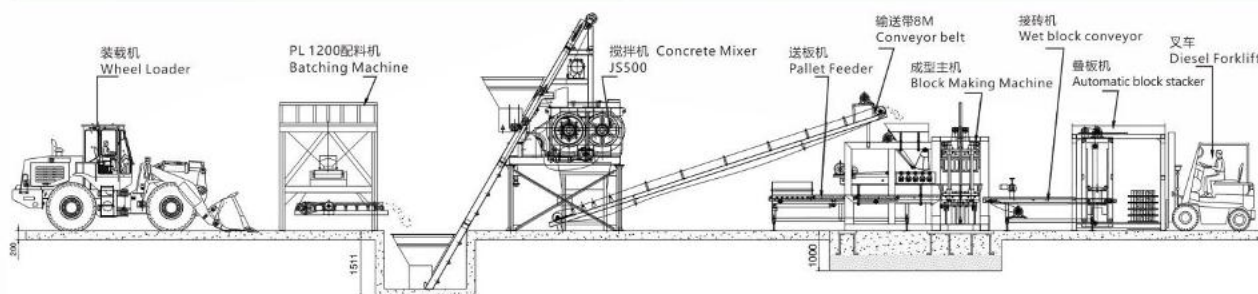
Crushed stone, sand, cement, dust and coal flyash, cinder, slag, gangue, gravel, perlite, and other industrial wastes

Multifunctional block making machine, it can make hollow block, solid block, solid brick, interlocking paver stone and curb stone by changing the mould.

制品展示 Product display



生产流程图 Production line flow chart



QT5-15 全自动混凝土砌块成型机

AUTOMATIC BLOCK MAKING MACHINE

稳定可靠
Stable and reliable

生产高效
Produce efficient

收益率高
HIGH YIELD



控制柜
Control cabinet inside



脱模同步机构
Demoulding synchronization mechanism



脱模系统
Demoulding system



外摆式料车
Material feeding cart

■ 主要技术参数 TECHNICAL SPECIFICATION

振动频率 Vibration Frequency	3800-4500RPM
整机重量 Gross weight	10500kg
外型规格 Dimension	9450×3600×2700mm
装机容量 Power	42kw
成型周期 Cycle time	15-23s
额定压力 Rated pressure	21mpa
激振力 Vibration force	68KN
托板规格 Pallet size	1100×580mm
成型方式 Vibration Type	振动加压成型/hydraulic vibration
叠板机装机容量 Stacker machine power	3.7KW

■ 产量表 CAPACITY SHEET

名称及图片 NAME AND PICTURE	规格 SIZE	块/模 PCS/MOULD	块/8小时 PCS/8 HOURS
空心砖 Hollow Block	 390×190×190mm	5	7200-9600块/pcs
多孔砖 Porous Block	 240×115×90mm	16	23040-30720块/pcs
标准砖 Solid Brick	 240×115×51mm	34	48960-65280块/pcs
彩色地砖 Holland Paver	 200×100×60mm	18	23400-29700块/pcs

注：以上产量表为理论计算，成型周期、产量与原材料、产品类型有关。
Above is a theoretical capacity, the cycle time related to local raw material and different design of concrete products.

★所有数据及图片仅供参考，如有修改均以实物为准恕不另行通知！
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技术特点 Technical advantages

- 液压系统**: 采用进口高效能液压比例阀系统, 可通过触摸屏自动调节流量和压力, 更高效, 节能; 双联叶片泵, 可实现多个动作同时运行, 提高设备生产效率
- 控制系统**: 采用进口智能PLC 触摸屏以及 纯正电气原件, 易操作, 故障率低, 配方数据永久保存, 可实现实时故障诊断
- 振动台**: 采用动静台设计, 敲击式振动, 振动力大, 产品密实度强
- 料车**: 外摆式料车布料, 下料更快, 维修率低; 根据不同制品需求, 可选360度旋转式料车
- 模具**: 采用碳氮共渗处理, 耐磨好, 使用寿命高

●**Hydraulic system**: With "Yuken" brand double proportional valve and directional valves, the flow and pressure of each movement could be adjusted on touch panel, machine running smoothly without impact, through the double vane pump, different actions run simultaneously, greatly improve production efficiency.

●**PLC Control system**: Combined with German automatic control technology and system, it adopts German Siemens PLC and Siemens touch screen control to make each action accurate and reliable, computer operation saves time and effort, easy operation with low failure rate.

●**Vibration system**: With Static and Dynamic vibration table, it is designed to ensure the amplitude of the vibration table, so as to ensure the high density of concrete products.

●**Feeding cart**: New design of feeding cart can feed the material into the mold very quickly and evenly, with less maintenance.

●**Mould**: Special heat treatment for mold frame and tamper head plates ensure mould hardness can reach HRC58-62 for long life span.

生产原料

采用水泥、碎石、砂子、粉煤灰以及炉渣、钢渣、煤矸石、陶粒、珍珠岩等多种工业废料

一机多用, 通过更换模具, 可生产各种规格的空心砌块、标砖、多孔砖、保温砌块等多种水泥制品

Raw material

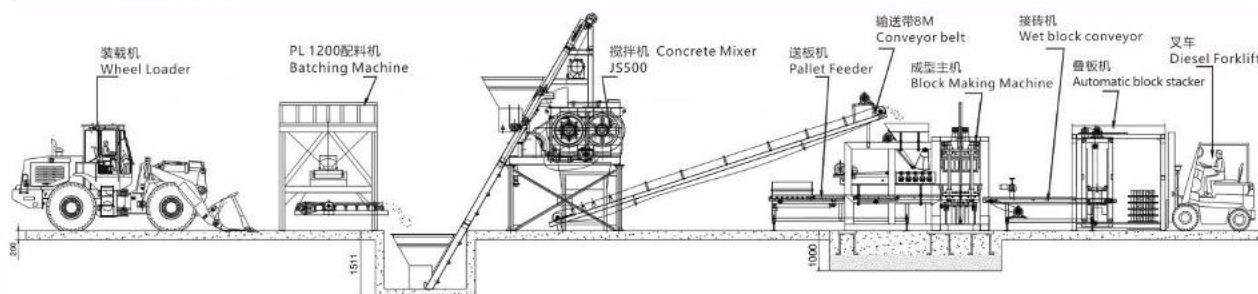
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制品展示 Product display



生产流程图 Production line flow chart



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AUTOMATIC BLOCK MAKING MACHINE

稳定可靠
Stable and reliable

生产高效
Produce efficient

收益率高
HIGH YIELD



双油路液压系统
Double proportional + Single proportional hydraulic system



控制柜
Control cabinet



控制面板
Control panel



脱模同步机构
Demoulding synchronization mechanism

■ 主要技术参数 TECHNICAL SPECIFICATION

振动频率 Vibration Frequency	3800-4500RPM
整机重量 Gross weight	7200kg
外型规格 Dimension	9450×3300×2700mm
装机容量 Power	42kw
成型周期 Cycle time	15-23s
额定压力 Rated pressure	21mpa
激振力 Vibration force	68KN
托板规格 Pallet size	980×560mm
成型方式 Vibration Type	振动加压成型/hydraulic vibration
叠板机装机容量 Stacker machine power	3.7KW

■ 产量表 CAPACITY SHEET

名称及图片 NAME AND PICTURE	规格 SIZE	块/模 PCS/MOULD	块/8小时 PCS/8 HOURS
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多孔砖 Porous Block	 240×115×90mm	14	20160-26880块/pcs
标准砖 Solid Brick	 240×115×51mm	26-28	37440-49920块/pcs
彩色地砖 Holland Paver	 200×100×60mm	16	18200-23100块/pcs

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- 控制系统:** 采用进口智能PLC 触摸屏以及 纯正电气原件, 易操作, 故障率低, 配方数据永久保存, 可实现实时故障诊断
- 振动台:** 采用动静台设计, 敲击式振动, 振动力大, 产品密实度强
- 料车:** 外摆式料车布料, 下料更快, 维修率低; 根据不同制品需求, 可选360度旋转式料车
- 模具:** 采用碳氮共渗处理, 耐磨好, 使用寿命长

●**Hydraulic system:** With "Yuken" brand double proportional valve and directional valves, the flow and pressure of each movement could be adjusted on touch panel, machine running smoothly without impact, through the double vane pump, different actions run simultaneously, greatly improve production efficiency.

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一机多用, 通过更换模具, 可生产各种规格的空心砌块、标砖、多孔砖、保温砌块等多种水泥制品

● Raw material

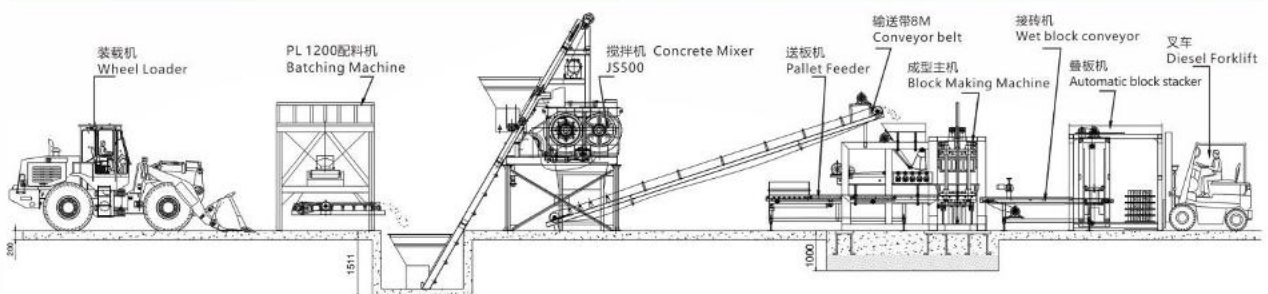
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制品展示 Product display



生产流程图 Production line flow chart



单向静压砖机系列

Hydraulic Block Making Machine

节能
高效

密实
度高

智能控制
Intelligent
control

低噪音
LOW NOISE

高压成型
HIGH PRESSURE
FORMING



液压系统
Hydraulic system



工业油冷机
Industrial oil cooler



自动化控制系统
Automatic Control system



彩色面料机
Facemix device



主要技术参数 Main Technical Parameters

产品名称 ITEM NAME		产品型号 MODEL	HWY-8000型	HWY-6000型	HWY-4000型
最大压力	Maximum pressure		8000KN	6000KN	4000KN
主油缸缸径	Main hydraulic cylinder diameter		Ø580MM	Ø500MM	Ø420MM
主电机功率	Main motor power		55Kw	37Kw	37Kw
振动电机功率	Vibration Frequency		7.5Kw×2	5.5Kw×2	5.5Kw×2
成型周期	Cycle time		14-17秒/板	14-17秒/板	14-17秒/板
主机重量	Weight of main machine		30T	25.5T	14T
整机重量	Gross weight		38T	33T	19T
油泵最高压力	Maximum oil pump pressure		31.5mpa	31.5mpa	31.5mpa
外形尺寸	Dimension		8600×4000×4500mm	8600×4000×4500mm	8600×4000×4500mm
托板规格	Pallet size		1100×1100mm	1150×750mm	1000×680mm

产量表 Capacity sheet

砖样名称	砖样规格	产品型号		
		HWY-8000型	HWY-6000型	HWY-4000型
井字植草砖 Grass planting bricks	250x190x75mm	15块/模(Pcs/Mould)	12块/模(Pcs/Mould)	9块/模(Pcs/Mould)
透水砖 Permeable brick	500x250x80mm	6块/模(Pcs/Mould)	4块/模(Pcs/Mould)	3块/模(Pcs/Mould)
路面砖 Road bricks	300x150x60mm	18块/模(Pcs/Mould)	12块/模(Pcs/Mould)	12块/模(Pcs/Mould)

注：以上产量表为理论计算值。成型周期、生产量与原材料、产品类型有关。
Note: The output listed above is based on theoretical calculation. The moulding cycle and output are subject to raw materials and products types.

设备优点 Advantages

静压机可综合利用石粉、粉煤灰、尾矿砂、炉渣、矿渣、碎石、沙子、石材废弃物、建筑垃圾等制砖，原料综合利用率达90%以上，设备采用液压传动，是一种高节能、环保的制砖设备。可生产高强度带面层路面砖、压制成各种PC仿石砖、透水砖、墙体砖、路沿石等。

- 1、液压砖机采用优化的液压传动，具有节约动力，噪音小，故障率低等特点。
- 2、采用进口PLC控制，实现机、电、液一体化、自动化，配有人机界面，更加自动化、智能化。
- 3、静压砖机压砖过程施力平稳，压力大，自动化程度高，因此具有制品质量好，强度大，成品率高，外形尺寸标准等特点。
- 4、噪音低，布料更快更均匀：配备振台微振系统振动布料更均匀，噪音更低。
- 5、生产出的制品抗压强度高、表面平整光滑、透水率高等优点。

生产制品 Manufactured product



HW-1200 自动码垛系统

AUTOMATIC OFFLINE PALLETIZING SYSTEM



主要技术参数 TECHNICAL SPECIFICATION

整套占地面积 Space required	15000X13000mm	运行周期Cycle time	20-25秒s/层cycle
最高码放尺寸 Max stacking size	1500mm	总重量 Gross weight	11000KG
码砖规格 Stacking dimension	1000-1200mm 标准实心砖一层125块；标准空心砖一层18块 Solid brick:125pcs/layer; Standard Hollow block: 18pcs/layer	总功率 Total Power	27.7KW

设备配置表 EQUIPMENT CONFIGURATION TABLE

序号 No.	名称 Name	简介 Brief introduction	数量 Number	备注 Note
1	进板、升板系统 Dry block with pallet entering system, lifting system	将叉车放入的砖垛输送至升板机然后将砖板 一层一层提升到砖机分离机。	2	包含进板机、升板机
2	砖板分离系统 Pallet and brick separating system	将升板机送入的砖板推进到位，通过一推将 砖板进行分离，循环动作空板送到降板机。	2	包含推板机、一推砖机
3	分砖排列整理系统 Bricking grouping system	根据不同托板的排列自动将制品排列整理成设定的尺寸数量。	2	包含二推砖式、三推砖机、旋转台
4	砖垛系统 Cubering system	将整理好的砖垛交叉码放到出砖机上。	1	标配为推砖式，亦可配套龙门夹砖式
5	出砖系统 Stacked brick conveying system	将码好的砖垛通过输送链送至打包机及叉车抱砖位。	1	分有托盘式和无托盘式，标配长度6米
6	降板、出板系统 Empty pallet stacking system	将分离出的托板一张一张码放好后输送到叉车砖位。	2	包含降板机、出板机
7	托盘储存系统 Pallet storage system	将码好的空托盘成垛码放配合出砖机进行自动循环生产。	1	设备包含托盘仓
8	液压系统 Hydraulic system	采用进口电液控制阀及流量压力双比例阀 高效准确的控制设备油缸及马达动作。	3	
9	电控系统 Electronic control system	通过PLC+触摸屏控制整套设备动作，机参数调整，产量记录等。	1	
10	翻板系统 Pallet turnover system	将空托板翻转后以便后期生产用。	1	选配

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产品概述 Product overview

随着社会不断进步发展，普通劳动工人日益减少工人工资日益增加。导致本来利润低微的混凝土制砖行业更是生存困难。针对这一现状本公司经过多年研究结合各地现场生产实况开发了HW—1200型简易码垛系统。该套系统是简易生产线升级为全自动生产线的一次伟大技术革新，投资低、回报快、人力减、成本降、效率高。能够彻底解决砌块行业码砖装车劳动强度大，工人难找等问题。亦可减少产品破损率，提高工作效率，减少码放场地等优点。

设备简介 Introduction

本码垛生产线适用于简易型砌块生产线的干产品码垛，属于半自动码垛生产线，一般情况下独立设置于产品养护堆场附近，对于养护好的制品就地码垛，亦可串联于砌块生产线之中，实施在线码垛。

本自动码垛系统可将不同型号砖机生产的不同规格的砌块进行砖板分离，排块整理最后排成1000—1200(mm)的方垛进行码放（标准实心砖一次码放高度最可达12层），经出砖可选择进行缠绕膜打包。配合叉车抱夹可不用托盘直接抱到场地码垛，堆放高度可放3垛。

整套系统采用PLC+触摸屏控制，只需一人操作。日码砖量约3800板/班。可大大节约人工成本。

产品细节图 Product detail



▲ 电控系统



▲ 主机码垛



▲ 抽板



▲ 左右夹



▲ 旋转台



▲ 左右夹及旋转



▲ 一推



▲ 二推

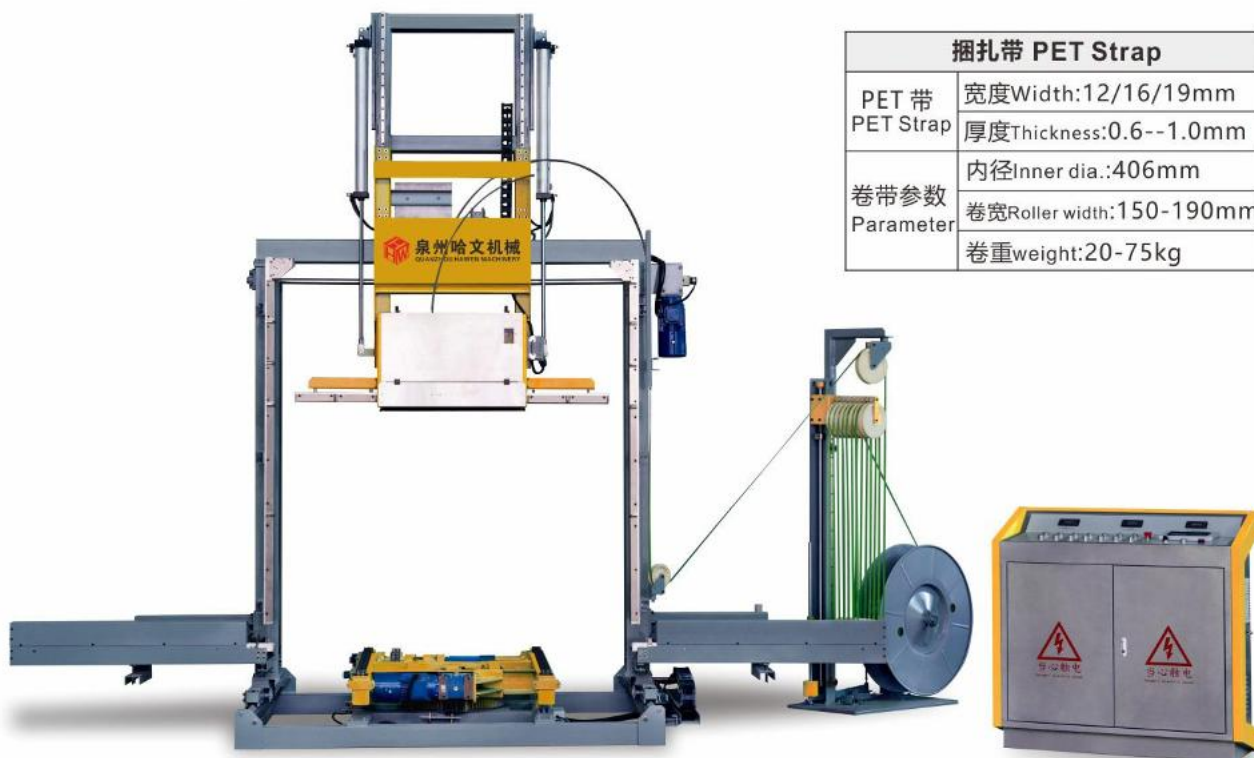
案例现场 Application



HW250-BKW 全自动塑料带捆扎机

Automatic strapping machine

机头在顶部、整机可移动、任意高度穿带



捆扎带 PET Strap	
PET 带 PET Strap	宽度Width:12/16/19mm
	厚度Thickness:0.6--1.0mm
卷带参数 Parameter	内径Inner dia.:406mm
	卷宽Roller width:150-190mm
	卷重weight:20-75kg



MP立轴行星式搅拌机

MP Vertical Shaft PLANETARY MIXER



能耗低

搅拌时间短

搅拌均匀性高



传动装置
Gearing system



液压卸料装置
Discharging device



卸料门
Discharging gate



搅拌装置
Mixing device

- **特点:** 搅拌运动轨迹复杂, 运动强烈, 搅拌均匀, 效率高, 检修及清洗方便;
- **应用场合:** 尤其适合目前市面上的高端海绵透水生态砖和PC仿石景观砖等高端水泥制品领域。
- **Features:** Complicated stirring motion track, strong stirring motion, uniform stirring, high efficiency, convenient maintenance and the cleaning.
- **Application:** It is especially suitable for high-end cement products such as sponge permeable ecological brick and PC imitation stone landscape brick on the market.

主要技术参数 TECHNICAL SPECIFICATION

型号/项目 Model / Item	MP 330	MP 500	MP 750	MP 1000	MP 1500	MP 2000
出料容量L Exceeding volume L	330	500	750	1000	1500	2000
进料容量L Feeding Volume L	500	750	1125	1500	2250	3000
搅拌额定功率kW Mixing Power	15	18.5	30	37	55	75
液压卸料功率kW Discharging power Kw	-	-	-	3	3	4
行星/主搅拌数 Nr Scraper/Mixing blade	1/2	1/2	1/2	2/4	2/4	3/6
侧挂板 Side Scraper	1	1	1	1	1	1
卸料刮板 Discharging Paddle	1	1	1	1	1	2
搅拌机重量kg Weight Kg	2000	2400	3900	6200	7700	9500
提升料斗功率kW Hoisting power	4	4	7.5	11	15	22
主机外形尺寸 (mm) Dimension	1870*1870*1855	2230*2080*1880	2580*2340*2195	2890*2602*2220	3230*2902*2470	3625*3230*2630

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设备简介 Brief introduction

哈文立轴行星式搅拌机采用德国技术，整机传动平稳、搅拌效率高、搅拌均匀性高（无死角搅拌）、独特的密封装置不存在漏浆漏料问题、耐用性强、内部清理干净方便（高压清洗装置选配项）、检修空间大。

传动装置：立轴行星式搅拌机的传动装置是采用欧洲先进技术的全油浴润滑方式的减速机构，整体结构的集成化、稳定性好。立轴行星式搅拌机的电机与减速机之间可以根据客户的需要选用不同的连接方式。

立轴行星式搅拌机的搅拌形式：立轴行星式搅拌机的搅拌形式多种多样，主要分为标准搅拌形式和差速搅拌形式来使用不同客户的物料搅拌要求，立轴行星式搅拌机的差速搅拌形式包含一组快速输出装置，并且搅拌工具可以根据要求来单独设计，目的是为了达到不同客户的不同物料搅拌需求。

Planetary Concrete mixer is widely used in the filed of Concrete block factory,ready-mixed concrete batching plant,dry mortar,wet mortar. It has the feature of compact structure,smooth transmission,easy operation and maintenance,excellent performance.

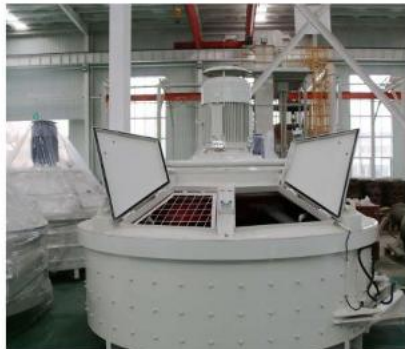
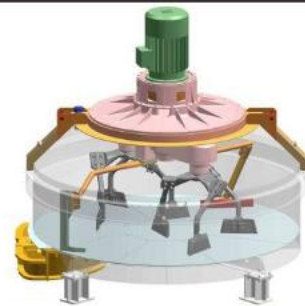
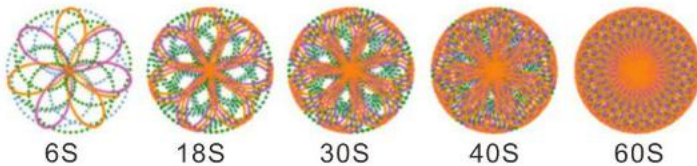
Gearing system:Gearing system consists of motor and hardened surface gear,equipped with flexiable coupling between the motor and reducer. The newly improved gearbox with lower nosie,longer torque and more durable. Even in strict production conditions,the gearbox can distribute power effectively and evenly to each mix and device,ensuring normal operation,high stability and low maintenance of concrete mixer.

Mixing device: Compulsory mixing is realized by composite moves of extruding and overturn driven by rotating planets and blades. Mixing blades are designed in parallelogram structure,which can be turned 180degree for reuse according to the customer to increase the service life.Specialized discharge scraper has been designed according to discharge speed in order to increase the productivity.

搅拌运行轨迹图 Stirring Running Track Diagram

下图为在投料后从6S到60S过程中的搅拌运动轨迹，每运转四转（6S）就能完全覆盖一次搅拌机底板，没有任何死角区域。

The following figure shows the mixing motion track from 6S after feeding,Every four turns(6S) can completely cover the bottom plate of the mixer without any dead area.



QGJ-18 自动整板供板机

AUTOMATIC PALLET PROVIDER



适用于各种大中小型砌块成型机

It is suitable for different sizes of automatic block making machine



主要作用 MAIN FUNCTION

将空板自动送进主机板仓，实现流水线自动化生产，节省人工，减轻劳动强度

Feed the empty pallet into "Pallet feeder box" of block making machine automatically, two labors can be free with this automatic pallet provider.

主要技术参数 TECHNICAL SPECIFICATION

单板周期	Cycle time	3-4s
电机功率	Power	5.75kw
托板规格	Pallet size	长Length (850-1350) mm
		宽Width (540-950) mm
		高High (16-50) mm



配套设备 AUXILIARY DEVICES



彩色面料机带储料斗
Facemix device with material storage hopper



简易面料机
Facemix device without material storage hopper



GMT玻纤板
GMT Pallet



PVC托板
PVC Pallet



水泥称
Cement scale



Cement Silo
粉罐



液压手推车
Hydraulic trolley



螺旋输送机
Screw conveyor

PL系列混凝土配料机

CONCRETE BATCHING MACHINE



● PL 800配料机
PL 800 SERIES CONCRETE BATCHER



● PL 1200配料机
PL 1200 SERIES CONCRETE BATCHER

功能特点 Function Features:

具有计量许可标准，可实现快、慢配料计量，配有振动装置，确保落料畅通。

根据不同生产骨料，不同生产产品的级配，按预先设定好的骨料配合比，采用高精度三点式感应传感器的自动称量。

主要技术参数 TECHNICAL SPECIFICATION

项 目	Item	单位/Unit	PL 800	PL1200
称量斗容积	Volume of weighing bin	m ³	0.8	1.2
储料斗容器	Volume of storage bin	m ³	2×3	3×4
生产率	Productivity	m ³ /h	48	72
配料精度	Batching Precision	%	±2%	±2%
最大称量值	Max.Metage	kg	1500	4000
可配骨料种类	Batching Category	type	2	3
上料高度	Measuring method	mm	2750	2750
计量方式	Measuring Method		电子秤 Weigh sensor	电子秤 Weigh sensor
配料方式	Batching method		电子皮带机 Conveyor belt discharging	电子皮带机（一字型） Conveyor belt discharging
卸料方式	Discharging method		电子皮带机 Conveyor belt discharging	电子皮带机（一字型） Conveyor belt discharging
总功率	Total Power	kW	6.6	11.7
整体重量	Weight	kg	2300	4000
外形尺寸（长×宽×高）	Dimension (LxWxH)	mm	5656×2245×3079	8486×2245×3079

★所有数据及图片仅供参考，如有修改均以实物为准恕不另行通知！

All specifications mentioned above are subject to change without prior notice!

混凝土搅拌机

CONCRETE MIXER



● JS 750强制式搅拌机
JS 750 Twin-shafts Concrete Mixer



● JS 500强制式搅拌机
JS 500 Twin-shafts Concrete Mixer



● HW 500型立式搅拌机
HW 500 PAN MIXER

产品说明 DESCRIPTION

- 特点：搅拌速度快
- 应用场合：更适合于中大骨料粒径的搅拌
- Features: Fast stirring speed
- Application: It is more suitable for mixing medium & large aggregate particle size.

主要技术参数 TECHNICAL SPECIFICATION

项目名称	Name/Model	JS 500	JS 750
出料容量	Discharging capacity	500L	750L
进料容量	Feeding capacity	800L	1200L
生产率	Productivity	≥25m³/h	≥37.5m³/h
骨料最大粒径	Maxium aggregate size	≤60/40	≤80/60
搅拌叶片	Mixing blade	转 速	Speed
		数 量	Quantity
外形尺寸 (长×宽×高) Dimension (L×W×H)		工作状态	Working
		运输状态	Conveying
总功率	Total power	25.3kW	38.8kW
整机重量	Weight(kg)	4000kg	6800kg

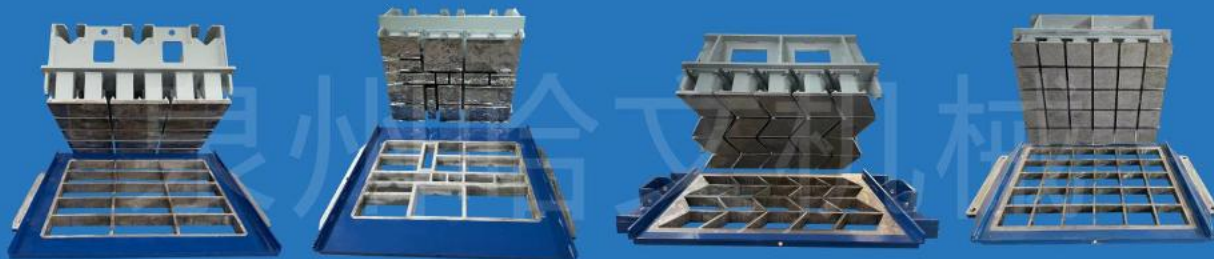
★所有数据及图片仅供参考，如有修改均以实物为准恕不另行通知！
All specifications mentioned above are subject to change without prior notice!

砌块模具

BLOCK MOULD

可根据客户需求，定制各种规格尺寸的砖型模具。
According to customer needs, we can customize various sizes of brick mold.

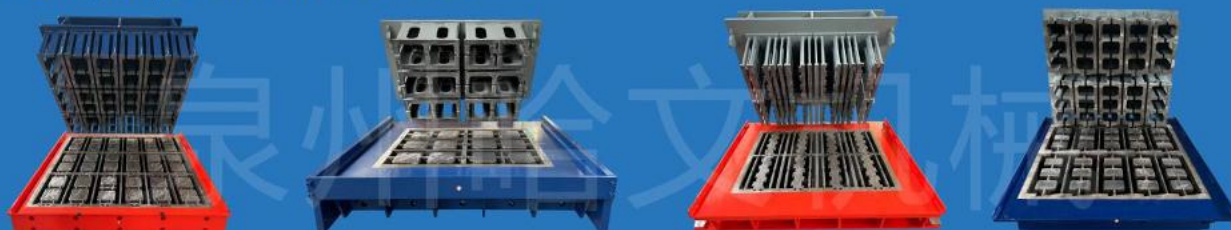
■ 路面砖模具 PAVEMENT BRICK MOULD



■ 植草砖模具 GRASS PLANTING MOULD



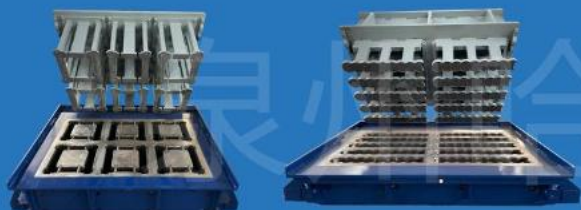
■ 空心墙体砖模具 HOLLOW BLOCK MOULD



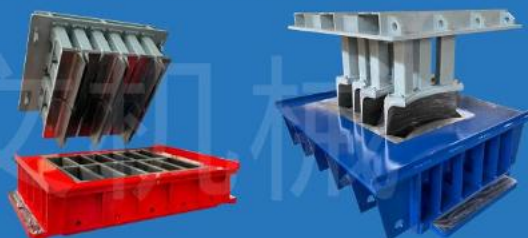
■ 水利护坡砖模具 SLOP PROTECTION MOULD



■ 景观砖模具 LANDSCAPE BLOCK MOULD



■ 路沿石模具 CURBSTONE MOULD



砖样规格

BLOCK PATTERNS

泉州哈文机械制作精良的砖机模具能完美的配合制砖设备生产出各类高质量的混凝土砌块制品，如墙体砖、路面砖、空心砖、多孔砖、实心砖、铺路石、植草砖、水利护坡砖、路沿石、窑井盖及其它异型砖等。

Quanzhou Hawen Machinery produces excellent brick machine molds that perfectly match the brick making equipment to produce various high-quality concrete block products, such as wall bricks, pavement bricks, hollow bricks, porous bricks, solid bricks, paving stones, grass planting bricks, water conservancy slope protection bricks, roadside stones, kiln manhole covers, and other irregular bricks.

墙体砖系列 Wall building material series

单位Unit: mm

B001 400x250x200	B002 400x200x200 390x190x190	B003 400x150x200 390x140x190	B004 400x125x200 390x120x200	B005 400x100x200 390x90x190	B006 190x190x190	B007 520x150x200
B008 80x80x180	B009 90x90x190	B010 400x200x200 390x190x190	B011 400x150x200 390x140x190	B012 400x125x200 390x120x200	B013 400x100x200 390x90x190	B014 240x115x90
B015 240x115x53	B016 230x110x75	B017 200x100x70	B018 400x200x200	B019 390x190x190	B020 390x185x190	B021 190x190x190

路面砖系列 Paving stone series

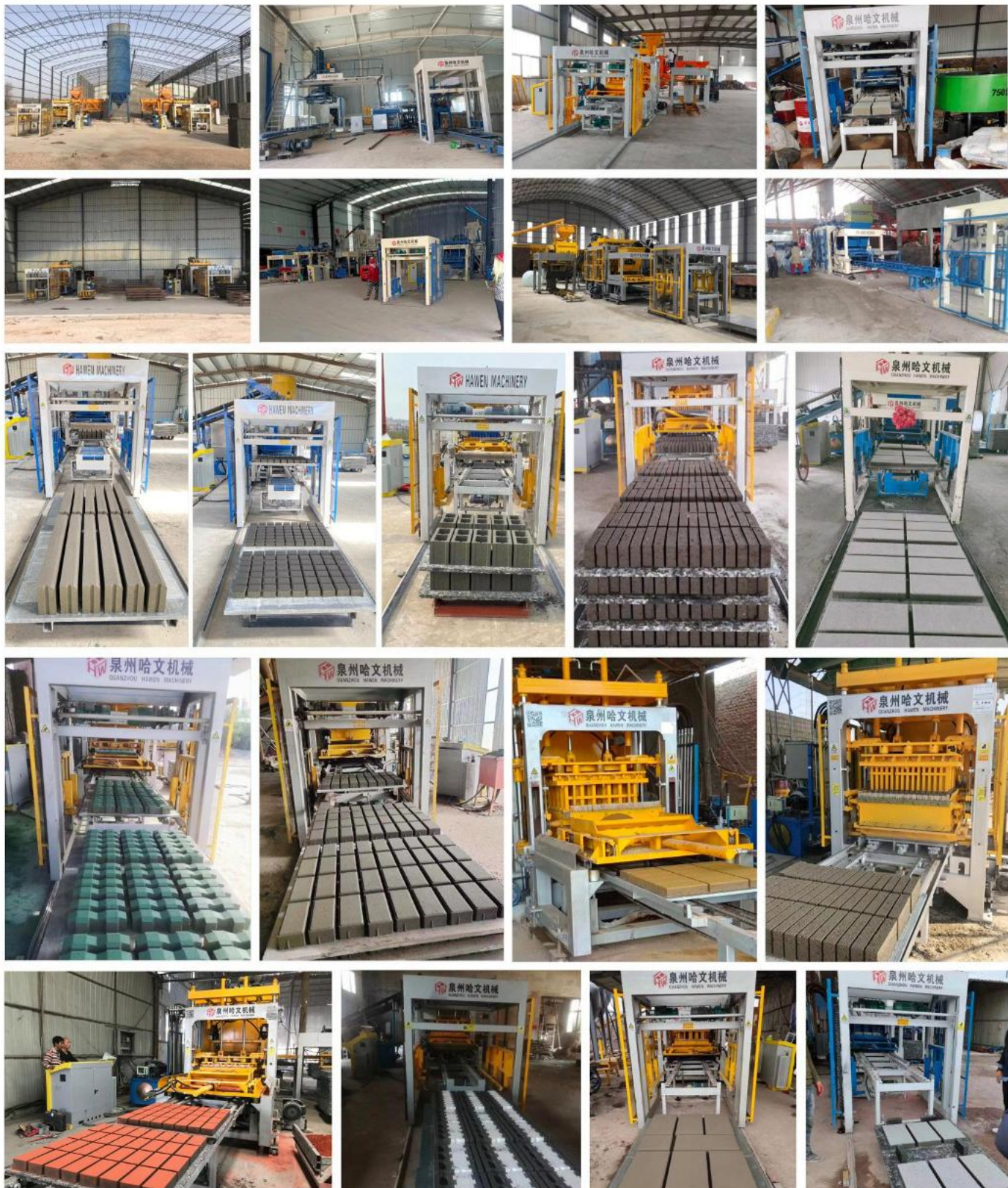
P001 200x100x60/80	P002 225x112.5x60	P003 228x198x60	P004 197x162x60	P005 228x138x60	P006 400x400x60	P007 300x300x60

路沿石、护坡砖系列 Curb stone and slope-protect brick series

C001 500x150x200	C002 1000x150x200	C003 1000x150x250	C004 430x350x150	C005 500x300x100	C006 400x400x80	C007 660x600x100

客户现场实景

CUSTOMER CASE

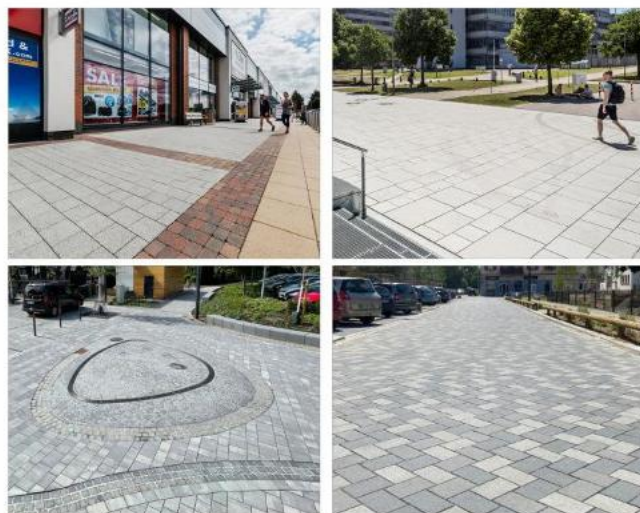


产品应用案例

PRODUCT APPLICATION CASES

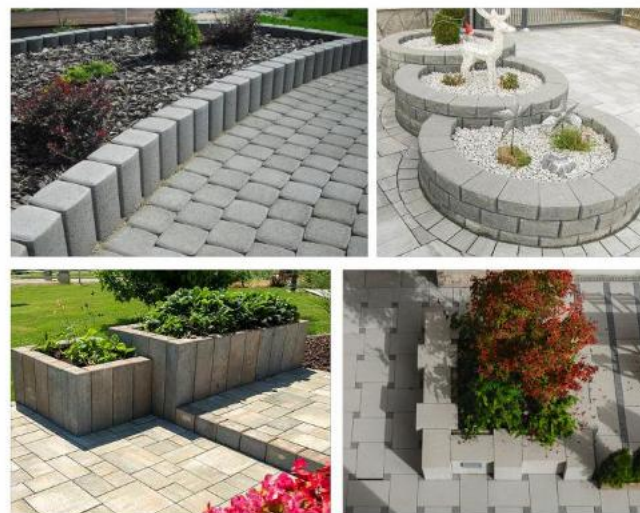
路面砖应用

Application of pavement brick



景观砖应用

Application of landscape bricks



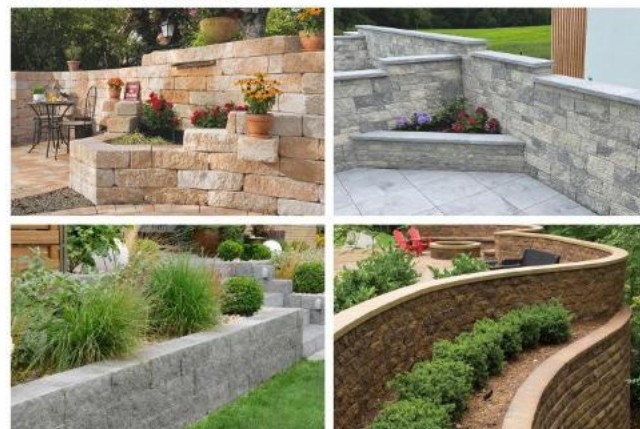
水利护坡应用

Application of water conservancy slope protection



挡土墙应用

Application of retaining wall



植草砖应用

Application of grass planting brick



墙体砖应用

Application of wall bricks



固体废弃物制砖方案一体化服务

Solid waste brick scheme integration service

建筑垃圾制砖

Construction waste treatment

建筑垃圾资源化再利用是建筑垃圾处理的最好方式。使用建筑垃圾生产环保建材，例如空心砖、广场砖等环保砖块，解决了建筑垃圾处理过程中发生的巨额费用及造成的环境污染。

The resource utilization and reuse of construction waste is the best way to treat construction waste. Using construction waste to produce environmentally friendly building materials, such as hollow bricks, square bricks, and other environmentally friendly bricks, solves the huge costs and environmental pollution caused by the construction waste treatment process.



粉煤灰、尾矿制砖

Comprehensive utilization of fly ash and tailings

哈文研发粉煤灰的高效利用方案，制砖粉煤灰添加比例高。此外哈文还为客户提供以金属尾矿生产环保建材的综合利用方案。

Hawen machinery provides the solid brick making solution using fly ash to customer, allows to add high ratio of fly ash, and also provides customers with comprehensive solution for producing environmental building materials from metal tailings.



冶金固废、化工废料制砖

Metallurgical solid waste, chemical waste

哈文研发生产制砖设备，可用于冶金固废、化工废料再利用制砖，设备处理产量高，回收利用率高。

Hawen developed and produced brick making equipment, which can be used for recycling metallurgical solid waste and chemical waste to make bricks. The equipment has high treatment output and high recovery rate.



建筑垃圾、固废再利用项目

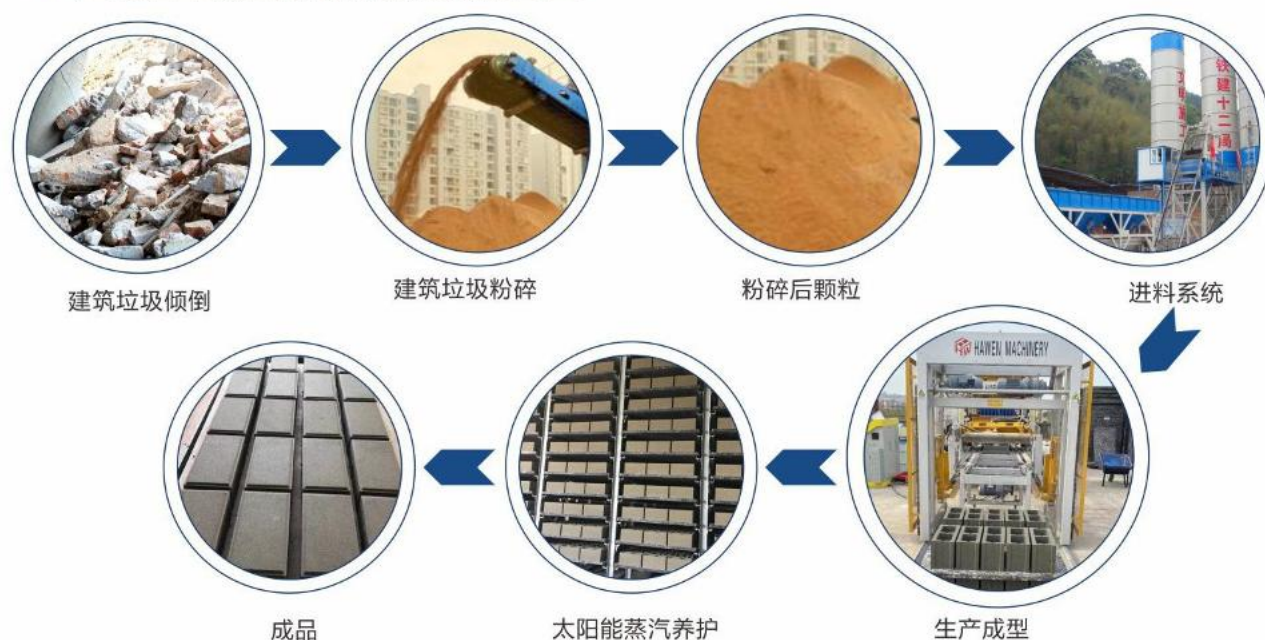
Construction waste, solid waste reuse project

“我国工业固体废物年产生量约32.3亿吨，城市生活垃圾年清运量约1.71亿吨，但由于我国废弃物处置力相对不足，大量固体废物未得到及时有效的处理处置。”——《关于促进生产过程协同资源化利用城市及产业废弃物工作的意见》

实现建筑垃圾资源化利用制砖，大致需要经过分拣、破碎、筛分、制砖、养护5个流程。建筑垃圾制成的成品砖性能，主要取决于原材料的性能和成型机器的工艺！我司生产的混凝土砌块制砖设备，以经过破碎筛分后的建筑垃圾为主要原材料，建筑垃圾可占到总原料的80%以上。独特的伺服振动技术，振动力直达产品，使产品密实度更佳、抗压性和抗冻性更好，并且在生产过程中不会产生二次污染。

我司的制砖设备以建筑垃圾为主要原材料生产的产品，包括海绵城市建设透水砖、路面砖、墙体砌块砖等多种产品，这些制品在城市道路、河道、公园、广场等市政工程被广泛的应用。随着行业的发展和环境的不断优化，建筑垃圾资源化利用的发展，将具有非常可观的前景。

■ 建筑垃圾再利用制砖流程图



工程水利护坡项目 WATER CONSERVANCY SLOPE PROTECTION PROJECT

生态护坡，是综合工程力学、土壤学、生态学和植物学等学科的基本知识对斜坡或者边坡进行支护，形成由植物或工程和植物组成的综合护坡系统的护坡技术。开挖边坡形成以后，通过种植植物，利用植物与岩、土体的相互作用(根系锚固作用)对边坡表层进行防护、加固，使之既然满足对边坡表层稳定的要求，又能恢复被破坏的自然生态环境的护坡方式，是一种有效的护坡、固坡手段。



Sponge city construction projects and advantages

——习近平总书记在《中央城镇化工作会议》上的讲话

所谓海绵城市，是指城市能够像海绵一样，在适应环境变化和应对自然灾害等方面具有良好的“弹性”，降雨时通过吸水、蓄水、渗水、净水，枯水期将蓄存的水“缓释”并加以利用，从而补充地下水；在城市需要水时可以将储存的雨水释放利用，统筹完善降水、地表及地下水循环系统性，综合协调给排水利用的各个环节，以应对长期复杂的自然、人工环境。

PAGE 49

定制化生产项目服务

Customized production project services

泉州哈文能根据客户的实际需求，定制拥有不同转运、码垛和养护模式的全自动生产线，满足不同的投资和需要。

We can provide automatic cuber system, elevator and lowerator system, Channel kiln system according to customer's budget and requirement.



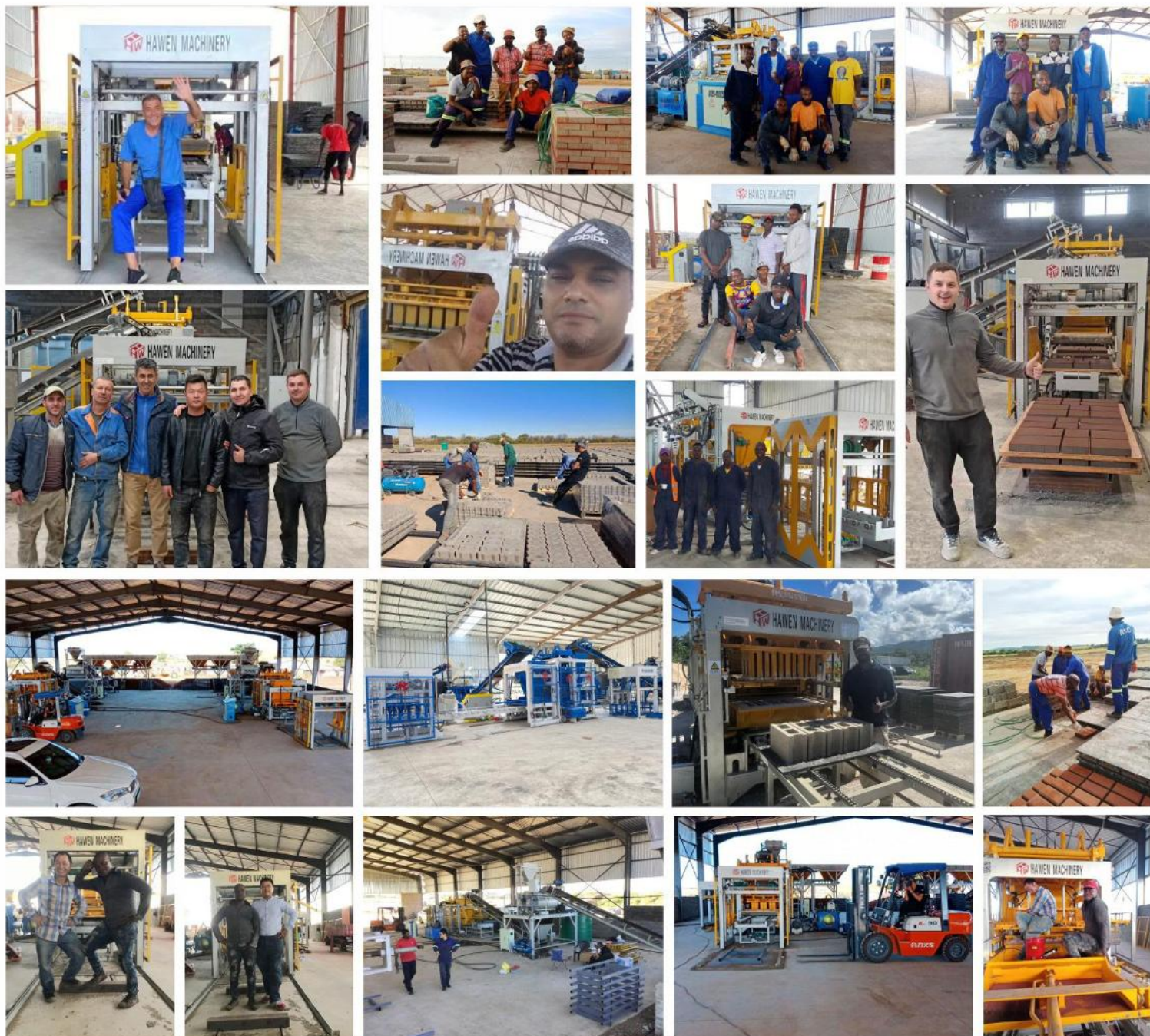
全球服务

GLOBAL SERVICES

客户第一 用户至上 打造一流企业 建立一流服务体系

作为一家国际化的企业，响应国家鼓励企业走出去的方针政策，积极拓展海外市场，产品远销三十多个国家和地区(越南、柬埔寨、印度、印尼、马来西亚、沙特、俄罗斯、埃及、利比亚、阿尔及利亚、坦桑尼亚、肯尼亚、南非巴西等国)，并在多个国家设立销售和服务中心。

After years of development on international market, Hawen block making machine have succeed in gaining the trusts of numerous number of international clients and has been exported to more than 30 countries in the world,including Vietnam,Cambodia,India,Indonesia,Malaysia, Saudi Arabia,Russia,Egypt,Libya,Algeria,Tanzania,Kenya,South Africa,Brazil,and set up the sales and service center in many countries.



哈文机械助力全球制砖事业

Container loading to overseas customers



售后无忧

Worry free after-sales service

为了更好地服务于客户，哈文在中国及全球已拥有多个直销办事处和授权代理商。每个网点均设有一支销售、安装和服务的完善专业团队，他们均接受了专业的资格认证培训，实现了快速反应、客户回访、技术咨询、超值服务、配件供应、员工培训等功能系统。灵活的零配件物流仓库的设立，保证您在全天候都能享受到充满效率的现场支持及卓越的产品质量保证。我们能够高效地为客户提供完善的整体性解决方案，通过高效的运维管理，帮助客户有效降低工厂运营成本，实现节能增效目标，提高竞争力。

In order to better serve customers, Haven has multiple direct sales offices and authorized agents in China and globally. Each branch has a comprehensive and professional team for sales, installation, and service, all of whom have received professional qualification certification training and have achieved functional systems such as rapid response, customer follow-up, technical consultation, value-added services, accessory supply, and employee training. The establishment of a flexible spare parts logistics warehouse ensures that you can enjoy efficient on-site support and excellent product quality assurance 24/7. We can efficiently provide customers with comprehensive solutions, and through efficient operation and maintenance management, help customers effectively reduce factory operating costs, achieve energy-saving and efficiency goals, and improve competitiveness.

8 大专享特权 让沟通零距离



免费的
配方指导



免费的
技术培训



终身免费的
软件升级



高效的
质保服务



7×24小时
服务热线



专业的
生产分析



免费的
砖品检测



定期跟踪的
回访机制

售前服务 Before Sales

- 介绍公司状况、产品技术；
- 为客户提供施工技术咨询并进行分析讲解疑难；
- 根据需求，引导客户对产品的选择。

Introduce background of company and advantages of our technology;
Give technical information for erecting a complete plant;
Assist clients to design the suitable dimensions of blocks.

售中服务 In Sales

- 跟踪合同，负责组织各部门对合同进行评审；
- 合同不明或需双方协商的问题，负责给予解决；
- 根据合同要求，跟踪生产及发货，以及跟踪各外协件的生产情况。
- Sign contract based on decided configurations;
- Start Production and update schedule of delivery;
- Arrange shipment and prepare shipping documents

售后服务 After Sales Service

- 根据合同约定，按时为用户进行设备的指导安装、调试；
- 现场培训，指导用户规范操作和使用；
- 负责接收和处理客户对产品质量和服务质量的投诉；
- 保修期间内不定期跟踪巡查，实时动态管理；
- 保修期内属我方产品质量问题，负责保修保换；
- 负责对服务人员的培训，使服务人员整体素质不断提高；
- 在接到服务需求的给予答复并派人前去现场处理；
- 保证零件配件的长期供应，终身售后服务。
- Send all foundation drawings to client to prepare the civil works;
- On site training, guild users to operate and maintain machine;
- Follow up with clients for machine working situation and give necessary support;
- Give immediate response for client's feedback or warranty replacement;
- Keep update with latest software and do necessary upgrading for control system;
- Ensure whole life supply of spare parts.





冠军品质 全球共享

CHAMPION QUALITY GLOBAL SHARING

哈文机械根植中国、服务世界

我们将持续服务产业客户

努力工作，续写哈文的新征程

愿与您携手发展，壮美人居环境，成就事业梦想

Hawen machinery is rooted in China and serves the world

We will continue to serve industrial customers

Work hard and continue to write a new journey for Hawen

Wish to develop with you hand in hand,
build up beautiful living environment and realize career dream

泉州哈文机械

感恩有您，一路相伴！

泉州哈文机械有限公司

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www.hawenblockmachine.com | Q



微信公众号



官方网站



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