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Pursuing Excellence in Quality / Creating a Century of Liancheng

# LIANCHENG MACHINE 联诚机械

联手全球主机 · 诚就配套品质



## 晋江市安海联诚机械有限公司

JINJIANG ANHAI LIAN CHENG MACHINERY LIMITED COMPANY

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晋江市安海联诚机械有限公司创建于1985年，地处全国著名侨乡福建省晋江市。公司占地面积25000多平方米，员工310多人。是一家生产装载机、挖掘机、农用机械等工程机械车辆底盘件的专业生产厂家。

公司技术力量雄厚，配套设施完善，目前拥有数控机床100多台、插齿机80多台、滚齿机、磨床等机加工生产设备300多台。并拥有1000吨至4000吨锻造设备生产线及一套1250千瓦棍棒式调质生产线，每小时产能3吨以上，实现一体化生产模式。具备探伤检测、金相分析、淬火深层检测能力。从早期年产值500多万元发展至今年产值2.6亿元。年纳税750多万元。被山东临工、柳工、龙工、沃尔沃、福田雷沃、斗山、常林、晋工等数家知名企业指定为定点配套产品生产厂家。

LianCheng Machinery was founded at 1985, in the famous hometown of overseas, JinJiang city, Fujian Province. Company covers an area of 25000 square meter, employees more than 310. LianCheng Machinery, is a professional manufacturer for engineering vehicle chassis to wheel loader, excavator, and agricultural machineries, etc.

We are rich in science and technology, complete in corollary equipment, our company own CNC lathe more than 100 sets, gear shaper more than 80 sets, gear hobbing machine and grinder more than 300 sets. Also, our company is capable of forging equipment production line to 1000 tons-4000 tons, and a set of 1250 kw roller type tempering production line, which could produce 3 tons per hour. All those promise us a integration production model. We are qualified for testing of cracks, metallographic analysis, quench deep detection. We have developed from output around 5 million yuan at the very early stage to more than 2.6 billion yuan this year. Tax more than 7.5 million yuan yearly. LianCheng Machinery is assigned as the only manufacturer of auxiliary products to well-known enterprises, like SDLG, LG, LonKing, Volvo, Foton Lovol, Doosan, ChangLin, JinGong, etc.

## ENTERPRISE 企业简介 PROFILES

## INTEGRITY/DEVELOPMENT INNOVATION/UNITY 诚信 开拓 创新 团结

## LIANCHENG SPIRITS 联诚精神

联诚将持续发扬“诚信、拼搏、团结、创新”的企业精神，秉承着“精心设计、用心制造、全心服务”的使命，以“建立一个高效的企业管理团队，培养一支高素质、有职业道德、有敬业精神的员工队伍”为目标，营造良好的企业文化氛围，重塑品牌形象，以客户为导向，将以更快捷、可靠、高效、优质的服务来满足客户的需要，为工程机械行业的腾飞作出新的贡献。

诚信为本，坚持以实现客户利益最大化为目标，坚持以客户满意为第一追求，使客户对我们的产品品质满意、交期满意、服务满意；诚信育人，以员工队伍素质的提升促进产品与服务质量的提高。努力开拓，不断提高产品的技术含量；持续创新，实施企业科学系统化管理，追求卓越品质，缔造“百年联诚”。实现企业永续经营。

LianCheng would keep carrying forward "Honesty, Toiling, Unity, Innovation" as our corporate spirits, and take "Design elaborately, Manufacture attentively, Serve wholeheartedly" as our responsibility, to build us a high-efficiency corporate management team. We aim for cultivating our employees into high quality, professional ethics, dedication ones, also create a well corporate culture atmosphere, rebuild corporate image, oriented in our customers.

Keep offering more convenient, reliable, high-efficiency, high-quality services to meet our customer's needs, and make contributions to boom engineering machineries industry. Honesty as our core value, target on maximize our customer's profits. To take our customer's satisfaction as our first pursuit, and let customers satisfy with our products, delivery period, services; honesty, by improving the quality of our employees to improve the quality of our products and services. Keeping improving technologies in our products; keeping innovating, implement corporate scientific and systematic management, to pursue better quality. Realize corporate lasting run.



# LIANCHENG 联诚荣誉 HONORS

多年来, 联诚始终坚持以客户评判为标准, 以提高用户满意为企业最大的追求,

强调树立企业品牌; 坚持创新、专业、务实、高效的工作作风;

坚持“以质量求生存, 创品牌求发展”的经营宗旨,

不断生产出品质可靠、性能卓越的产品。

For years,LianCheng always insist that judgements from customer's side should be our standard,  
our best pursuit would be keep offering satisfactions to our customers,we stress on building corporate brand;  
Insist work style on innovation,professional,practicability,high-efficiency.Insist our managemant aim on  
"Enterprise Survival Roots In Products Quality,Lasting Development Comes From Brand Creation",  
and offer products which are quality-reliable,high-excellence constantly.



联诚依靠其庞大、专业的设计师队伍和训练有素的精英技师获得了一系列的荣誉,

这既是对联诚以前的工作的认可, 也是对联诚以后工作的一种激励。

LianCheng rely on its hugh and professional designers and well-trained technicians,to win a series of honors.

Those are approval for the work we hace achieved,and also a incentive for us in the future.





# LIANCHENG WORKSHOP 生产车间



联诚机械严格执行ISO9001:2008国际质量管理体系。重视履行对客户的质量承诺，规范产品生产工艺与检验标准，依ISO9001:2008国际质量管理模块和管理标准对原材料、工艺流程、产品检验等环节进行规范管理，在质量管理体系和方法上向更精细化和更高要求的方向不断提升，联诚机械系列产品在质量上保存行业领先水平。

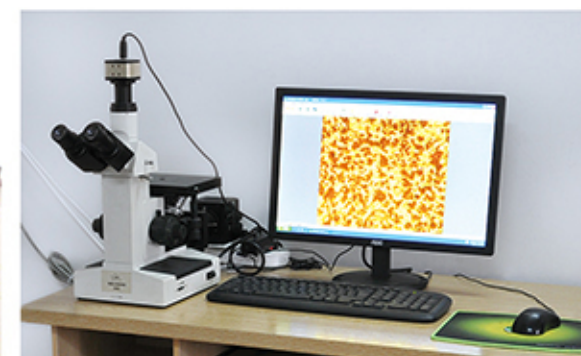
Liancheng Machinery strictly implements the ISO9001:2008 international quality management system. We need to fulfill our quality commitments to our customers, standardize the production process and inspection standards of our products, and standardize the management of raw materials, technological processes and product inspection in accordance with the ISO 9001:2008 international quality management module and management standards. In the quality management system and methods in the direction of more refined and higher requirements, Liancheng machinery series of products in the quality of the preservation of the industry's leading level.



把关成品出产的每一个重要环节  
QUALITY CONTROL EVERY IMPORTANT PROCESS  
TO THE FINISHED PRODUCTS

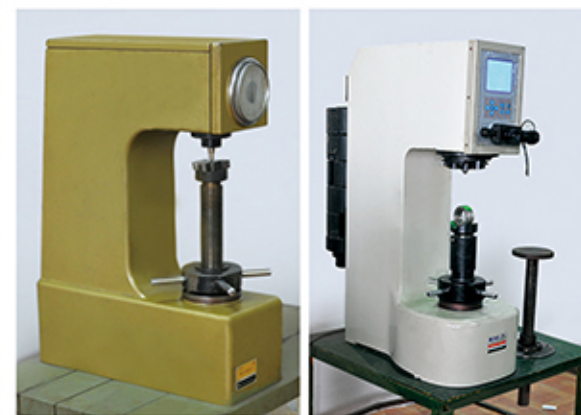


# MANUFACTURING 生产设备 EQUIPMENT



动平衡机

金相分析仪



维氏硬度计HV-1000

台式布氏硬度计



磁粉探伤机



三坐标测量机



# LOADER SUPPORTING 装载机配套产品 PRODUCTS



齿轮通过与其它齿状机械零件传动, 可实现改变转速与扭矩、

改变运动方向和改变运动形式等功能。

由于传动效率高、传动比准确、功率范围大等优点, 齿轮机构在工业产品中广泛应用,

其设计与制造水平直接影响到工业产品的质量。

The gear can change the speed and torque through transmission with other dentate mechanical parts.

Change the direction of movement and change the form of movement and other functions.

Due to the advantages of high transmission efficiency, accurate transmission ratio, and large power range, the gear mechanism is widely used in industrial products.

Its design and manufacturing level directly affect the quality of industrial products.

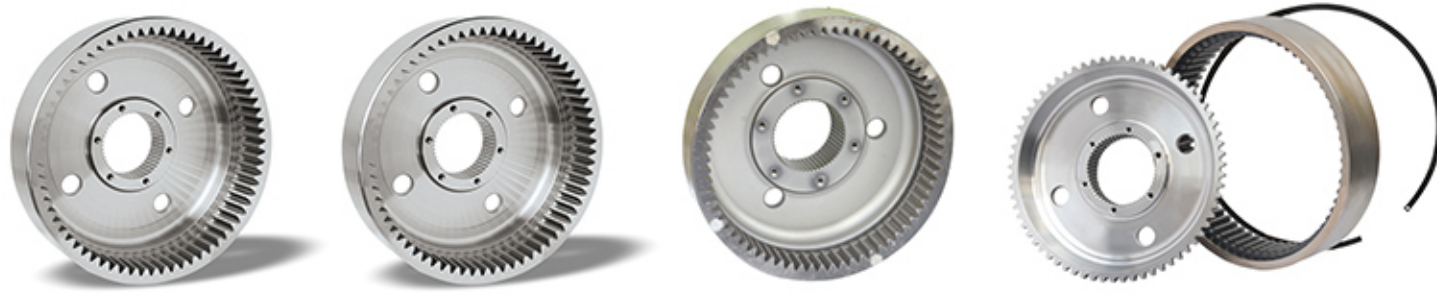




# 临工型



16型内齿轮 Internal gear type16  
 18型内齿轮 Internal gear type18  
 30型内齿轮 Internal gear type30  
 新款30型 (氮化工艺) Upgraded internal gear type 30 (Nitriding process)  
 51型内齿轮 Internal gear type51



67齿(50花键)内齿轮 Internal gear 67teeth (50 splines)  
 67齿(55花键)内齿轮 Internal gear 67teeth (55 splines)  
 69齿内齿轮 (氮化工艺) Internal gear 69teeth (Nitriding process)  
 67齿分体内齿轮 Split internal gear 67teeth



16型支承轴 Support shaft type 16  
 18型支承轴 Support shaft type 18  
 30型支承轴 Support shaft type 30  
 40型支承轴 Support shaft type 40  
 50型支承轴 Support shaft type 50  
 50G(50花键)内齿轮 Internal gear 50G (50 splines)  
 50G(55花键)内齿轮 Internal gear 50G (55 splines)



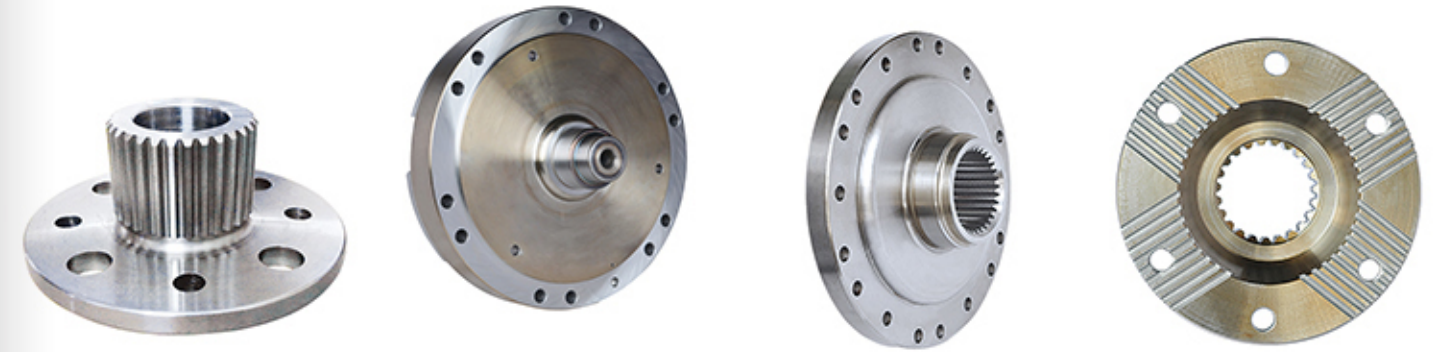
# 临工型



18齿行星轮 Planetary gear 18teeth  
 15齿太阳轮 Sun wheel 15teeth  
 24齿行星轮 Planetary gear 24teeth  
 17齿太阳轮 Sun wheel 17teeth  
 50型手制动法兰 Hand brake flange type50



端面齿手制动法兰 End-face ring Hand Brake Flange  
 50型输出法兰 Output flange type50  
 50型输入法兰 Input flange type50  
 30型四方法兰 Square flange type30



50型直接档连接盘 Direct gear connection platen type 50  
 直接档油缸 Direct gear cylinder  
 50型直接档受压盘 Direct Gear Pressure Platen type50  
 端面齿输入法兰 End-face ring input flange



端面齿法兰 End-face ring flange  
 30型轴承套 Bearing sleeve type30  
 30型密封盖 Sealing cover type30  
 50型轴承套 Bearing sleeve type55  
 50型密封盖 Sealing cover type50





18齿行星轮  
Planetary gear 18teeth



15齿太阳轮  
Sun wheel 15teeth



加强型18齿行星轮  
Enhanced Planetary gear 18teeth



加强型15齿太阳轮  
Enhanced sun wheel 15teeth



51齿内齿轮  
Internal gear type51



加强型51齿内齿轮  
Enhanced internal gear type51



50支撑轴  
Support shaft type 50



龙工30型  
Long Gong type 30



直接档油缸  
Direct gear cylinder



50型直接档受压盘  
Direct gear pressure platen type50



51齿内齿轮  
Internal gear 51teeth



61齿整体式内齿轮  
61 Teeth integral internal gear



52齿分体内齿轮  
52 teeth split gear



E型桥61齿分体内齿轮  
E-bridge 61 teeth split gear



E型桥61齿内齿轮(中频工艺)  
E-bridge 61 teeth split gear (medium-frequency technology)



姚氏桥63齿内齿轮  
Yao's bridge 63 teeth internal gears



18齿行星轮  
Planetary gear 18teeth



15齿太阳轮  
Sun wheel 15teeth



50型直接档受压盘  
Direct gear pressure platen type50



直接档油缸  
Direct gear cylinder





E型桥22齿行星轮  
E-bridge 61 teeth planetary gear



E型桥15齿太阳轮  
E-bridge 15 teeth sun wheel



姚氏桥22齿行星轮  
Yao's bridge 22 teeth planetary gear



姚氏桥15齿太阳轮  
Yao's bridge 15 teeth sun wheel



18齿行星轮  
Planetary gear 18teeth



15齿太阳轮  
Sun wheel 15teeth



23齿行星轮  
Planetary gear 23teeth



16齿太阳轮  
Sun wheel 16teeth



51齿内齿轮  
Internal gear 51teeth



62齿内齿轮  
Internal gear 62teeth



50型支承轴  
Support shaft type 50



62齿内齿轮  
Internal gear 62teeth



50C型支承轴  
Support shaft type 50C



缸头  
Cylinder head



23齿行星轮  
Planetary gear 23teeth



16齿太阳轮  
Sun wheel 16teeth



67:61整体式内齿轮  
Split internal gear 67 teeth



67齿分体内齿轮  
split internal gear 67 teeth



24齿行星轮  
Planetary gear 24teeth



17齿太阳轮  
Sun wheel 17 teeth





60齿内齿轮  
Internal gear 60teeth



双联行星轮  
Double planetary gear



太阳轮  
Sun wheel



50型支承轴  
Support shaft type 50



新款50型支承轴  
New support shaft type 50



支承轴  
Support shaft



50型支承轴  
Support shaft type 50



67齿内齿轮  
Internal gear 67teeth



直接档油缸  
Direct gear cylinder



30型支承轴  
Support shaft type 30



67:62齿内齿轮  
67:62 teeth internal gear



75:44齿内齿轮  
75:44 teeth internal gear



EXCAVATOR SUPPORTING  
挖掘机配套产品 PRODUCTS





## SUPPORTING WHEEL SERIES 支重轮系列



临工 SDLG E685F



临工 SDLG E665F



小松 KOMATSU PC200



沃尔沃 VOLVO EC210



卡特 GAT E320



日立 HITACHI EX200-5



单、双边支重轮适合于从3至50吨的履带式挖掘机和特种机械。

双圆锥式密封和终生润滑设计，使得支重轮在任何条件下都具有较长的寿命和完美的使用性能。

热锻造处理制造的轮壳获得卓越的内部材质纤维流分布结构。

差动式淬火或通过式淬火处理起到抗裂功效。

Single and double- edge road wheel suits for caterpillar excavating machine and special machinery ranging 3 to 50 tons.

Double conical sealing and lifelong lubrication design enable the road wheel to have longer service life and perfect performance in any circumstances.

The shell made by hot forging treatment obtains superior structure of internal materials and fiber.

Differential quenching or feed- through quenching heat treatment is effective in crack resistance.

## CARRIER ROLLER SERIES 托链轮系列

单、双法兰的托链轮适用于3至50吨级的挖掘及履带钻探设备。

双圆锥式密封和终生润滑的设计，使托链轮在任何工作条件下都具有较长的使用寿命和性能。

Carrying wheels with single and double flanges suit for excavating equipment and caterpillar drilling equipment ranging from 3 to 50 tons.

Double conical sealing and lifelong lubrication design enable the carrying wheel to have longer service life and perfect performance in any circumstances.



临工 SDLG E685F



临工 SDLG E665F



小松 KOMATSU PC200



沃尔沃 VOLVO EC210



卡特 GAT E320



日立 HITACHI EX200-5