



辽宁衡业集团有限公司始建于2001年，是一家以生产无残余应力超高强度结构用钢、高强度超塑韧性钢、耐磨钢、工程机械型钢、异型钢、履带板、军工用钢、汽车车轮及车轮材料、采矿选矿和特种车辆为主的大型民营控股公司，员工总计2000余人。

Liaoning Hengye Group Co., Ltd was registered in 2001 in Anshan City Liaoning Province, it is a comprehensive private holding company manufacturing ultra high strength structural steel, ultra strength & ductility toughness steel, abrasion resistant steel, construction machinery profile, special profile, track shoe, military steel, automobile wheel, wheel section, mining & processing, and special vehicle. The total employees is over 2000.

集团公司结构

The Group Structure



辽宁衡业汽车新材股份有限公司

Liaoning Hengye Automobile New Material Co., Ltd.

辽宁衡业高科新材股份有限公司

Liaoning Hengye High-Tech New Material Co. Ltd.

鞍山衡业专用汽车制造有限公司

Anshan Hengye Special Vehicle Manufacturing Co., Ltd.

齐鲁轮业有限公司

Qilu Wheels Co., Ltd.

西安陕汽车轮有限公司（控股）

Xian Shanqi Wheels Co., Ltd.

鞍山衡业汽车销售服务有限公司

Anshan Hengye Automobile Sales Service Co., Ltd

亨特利（海城）镁矿有限公司

Hartley (Haicheng) Magnesite Co., Ltd.

辽宁衡润飞豹篮球俱乐部

Liaoning Hengrun Flying Leopards Basketball Club

01 公司介绍

Company Introduction



辽宁衡业汽车新材股份有限公司成立于1997年，是一家以生产汽车车轮零部件为主导的大型民营企业，是修订汽车车轮用热轧轮辋型钢、挡圈型钢行业标准YB/T5227-2005和YB/T039-2005的主要起草单位，已获得ISO9001/ISO14000/TS16949质量体系认证。公司目前拥有三条轧钢生产线，年设计生产能力为40万吨；履带板生产线两条，年设计生产履带板20万吨；挡圈深加工生产线一条，年设计生产成品挡圈400万套；汽车车轮生产线一条，年设计生产能力一百万套车轮。

Liaoning Hengye Automobile New Material Co., Ltd. was founded in 1997 which is a large private company that concentrates on production of automobile wheel products and construction machinery products. she is also the revisor of National Standard of auto wheel hot rolling rim bar-YB/T5227-2005 and wheel side ring- YB/T039-2005. The ISO9001/ISO14000/TS16949 have been all certificated. Hengye owns 3 hot rolling profile bar production lines with an annual production capacity of 400,000 tons of profile steel, 2 track shoe production lines which yearly outputs 200,000 tons of through hardened track shoes, 1 retainer deep processing production line which yearly outputs 4 million pcs of finished wheel side ring, and 1 wheel production line with annual capacity of 1 million sets of wheel.

02 产品生产线

Production Line

◆ 轧钢生产线 Hot Rolling Production Line



轧钢产线



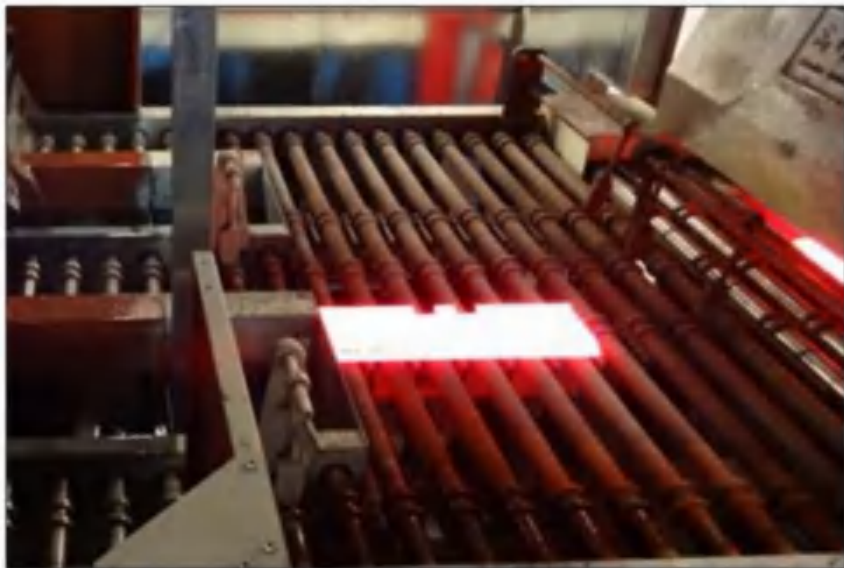
Hot rolling line



03 产品生产线

Production Line

◆ 履带板生产线 The Track Shoe Production Line



热处理, 抛丸 Heat treatment, Shot Blasting

03 产品生产线

Production Line

◆ 履带板生产线 The Track Shoe Production Line



油漆及发运

Painting & Shipping



04 产品技术规范

Production Specification

◆ 履带型钢规格表

Track Shoe Profile Bar Spec

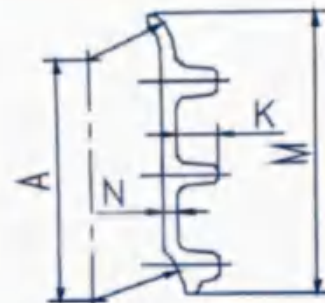
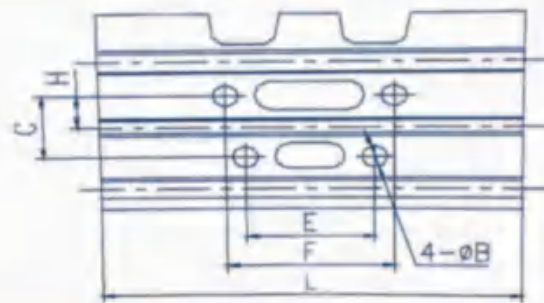
序号 Serial No.	节距 Pitch	厚度 Thickness(mm)	材料 Material	重量 Weight(kg/m)
1	90	5.5	25MnB	7.443
2	101	6.5		9.080
3		6.0		8.676
4		5.5		8.253
5	139	8.0		13.940
6	171	8.0		22.695
7	190	10.0		28.120
8		8.5		25.464
9		8.0		23.885
10	216	14.0		41.050
11		13.0		39.120
12		11.0		35.235



04 产品技术规范

Production Specification

◆ 履带板规格表 Track Shoe Spec



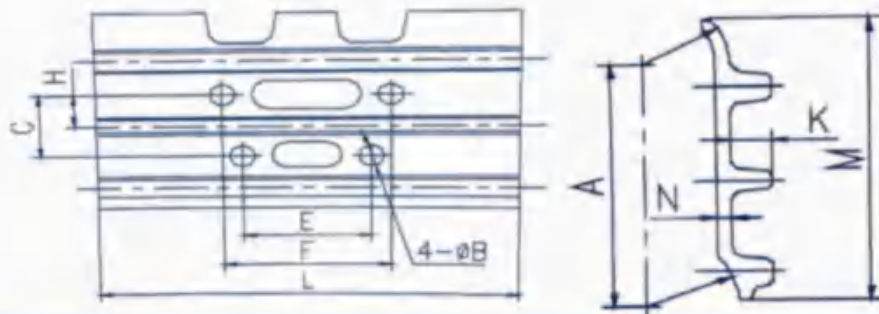
序号	类型	履带、链轨主要安装尺寸 Main dimensions of installation								适用机型 (仅供参考)
NO.	Series	A	B	C	E	F	L	M	N	Suitable model (For reference)
1	W90A	90	14			150	320	90	5.5	MINI CAT, KUBOTA
2	W101A	101	12.5	23.5	55.5	55.5	300	109	5.5	PC30, EX35
3	W135A	135	12.5	43.4	72	99	400	154	6	PC60-3/5
4	W135B	135	13.2	46	80	104	400	154	6	EX40, EX45
5	W135C	135	12.5	46	64	94	400	154	6	PC45, PC50, SK40
6	W154A	154	14.5	57	73	89	400	165	6	PC60-6
7	W154B	154	14.5	55	90	90	400	165	6	EX60
8	W171A	171	18.5	57	122.4	158.4	500/600	198.9	8	HD880

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◆ 履带板规格表 Track Shoe Spec



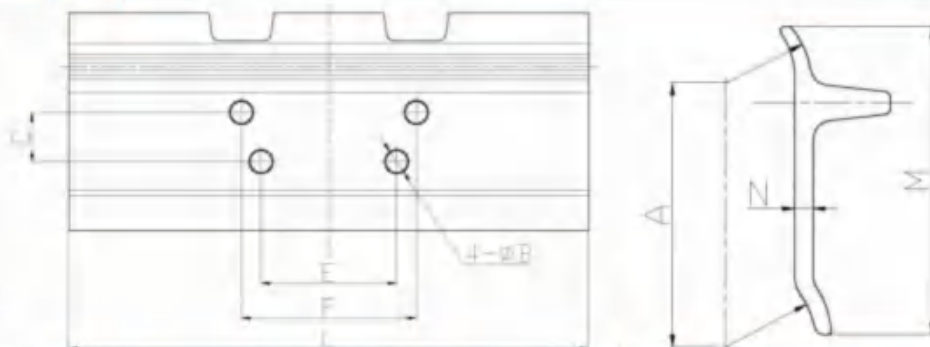
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NO.	Series	A	B	C	E	F	L	M	N	Suitable model (For reference)
9	W171B	171	16.21	60.4	108	108	500/600	198.9	8	EX100
10	W171C	171	16.3	57	86.4	102.4	500/600	198.9	8	PC100, PC120
11	W190A	190	20.5	62	124.4	160.4	600/800	219	10	S220, DH220-5/6/7, EC210, PC200, PC220.
12	W190B	190	18.5	62	124.4	160.4	600/800	219	10	EX200, EX210, PC200-1/3 PC220
13	W190C	190	20.85	69	119.57	155.57	600/800	219	10	E200B, EL200B, E320C, SK200, SK230.
14	W216A	216	23	76.2	140.4	178.4	600/800	247	11	PC300-6, EX300-5, EX350, PC270
15	W216B	216	23	76.2	146	184	600/800	247	11	EC360, EC460, PC300, PC360, PC400, EX400,
16	W216C	216	24.6	76.2	146	184	600/800	247	11	PC400/3/5

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产品技术规范

Production Specification

◆ 履带板规格表 Track Shoe Spec

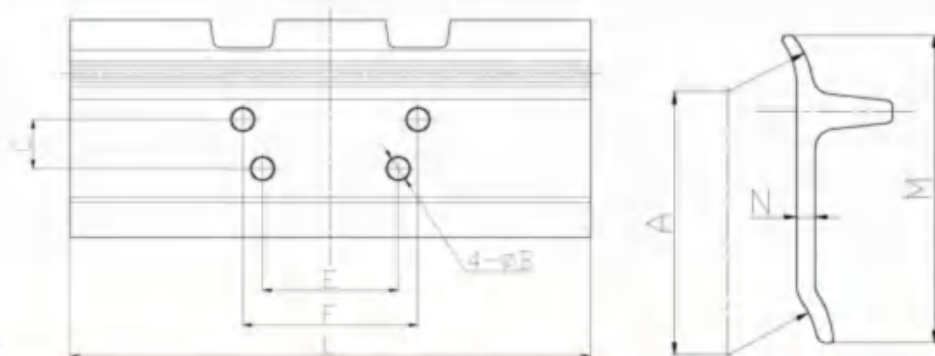


序号	类型	履带、链轨主要安装尺寸 Main dimensions of installation								适用机型 (仅供参考)
NO.	Series	A	B	C	E	F	L	M	N	Suitable model (For reference)
17	T154A	154	14.5	57	73	89	400/450	182.5	9.5	D31
18	T154B	154	14.5	57	82.4	112.4	400/450	182.5	9.5	D3E
19	T171A	171	16.5	58.75	125.4	144.5	400/450	199.6	12	K907,
20	T171B	171	16.5	57	122.4	158.4	400/450	199.6	12	D50, D53, D58E
21	T171C	171	16.5	60.3	107.9	107.9	400/450	199.6	12	D4D
22	T171D	171	16.5	57	103.8	144	400/450	199.6	12	D4H
23	T203A	203	20.5	72.2	138.4	178.4	510/560	238	14	D60, D65
24	T203B	203	20.5	72	146	184	510/560	238	14	CHINESE MACHINE

04 产品技术规范

Production Specification

◆ 履带板规格表 Track Shoe Spec

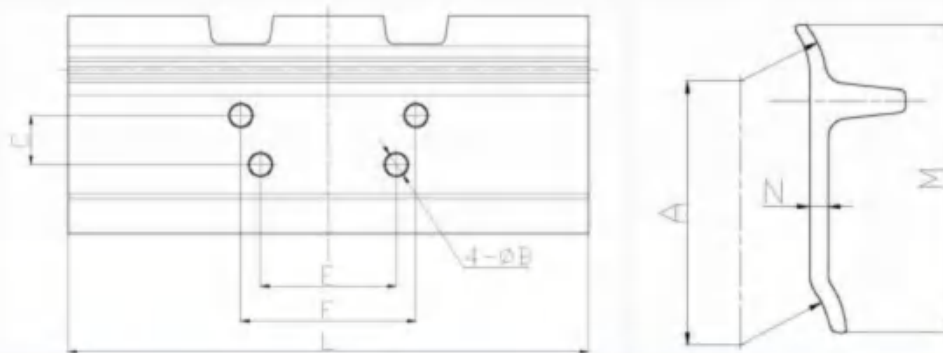


序号	类型	履带、链轨主要安装尺寸 Main dimensions of installation								适用机型 (仅供参考)
NO.	Series	A	B	C	E	F	L	M	N	Suitable model (For reference)
25	T203C	203	20.5	76.2	146	184	510/560	238	14	CHINESE MACHINE
26	T203D	203	19.5	72.2	138.4	178.4	510/560	238	14	D60, D65
27	T203E	203	19.5	76.2	133.3	171.3	510/560	238	14	D6D
28	T216A	216	20.5	76.2	146	184	560/610	252.3	14	D80, D85
29	T216B	216	19.5	76.2	146	184	560/610	252.3	14	CAT D7G
30	T216C	216	19.5	74.62	154.9	199.39	560/610	252.3	14	TD20
31	T216D	216	20.5	149.5	149.5	205.5	560/610	252.3	14	D7H

04 产品技术规范

Production Specification

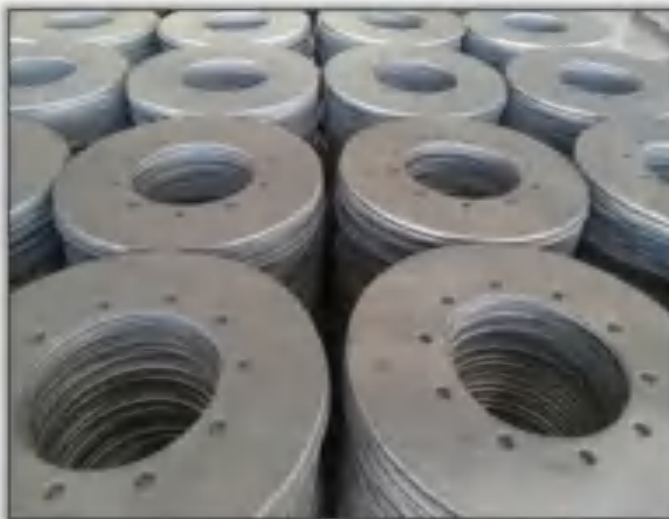
◆ 履带板规格表 Track Shoe Spec



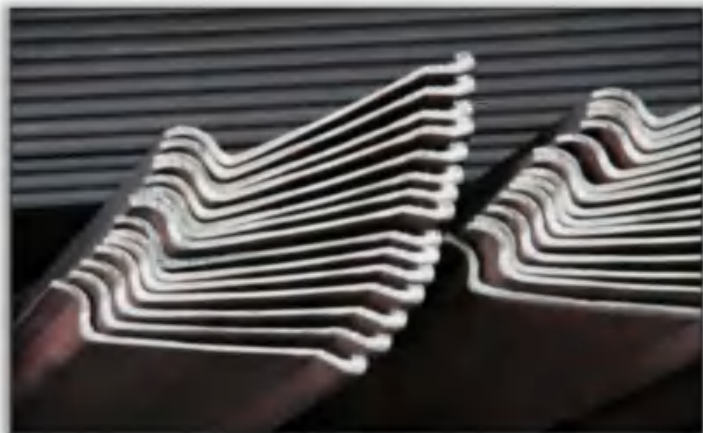
序号	类型	履带、链轨主要安装尺寸 Main dimensions of installation								适用机型 (仅供参考)
NO.	Series	A	B	C	E	F	L	M	N	Suitable model (For reference)
32	T228A	228	24.5	76.2	169	219.8	560/610	268	17	D155,D150,
33	T228B	228	23.5	76.2	169.8	201.6	560/610	268	17	D8K
34	T228C	228	23.8	76.2	169.3	201.1	560/610	268	17	D8L
35	T260A	260	29.5	80	190	250	610	610	21	D355
36	F139	139	12.3	52	94	94	450	159	8	FL4

04 型钢产品图片

The Profile Section Pictures









Rolling, Profiling, Optimizing



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